

# NOTE

This document contains **rescinded** Employer Classification Manual (ECM) policy documents. They are **not** applicable to classification decisions made after December 31, 2019.

Rescinded policy documents may still be relevant for decision-making, as the WSIB may be required to use the policy in effect on a particular date.

The classification policies currently in effect and applicable to classification decisions made on or after January 1, 2020 can be found in the Employer Classification Manual.

## **RESCINDED - Meat and Meat Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	207: Meat and Fish Products
<b>Document Number</b>	D-207-01
<b>CU Code</b>	1011-001 : Meat and Meat Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include meat processing operations such as cutting, cooking, pre-cooking, or packaging.

This includes the processing of

- beef/veal
- horse meat
- mutton/lamb
- pork
- rabbit/hare.

Also included is the production of canned, cured, frozen, fresh, chilled, ready-cooked, and smoked meats such as

- bacon/ham
- frankfurters
- jellied meats

- meat loaves and tourtiere meat
- pastes (made from meat or poultry meat)
- sausages/natural sausage casing.

Included is the rendering or extraction of by-products such as raw or processed tankage, blood meal, hides, lanolin, lard, tallow, fat, and oils.

Also included here are stockyard and abattoir operations.

## **Cross-reference**

D-210-01 : Poultry Operations

D-223-03 : Other Food Operations

D-223-03 : Other Food Operations

D-261-01 : Plastic Film and Sheeting Operations

F-604-01 : Wholesale Foods

F-604-05 : Meat Stores

## **RESCINDED - Deadstock**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	207: Meat and Fish Products
<b>Document Number</b>	D-207-02
<b>CU Code</b>	1011-002 : Deadstock

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the collection and disposal of animal carcasses.

## RESCINDED - Fish Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	207: Meat and Fish Products
<b>Document Number</b>	D-207-03
<b>CU Code</b>	1021-000 : Fish Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include eviscerating, skinning, filleting, breaching, pre-cooking, blanching, or otherwise processing seafood including fish, molluscs, crustaceans, roe, and other marine animals.

Items include canned, cured, smoked, fresh, chilled, frozen, or ready-cooked seafood products such as

- fish and chip dinners
- fish fillets, steaks, and blocks
- fish liver oil
- fish meal
- fish oil
- seafood dinners.

This category also includes processing seaweed, Irish moss, and other marine plants for consumption.

### Cross-reference

D-214-02 : Frozen Fruits and Vegetables

D-223-03 : Other Food Operations

F-604-01 : Wholesale Foods

F-607-04 : Other Specialty Food Stores

## **RESCINDED - Poultry Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	210: Poultry Products
<b>Document Number</b>	D-210-01
<b>CU Code</b>	1012-000 : Poultry Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include poultry processing operations such as killing, dressing, and packaging.

This includes the processing of

- chicken
- duck
- goose
- turkey.

Feathers may be an incidental by-product of this industry.

Also included is the production of canned, cured, frozen, fresh, chilled, ready-cooked, and smoked poultry meat products.

Excluded from this category is the manufacture of poultry meat pastes, and frozen pot pies made from processed poultry meat.

### **Cross-reference**

## **RESCINDED** - Canned and Preserved Fruits and Vegetables

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Application Date	January 1, 2005
Published	January 3, 2005
Subject	214: Fruit and Vegetable Products
Document Number	D-214-01
CU Code	1031-000 : Canned and Preserved Fruits and Vegetables

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### Status

Compulsory under Schedule 1

### Scope

Business activities include cleaning, canning, bottling, packaging, dehydrating, drying, pickling, preserving, juice extracting, or otherwise processing fruits and vegetables. The freezing of fruits and vegetables is excluded.

This unit includes the production of

- ciders (less than 2.5% alcohol)
- fruit cocktail
- fruit pie filling
- infant and junior foods, including all meat preparations
- maple sugar, syrup, or taffy, with or without harvesting
- marmalades
- non-carbonated drinks
- pork and beans
- preserves, jams, and jellies
- pure, blended, or unfermented juices
- sauces, except dehydrated
- soups and stews, except dehydrated.



Also included are condiments such as

- horseradish
- ketchup (catsup)
- relish
- vinegar.

## Cross-reference

C-181-06 : Other Horticultural Specialties

D-214-02 : Frozen Fruits and Vegetables

D-223-03 : Other Food Operations

D-230-02 : Wine

D-231-01 : Soft Drinks

- shorts (Bermuda, Jamaica, gym, and boxer)
- ski suits (jackets and pants)
- snowmobile suits
- sport shirts and suits
- suits (excluding custom tailored)
- sweatsuits
- windbreakers
- workshirts.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-289-16 : Other Leather and Allied Products Amendment/08

D-289-17 : Fur Goods Amendment/08

D-301-06 : Sweaters

D-301-07 : Occupational Clothing

D-301-11 : Other Clothing and Apparel Operations

D-301-11 : Other Clothing and Apparel Operations

## RESCINDED - Frozen Fruits and Vegetables

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	214: Fruit and Vegetable Products
<b>Document Number</b>	D-214-02
<b>CU Code</b>	1032-000 : Frozen Fruits and Vegetables

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### Status

Compulsory under Schedule 1

### Scope

Business activities include freezing fresh or pre-cooked fruit and vegetables. This category also includes the production of frozen, concentrated fruit juice and pre-cooked, frozen french fries.

### Cross-reference

D-207-03 : Fish Products

D-214-01 : Canned and Preserved Fruits and Vegetables

D-223-03 : Other Food Operations

## RESCINDED - Fluid Milk

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	216: Dairy Products
<b>Document Number</b>	D-216-01
<b>CU Code</b>	1041-000 : Fluid Milk

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in processing, bottling, or packaging raw milk and cream.

This category includes the production of

- buttermilk
- chocolate drink (milk base)
- egg nog
- homogenized milk
- pasteurized milk
- processed fresh fluid cream
- processed sour cream
- skim milk
- whole milk
- yogurt.

## RESCINDED - Other Dairy Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	216: Dairy Products
<b>Document Number</b>	D-216-02
<b>CU Code</b>	1049-000 : Other Dairy Products

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing dairy products which are not elsewhere classified.

This category includes products such as

- butter and butter oil
- cheese, specialty cheese, and cheese spreads
- chip dip (milk base)
- cottage cheese
- curds
- dairy powder blends
- dairy powder with fat additives (feed)
- dairy spreads and oils
- dried and powdered cream
- evaporated, condensed, or powdered milk

- ice cream and ice milk
- lactose
- malted milk and milk shake mix
- sherbets
- whey.

## **Cross-reference**

D-220-01 : Other Bakery Operations

## RESCINDED - Other Bakery Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	220: Other Bakery Products
<b>Document Number</b>	D-220-01
<b>CU Code</b>	1072-000 : Other Bakery Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include dough mixing, kneading, and baking to manufacture perishable bakery products, such as

- bread
- buns
- cakes
- donuts
- dough, uncooked (refrigerated and frozen)
- frozen dessert pies (excluding ice cream)
- matzo
- meat pies (tourtieres, excluding frozen)
- pastries, uncooked (refrigerated and frozen)
- pizza pies and pizza crusts, fresh

- rolls
- yeast raised goods.

## **Cross-reference**

D-216-02 : Other Dairy Products

D-223-03 : Other Food Operations

D-223-04 : Biscuit Operations

F-607-01 : Bakery Product Stores



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## **RESCINDED - Chewing Gum**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	222: Confectionery
<b>Document Number</b>	D-222-01
<b>CU Code</b>	1082-000 : Chewing Gum

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing chewing gum and candy gum preparations.

## RESCINDED - Sugar and Chocolate Confectionery

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	222: Confectionery
<b>Document Number</b>	D-222-02
<b>CU Code</b>	1083-000 : Sugar and Chocolate Confectionery

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in caramelize, syrup kneading, extruding, compressing, stamping, or otherwise manufacturing starch goods, jelly candies, hard sugar candy, cocoa powder, chocolate confections, and sweetened or unsweetened cooking chocolate products.

This category also includes the production of

- cacao bean products
- candy bars
- candy cough drops
- candy tablets
- chocolate bars
- fudge
- liquorice candies
- synthetic chocolate
- toffee.

## RESCINDED - Dry Pasta Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	223: Biscuits, Snack Foods, and Other Food Products
<b>Document Number</b>	D-223-01
<b>CU Code</b>	1092-000 : Dry Pasta Products

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing dry pasta products such as

- fettucini
- linguini
- macaroni
- noodles
- spaghetti
- vermicelli.

### Cross-reference

D-223-03 : Other Food Operations

## RESCINDED - Other Food Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	223: Biscuits, Snack Foods, and Other Food Products
<b>Document Number</b>	D-223-03
<b>CU Code</b>	1099-000 : Other Food Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing food materials, food preparations, and food products which are not classified elsewhere. Excluded is the slaughter, cutting, or other processing of meat or poultry (as described in the CUs in RGs 207 and 210) prior to the manufacture of products falling under this CU.

This category includes the production of

- artificial cream
- artificial tea
- artificially flavoured table syrups
- baking powder
- breadings and batters
- brewers' and distillers' flakes and grits (corn)
- cake decorations
- cake and pie fillings (excluding fruit pie fillings)
- candied, glazed, and crystallized fruit

- cereal grain, corn, and other starches
- cereal grain flour fillings (sausages, meat loaves, etc.)
- cereal grain germ, wheat, corn, etc.
- chicory and coffee substitute
- chili pepper and powder
- cooked or prepared pasta-based products
- corn oil
- cream of tartar
- croutons
- dehydrated soups and sauces
- dessicated and shredded coconut
- edible gelatin
- extract of Irish moss (carrageen)
- food colourings, extracts, flavourings, preservatives, quality improvers, seasonings, and stabilizers
- frozen dinners (excluding seafood)
- frozen pizza pies
- frozen pot pies (meat or poultry)
- fruit juice extracts
- fruit peel products
- gluten and gluten flour
- ground and blended spices, spice mixtures
- homogenized and pasteurized honey
- instant cereal beverages
- jelly powders
- leavening compounds
- margarine
- mayonnaise
- meat extract
- meat seasonings

- milled rice (whole grain)
- milled and sifted corn
- pectin
- pepper (spice)
- pot and pearl barley
- pre-cooked frozen dinners (excluding fish and chips)
- prepared cocoa powder drink
- prepared dietary foods
- prepared health foods
- prepared mustard
- processed and powdered eggs (including yolks and albumen)
- refined corn syrup
- refined vegetable oils and mixtures (including corn oil)
- rice flour
- root starch
- salad dressing
- salad oil
- sandwich spread (excluding cheese)
- shelled and roasted nuts, kernels, and seeds
- shortening
- tofu
- yeast
- yeast food, bread, and dough improvers.

## **Cross-reference**

D-207-01 : Meat and Meat Products

D-207-03 : Fish Products

D-210-01 : Poultry Operations

D-214-01 : Canned and Preserved Fruits and Vegetables

D-214-02 : Frozen Fruits and Vegetables

D-220-01 : Other Bakery Operations

D-223-01 : Dry Pasta Products

D-226-02 : Prepared Flour Mixes and Cereal Foods

D-226-04 : Vegetable Oil Mills

D-226-05 : Cane and Beet Sugar

## RESCINDED - Biscuit Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	223: Biscuits, Snack Foods, and Other Food Products
<b>Document Number</b>	D-223-04
<b>CU Code</b>	1071-000 : Biscuit Operations

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in the manufacture of biscuits and related products such as

- cookies
- crackers
- fruit bars
- graham wafers
- ice cream cones
- mallow biscuits
- sandwich biscuits
- snaps
- soda biscuits
- wafers.

### Cross-reference

D-220-01 : Other Bakery Operations



## RESCINDED - Snack Food Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	223: Biscuits, Snack Foods, and Other Food Products
<b>Document Number</b>	D-223-05
<b>CU Code</b>	1093-000 : Snack Food Operations

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing snack foods such as

- cheese twists, sticks, or balls
- corn chips
- popcorn
- potato chips
- pretzels
- taco chips
- tortilla chips.

## RESCINDED - Cereal Grain Flour

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-01
<b>CU Code</b>	1051-000 : Cereal Grain Flour

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in milling flour from wheat, corn, buckwheat, rye and other cereal grains. By-products of this industry are bran, shorts, and middlings.

This category includes the production of

- barley flour
- blended cereal flour
- buckwheat flour
- cereal grain flour
- corn flour
- rye flour
- self-raising flour
- semolina
- wheat flour.

### Cross-reference

D-226-02 : Prepared Flour Mixes and Cereal Foods

## **RESCINDED - Prepared Flour Mixes and Cereal Foods**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-02
<b>CU Code</b>	1052-000 : Prepared Flour Mixes and Cereal Foods

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing prepared flour mixes and prepared cereal foods, either uncooked or ready-to-serve.

This category includes breakfast cereals such as

- corn flakes
- infant and junior cereals
- oatmeal
- rice or wheat cereal
- rolled oat cereal.

Also covered under this category are prepared flour mixes including

- biscuit flour mixes
- cake mixes
- cereal flour mixes

- doughnut mixes
- pancake mixes
- pastry mixes.

## **Cross-reference**

D-223-03 : Other Food Operations

D-226-01 : Cereal Grain Flour

## RESCINDED - Feed Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-03
<b>CU Code</b>	1053-000 : Feed Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing balanced feeds, pre-mixes, or concentrates. The feed may contain ground or rolled grains, mill feeds, animal and vegetable proteins, minerals, essential vitamins, or antibiotics.

Included is the production of

- animal feed concentrates
- complete feed
- fur farm stock feed
- legume and grass meal
- macro pre-mixes
- mineral feed
- mixed feed supplements
- oyster shells, ground feed.

This category also includes activities such as

- chopping, crushing, or grinding of cereal grains
- custom grinding of cereal grain
- feed blending
- feed mill and mobile feed mill operation
- grist mill operation
- livestock feed processing
- poultry feed processing.

Also included is the manufacture or canning of pet food, including secondary processing (e.g. freezing, grinding) of meat, fish, or poultry prior to manufacture of the pet food.

Excluded is the slaughter or cutting of meat, fish, or poultry prior to secondary processing or to the manufacture of products falling under this CU.

## **Cross-reference**

D-207-01 : Meat and Meat Products

D-207-03 : Fish Products

D-210-01 : Poultry Operations

D-226-04 : Vegetable Oil Mills

## RESCINDED - Vegetable Oil Mills

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-04
<b>CU Code</b>	1061-000 : Vegetable Oil Mills

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### Status

Compulsory under Schedule 1

### Scope

Business activities include crushing, expressing, oxidizing, dehydrating, or otherwise processing oil seeds (except corn seeds) for the production of crude, blown, or boiled vegetable oils such as

- castor oil
- flaxseed oil
- linseed oil
- rapeseed oil (canola)
- soya bean oil
- sunflower seed oil.

By-products of this process include meal and oil cake which are ingredients for livestock feed or fertilizer.

### Cross-reference

D-223-03 : Other Food Operations

D-226-03 : Feed Operations

## RESCINDED - Cane and Beet Sugar

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-05
<b>CU Code</b>	1081-000 : Cane and Beet Sugar

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### Status

Compulsory under Schedule 1

### Scope

Business activities include processing or refining raw cane sugar, sugar beets, or starches to finished sucrose, glucose, or fructose.

This includes the production or refining of

- beet sugar
- brown sugar
- cane sugar
- icing sugar
- liquid sugar (sucrose, invert, and syrup)
- sugar in loaf, cube, or bar form
- sugar syrup
- white sugar.

By-products of this industry include beet pulp and inedible molasses. Also included is the wet milling of corn to produce high fructose corn syrup (HFCS) for use as an industrial sweetener.



## Cross-reference

C-181-06 : Other Horticultural Specialties

D-223-03 : Other Food Operations

## RESCINDED - Tea and Coffee

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-06
<b>CU Code</b>	1091-000 : Tea and Coffee

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### Status

Compulsory under Schedule 1

### Scope

Business activities include blending tea, and roasting, blending, grinding, or otherwise processing coffee beans. This category also includes tea or coffee extracts, essences, and preparations.

### Cross-reference

F-604-01 : Wholesale Foods

## RESCINDED - Leaf Tobacco

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-07
<b>CU Code</b>	1211-000 : Leaf Tobacco

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### Status

Compulsory under Schedule 1

### Scope

Business activities include final sorting, grading, re-drying, treating, and packing tobacco leaf in hogsheads.

This category includes the production of

- burley tobacco
- cigar tobacco
- flue cured (bright Virginia) tobacco
- pipe tobacco.

### Note

Dried tobacco is customarily stored in hogsheads for a period of time (several years) to facilitate the tobacco aging process.

In most cases the hogsheads of tobacco are shipped directly to the tobacco products factory while in other cases the tobacco is removed from the hogsheads, stemmed, and made ready for further manufacture before being sent to the tobacco products factory.

## **Cross-reference**

D-226-08 : Tobacco Products

## RESCINDED - Tobacco Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	226: Crushed and Ground Foods
<b>Document Number</b>	D-226-08
<b>CU Code</b>	1221-000 : Tobacco Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include rolling, grinding, blending, and flavouring tobacco for the manufacture of tobacco products.

This category includes the production of

- cheroots
- chewing tobacco
- cigarettes
- cigarillos
- cigars
- prepared cigarette tobacco
- prepared pipe tobacco
- snuff.

### Cross-reference

D-226-07 Leaf Tobacco

## RESCINDED - Distillery Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	230: Alcoholic Beverages
<b>Document Number</b>	D-230-01
<b>CU Code</b>	1121-000 : Distillery Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include clarifying, rectifying, flavouring, blending, and ageing alcohol to manufacture distilled alcoholic beverages. This industry includes the manufacture of ethyl alcohol, whether for the production of potable spirits or for industrial use.

This category also includes producing

- brandies
- cordials
- distilled alcoholic beverages (includes mixtures)
- fruit spirits
- grain spirits
- liqueurs
- molasses spirits (rum)
- whiskies.

### Cross-reference

D-524-05 : Industrial Organic Chemicals

## RESCINDED - Wine

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	230: Alcoholic Beverages
<b>Document Number</b>	D-230-02
<b>CU Code</b>	1141-000 : Wine

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### Status

Compulsory under Schedule 1

### Scope

Business activities include pressing fruit and fermenting fruit juices to manufacture wines. Also included is producing hard cider (2.5% alcohol or greater).

This category includes the production of

- champagne
- dessert wines
- effervescent wines
- sherry (wine)
- sparkling wines
- still wines
- table wines
- vermouth.

### Cross-reference

D-214-01 : Canned and Preserved Fruits and Vegetables

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## RESCINDED - Malt and Malt Flour

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	230: Alcoholic Beverages
<b>Document Number</b>	D-230-03
<b>CU Code</b>	1094-000 : Malt and Malt Flour

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing malt and malt flour.

Included are activities and products such as

- barley, malting
- brewers' malt
- distillers' malt
- malt sprouts
- malting (germinating and drying).



## **RESCINDED - Brewery Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	230: Alcoholic Beverages
<b>Document Number</b>	D-230-04
<b>CU Code</b>	1131-001 : Brewery Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include steeping, boiling, and fermenting malt and hops to manufacture malt beverages.

This category includes establishments engaged in brewing bottled, canned, and draught beers, including

- ale
- lager
- malt liquor
- porter
- stout.

## RESCINDED - Home Brewing Centres

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Application Date	January 1, 2005
Published	January 3, 2005
Subject	230: Alcoholic Beverages
Document Number	D-230-05
CU Code	1131-002 : Home Brewing Centres

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### Status

Compulsory under Schedule 1

### Scope

Business activities include selling ingredients to consumers who wish to brew their own beer. The employers provide the facilities and equipment, and supervision during the process. The beer is left on the employer's premises during fermentation.

Also included here are employers engaged in selling ingredients and providing facilities to consumers who wish to make their own wine.

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## RESCINDED - Soft Drinks

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	231: Soft Drinks
<b>Document Number</b>	D-231-01
<b>CU Code</b>	1111-000 : Soft Drinks

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing non-alcoholic or carbonated beverages including mineral water, spring water, and aerated water.

Also included is bottling or canning soft drinks, and producing concentrates and syrups for the manufacture of carbonated beverages.

### Cross-reference

D-214-01 : Canned and Preserved Fruits and Vegetables

## RESCINDED - Rubber Hose and Belting

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<b>Application Date</b>	January 1, 2010
<b>Published</b>	January 5, 2010
<b>Subject</b>	238: Other Rubber Products
<b>Document Number</b>	D-238-01
<b>CU Code</b>	1521-000 : Rubber Hose and Belting

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing rubber hose, belts, and belting for all applications, including motor vehicles.

This category includes the production of

- flat belting
- pneumatic hose
- reinforced rubber V-belting
- rubber hoses (with or without couplings)
- rubber and rubberized textile belts and belting.

Also included is the manufacture of solid tires for tricycles, carriages, or carts.

### Cross-reference

D-238-03 : [Tire and Tube Operations Amendment/10](#)

D-238-02 : [Other Rubber Operations](#)

## **RESCINDED - Other Rubber Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	238: Other Rubber Products
<b>Document Number</b>	D-238-02
<b>CU Code</b>	1599-000 : Other Rubber Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of the following rubber products

- battery containers and parts
- boot and shoe heels
- camelback (tread rubber)
- coated fabric (vulcanized only)
- floor tiles
- foam and sponge rubber sheeting (chemically blown)
- foamed rubber underlay (latex)
- gaskets
- gloves
- household and personal products
- lining for swimming pools and tanks

- mats and matting
- motor vehicle parts, including inserts for engine, exhaust, and transmission mounts, and suspension bushings
- pipes and tubes
- playballs and balloons
- pressure sensitive tape (including plastic)
- primary forms
- rods
- stationery goods (erasers, rubber bands)
- tire retreading material
- vulcanized rubber clothing
- washers
- weatherstripping (including plastic).

Also included are rubber products not elsewhere classified which are manufactured using an injection moulding process.

## **RESCINDED - Tire and Tube Operations Amendment/10**

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<b>Application Date</b>	January 1, 2010
<b>Published</b>	January 3, 2010
<b>Subject</b>	238: Other Rubber Products
<b>Document Number</b>	D-238-03
<b>CU Code</b>	1511-000 : Tire and Tube Operations Amendment/10

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing tires and tubes for vehicles, machinery, construction machinery, and implements.

This category includes the manufacture of

- aircraft tires
- bicycle tires
- farm tractor and implement tires
- industrial, pneumatic, and semi-pneumatic tires
- off-highway vehicle tires
- passenger car tires
- tire tubes
- trailer tires
- truck and bus tires

- tubeless and tube-type pneumatic tires.

## **Cross-reference**

D-238-04 : Tire Vulcanizing and Retreading Amendment/10

D-238-01 : Rubber Hose and Belting



## **RESCINDED - Tire Vulcanizing and Retreading Amendment/10**

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<b>Application Date</b>	January 1, 2010
<b>Published</b>	January 5, 2010
<b>Subject</b>	238: Other Rubber Products
<b>Document Number</b>	D-238-04
<b>CU Code</b>	5521-002 : Tire Vulcanizing and Retreading Amendment/10

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include rebuilding, recapping, retreading, or vulcanizing tires at a plant location.

The above activities carried out as part of a mobile tire repair service are excluded from this category.

### **Cross-reference**

D-238-03 : Tire and Tube Operations Amendment/10

F-630-02 : Garages (general repairs)

F-636-57 : Tires and Tubes, Wholesale

## **RESCINDED - Foamed and Expanded Plastic Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	258: Foamed and Expanded Plastic Products
<b>Document Number</b>	D-258-01
<b>CU Code</b>	1611-000 : Foamed and Expanded Plastic Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include using synthetic resins to form foamed and expanded plastic products.

The products may be rigid or flexible and are made from plastics such as polystyrene or polyurethane, including

- basic shapes and forms
- cups
- cushion blocks
- expandable bead moulding
- expanded polystyrene (EPS) products such as moulds for motor vehicle and marine parts
- foam moulding, thermoplastic products
- foam moulding, thermoset plastic products
- foam plastic, moulding
- foamed plastic rug underlay

- food containers
- insulation sheets.

## **Cross-reference**

A-039-03 : Building Board

D-263-01 : Other Plastic Product Operations Amendment/09

D-501-06 : Non-metallic Mineral Insulating Material Operations

## RESCINDED - Plastic Film and Sheeting Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	261: Plastic Film and Sheeting
<b>Document Number</b>	D-261-01
<b>CU Code</b>	1631-000 : Plastic Film and Sheeting Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include using synthetic resins to manufacture unsupported plastic film, sheeting, and layflat tubing.

Also included is the manufacture of synthetic casing for sausage and similar meat products.

Synthetic resins used in this process include

- acrylic
- polyester
- polyethylene
- polyvinyl chloride (PVC)
- regenerated cellulose.

### Cross-reference

D-207-01 : [Meat and Meat Products](#)

D-261-02 : Fabric Coating Operations

D-263-01 : Other Plastic Product Operations Amendment/09

D-263-02 : Plastic Bag Operations

D-263-03 : Plastic Pipe and Fitting Operations

D-341-02 : Coated and Treated Products

## RESCINDED - Fabric Coating Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	261: Plastic Film and Sheeting
<b>Document Number</b>	D-261-02
<b>CU Code</b>	3993-001 : Fabric Coating Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the coating or treating of fabric with synthetic resins, silicone, or a similar material.

Also included is the manufacture of the following plastic products (supported and unsupported)

- solar blankets
- swimming pool covers and liners
- vinyl fabric (by bonding and/or interlocking fibres)
- vinyl or vinyl-compound floor coverings, including linoleum and tiles.

### Note

If the operation includes the manufacture of the fabric prior to its coating or treating, the manufacture of the fabric is considered incidental to the coating or treating. However, if the manufacture of the fabric is also carried on as a business in its own right, i.e. the uncoated (or untreated) fabric is also sold as is, the

WSIB considers the manufacture of the uncoated (or untreated) fabric which is sold as is to be a separate business activity. The WSIB then classifies the payroll (or payrolls) for the entire operation according to the rules governing separate business activities.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-261-01 : Plastic Film and Sheeting Operations

D-263-01 : Other Plastic Product Operations Amendment/09

D-289-06 : Contract Textile Dyeing and Finishing

D-341-02 : Coated and Treated Products

## **RESCINDED - Other Plastic Product Operations Amendment/09**

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<b>Application Date</b>	January 1, 2009
<b>Published</b>	January 5, 2009
<b>Subject</b>	263: Other Plastic Products
<b>Document Number</b>	D-263-01
<b>CU Code</b>	1699-000 : Other Plastic Product Operations Amendment/09

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture or fabrication of plastic, fibreglass, or kevlar products not elsewhere classified such as,

- ampoules
- angles
- awnings
- bathroom and toilet accessories
- bottles
- boxes and cases
- bubble-pack packaging material
- cards, including credit cards, customer loyalty cards, debit cards, health cards, and licenses, not encoded
- channels
- closures, parts and accessories



- containers, food
- containers, industrial (excluding bags)
- cups, disposable (excluding foam)
- drawing products
- druggist's sundries
- eavestroughing and siding
- food preparation and storage utensils
- frames (mirror, photo, picture)
- furniture parts and components
- gaskets
- hardware
- hoses (with or without couplings)
- household baskets and cans
- housings
- identification plates, badges, emblems, tags, and insignia (except jewellery), not encoded
- insulated bottles, jugs, and parts
- kitchenware
- laboratory ware
- light transmitting panels
- moulds
- plumbing fixtures and sanitary ware
- rods
- roof shingles
- safety hats
- septic tanks
- sheeting, reinforced
- shower and tub-surround kits
- stationers' and office supplies
- strapping

- tanks
- tubing, with or without couplings
- vacuum bottles
- vials
- wall coverings (excluding wallpaper).

Included is the manufacture of plastic, fibreglass, and kevlar boats and ships, as well as the manufacture of plastic, fibreglass, and kevlar hulls, sub-assemblies, and accessories not in conjunction with the manufacture or assembly of a complete boat or ship. Examples of boats or ships include

- cabin cruisers
- canoes and kayaks
- fishing boats
- houseboats
- lifeboats
- outboard motor boats
- rowboats, skiffs and dories
- sailboats
- yachts, motor and sailing

Also included is the maintenance, servicing, or repair of plastic, fibreglass, and kevlar boats and ships whether carried out by the manufacturer or on a custom basis, except for non-structural repairs carried out by a marina employer classified in F-670-05, Marine Equipment, Sales and Rentals.

Also included are plastic products not elsewhere classified which are manufactured using the following processes

- blow moulding
- cold moulding
- compression moulding
- injection moulding
- lamination
- rotational moulding
- slush moulding
- thermoforming.

Excluded are products manufactured for use in the motor vehicle industry.

## **Cross-reference**

D-333-02 : Other Commercial Printing Amendment/09

## RESCINDED - Plastic Bag Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	263: Other Plastic Products
<b>Document Number</b>	D-263-02
<b>CU Code</b>	1691-000 : Plastic Bag Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing unsupported plain or printed plastic or cellulose film bags.

Products include

- cellophane (trade name) bags
- food packaging bags
- plastic bags (including industrial)
- plastic film bags
- polyethylene film bags.

### Cross-reference

A-039-05 : Paper Bags

D-261-01 : Plastic Film and Sheeting Operations

D-263-01 : Other Plastic Product Operations Amendment/09

D-341-02 : Coated and Treated Products

## RESCINDED - Plastic Pipe and Fitting Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	263: Other Plastic Products
<b>Document Number</b>	D-263-03
<b>CU Code</b>	1621-000 : Plastic Pipe and Fitting Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include using synthetic resins to mould or extrude pipes, fittings, and tubes such as those in pressure pipe or drain, waste, and vent installations.

Synthetic resins used in this process include

- acrylonitrile - butadiene - styrene (ABS)
- cellulose acetate butyrate
- polyester
- polyethylene
- polystyrene
- polyvinyl chloride (PVC).

### Cross-reference

D-261-01 : Plastic Film and Sheeting Operations

D-263-01 : Other Plastic Product Operations Amendment/09

## **RESCINDED - Natural Fibres Processing and Felt Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-01
<b>CU Code</b>	1911-000 : Natural Fibres Processing and Felt Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing felts by applying heat, moisture, and pressure on natural or man-made fibres, making needlepunched felts, preparing natural fibres for spinning, scouring, carbonizing, and combing wool, making and converting top, and processing textile waste, recovered fabrics, and flock.

Included are activities such as

- cotton waste processing
- felt cloth fibre webbing
- felt cloth finishing
- felt fabric stock processing
- felt fibre needlepunching.

Also included are products such as

- batts and batting, textile
- felt, needled, punched, pressed, or rolled

- jute and jute butts and waste
- mats, felt
- mattress felts
- non-woven fabrics (excluding knitted)
- pads, felt
- upholstery filling
- wadding.

Excluded from this category is the manufacture of papermaker's felts.

## **Cross-reference**

D-289-10 : Wool Yarn and Woven Cloth

D-289-11 : Other Spun Yarn and Woven Cloth Operations

## RESCINDED - Canvas and Related Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-02
<b>CU Code</b>	1931-000 : Canvas and Related Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing products from canvas, or canvas substitutes made of cotton or man-made fibres such as

- awnings, textile
- canopies, textile
- canvas goods (excluding bags)
- covers, special purpose canvas (boat, swimming pool, truck)
- sails
- tarpaulin
- tents (excluding oxygen).

Also included is the manufacture of industrial barriers composed of natural or man-made fibres used for noise, heat, and pollution containment.

### Cross-reference

D-289-09 : [Other Processed Textile Products Amendments/08](#)



## **RESCINDED - Narrow Fabrics Amendment /07**

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<b>Application Date</b>	January 1, 2007
<b>Published</b>	January 3, 2007
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-03
<b>CU Code</b>	1991-000 : Narrow Fabrics Amendment /07

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of fabrics 30.5 centimetres (12 inches) or less in width, such as

- bindings, textile
- braids, narrow fabric
- elastic cord
- labels, woven, synthetic, or leather
- lace trim
- laces (boot, shoe), textile
- netted fabric (lace)
- ribbons, textile weaving
- schiffli-embroidery
- slit fabric
- tapes, textile, weaving

- textile ribbons, embossing and printing
- webbing, narrow fabric, elastic and non-elastic.

## **Cross-reference**

D-261-02 : Fabric Coating Operations

## **RESCINDED - Household Products of Textile Materials**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-04
<b>CU Code</b>	1993-000 : Household Products of Textile Materials

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing household products of textile materials.

Included is the manufacture of

- baby blankets
- bathroom sets (towel and washcloth)
- bedding, textile (excluding wool blankets)
- bedspreads, blankets, and comforters (excluding electric blankets)
- curtains and draperies, fabric
- cushions and cushion tops
- house furnishings and supplies, textile
- mattress covers, pads and protectors
- napkins, textile (excluding sanitary)
- padded hangers

- pillow cases, covers, pads, and protectors
- pillows, bed
- quilts
- shams, textile
- sheets (bedding)
- skirts, furniture, textile
- slip covers
- table sets and dresser covers, scarves, mats, doilies, textile
- tablecloths, textile
- towels, terry, cotton, tea, etc.

## **Cross-reference**

D-261-02 : Fabric Coating Operations

D-289-05 : Carpet, Mat, and Rug Operations

D-289-07 : Hygiene Products of Textile Materials Amendment/09

D-289-10 : Wool Yarn and Woven Cloth

D-289-11 : Other Spun Yarn and Woven Cloth Operations

D-460-03 : Small Electrical Appliance Operations

D-517-02 : Toiletry Operations

## **RESCINDED - Carpet, Mat, and Rug Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-05
<b>CU Code</b>	1921-000 : Carpet, Mat, and Rug Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include weaving, tufting, or needlepunching carpets, rugs, and mats.

Included is the manufacture of

- bath mats and bath mat sets, textile
- floor carpets
- floor coverings, woven tufted
- mats (excluding rubber)
- runners (excluding rubber)
- woven rugs.

Materials used in this process include

- coco
- cotton yarn
- jute

- wool yarn
- yarn of synthetic materials or mixtures of such materials.

The manufacture of carpets and mats for the motor vehicle industry, excluding rubber and rubber-based mats, is also included here.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-261-02 : Fabric Coating Operations

D-289-04 : Household Products of Textile Materials

## **RESCINDED - Contract Textile Dyeing and Finishing**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-06
<b>CU Code</b>	1992-000 : Contract Textile Dyeing and Finishing

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the dyeing, sponging, finishing, bonding, or laminating of textile fabrics or materials on a custom basis.

Included are custom activities such as

- calendering of fabric
- crease-resistant finishing of cloth
- custom colouring, textile fabrics
- dyeing, textile fabrics
- finishing of cloth
- mercerizing of fabric
- sizing of fabric
- textile custom piece, top or yarn dyeing
- texturizing of fabric

- water repellent finishing of cloth.

Excluded from this category is any coating or treating activity using synthetic resins, rubber, silicone, or a similar material.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-261-02 : Fabric Coating Operations

D-301-09 : Hosiery

I-975-01 : Power Laundries and/or Dry Cleaners



## **RESCINDED - Hygiene Products of Textile Materials Amendment/09**

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<b>Application Date</b>	January 1, 2009
<b>Published</b>	January 5, 2009
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-07
<b>CU Code</b>	1994-000 : Hygiene Products of Textile Materials Amendment/09

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing textile hygiene products such as

- absorbent cotton
- alcohol prep pads
- anti-bacterial finishing, textile products
- anti-fungus finishing, textile products
- diapers, textile (except fitted cloth diapers)
- dressings and bandages, surgical
- plasters, adhesive (including medicated)
- sanitary napkins, textile
- sponge pads, surgical
- surgical bandages (including medicated)
- surgical gauze

- underpads and incontinence pads.

## **Cross-reference**

A-039-06 : Paper Consumer Products

D-289-04 : Household Products of Textile Materials

D-301-05 : Children's Clothing Amendment/09

## **RESCINDED - Tire Cord Fabric**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-08
<b>CU Code</b>	1995-000 : Tire Cord Fabric

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing tire cord fabric, including

- cotton tire fabrics
- glass tire fabrics
- motor vehicle tire fabrics
- nylon tire fabrics
- polyamide tire fabrics
- polyester tire fabrics
- rayon tire fabrics
- tire breaker fabric
- tire builder fabric (from ply yarn)
- tire chaffer fabric (from ply yarn)
- tire cord fabric (from hauser cord yarn)

- tire duck fabric (from ply yarn)
- tire fabric, leno weaving.

## **Cross-reference**

D-289-11 : Other Spun Yarn and Woven Cloth Operations

## **RESCINDED - Other Processed Textile Products Amendments/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-09
<b>CU Code</b>	1999-000 : Other Processed Textile Products Amendments/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing textile articles which are not elsewhere classified, such as

- bags (burlap, cotton, jute, woven plastic)
- buffs, cotton, polishing
- canvas fronts, tailors'
- cigarette filters, textile fibre
- cordage, twine and rope (natural or man-made fibres and excluding metal wire or paper)
- filter bags, textile
- fire hose, textile fabric
- fishing line, natural or man-made fibre
- fishing nets and seines
- flags, textile (including bunting, pennants, banners, and emblems)
- fringes and tassels, textile

- hammocks
- parachutes, personnel and cargo-carrying
- pressure-sensitive cloth tape
- rags (including disposable)
- safety belts and harnesses (excluding automotive)
- shoulder pads, tailors', textile
- sleeping bags
- synthetic hair
- textile end products
- thread, all fibres
- wipers (including disposable).

## **Cross-reference**

D-289-02 : Canvas and Related Products

D-301-04 : Clothing Contractors Amendment /07

D-301-12 : Fibre and Filament Yarn Operations Amendment/08

D-341-05 : Other Converted Paper Products

D-393-02 : Wire and Wire Rope

D-428-01 : Motor Vehicle Fabric Accessory Operations

## **RESCINDED - Wool Yarn and Woven Cloth**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-10
<b>CU Code</b>	1821-000 : Wool Yarn and Woven Cloth

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of spinning yarn, with wool as the chief component material. Also included are employers who weave fabrics from such yarns, manufacture woollen blankets, and weave papermakers' felts of any textile material.

This also includes employers engaged in the production of

- apparel fabrics (excluding knitted fabrics)
- broad woven fabrics
- papermakers' dryer and wet felts
- spun yarns, wool and wool blends, woollen system
- spun yarns, wool and wool blends, worsted system.

It covers activities such as

- wool pile fabric weaving
- wool yarn conditioning

- wool yarn spinning (drawing, twisting, winding).

## **Cross-reference**

D-289-01 : Natural Fibres Processing and Felt Products

D-289-04 : Household Products of Textile Materials

D-289-12 : Broad Knitted Fabrics



## **RESCINDED - Other Spun Yarn and Woven Cloth Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-11
<b>CU Code</b>	1829-000 : Other Spun Yarn and Woven Cloth Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include spinning yarn and weaving broadwoven fabrics of cotton or man-made fibres or filament yarns. This also includes products such as

- cellulosic fibre (acetate, rayon, tri-acetate), broad woven fabrics
- cotton and filament fibre broad woven fabrics
- cotton fabric, woven
- elastic fabrics, broad woven
- glass fabrics (excluding tire fabrics)
- non-cellulosic fibre (polyamide nylon, polyester, polypropylene, etc.) broad woven fabrics
- pile fabrics, broad woven, man-made
- spun yarn, cotton blends
- spun yarn, man-made fibre and filament
- spun yarn, pure cotton, bleached, mercerized or coloured, carded, combed, single and plied.

It also covers activities such as

- cellulosic and non-cellulosic multifilament yarn spinning (twisting)
- spinning cotton yarn (drawing, twisting, winding)
- throwing natural fibres.

## **Cross-reference**

D-289-01 : Natural Fibres Processing and Felt Products

D-289-04 : Household Products of Textile Materials

D-289-08 : Tire Cord Fabric

D-301-12 : Fibre and Filament Yarn Operations Amendment/08

## **RESCINDED - Broad Knitted Fabrics**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-12
<b>CU Code</b>	1831-000 : Broad Knitted Fabrics

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include knitting broad fabrics on both circular and flat-bed machines. These fabrics include double and single knits, warp-knits, interlock, and other knits.

Included are products such as

- cotton fabrics, broad knit
- double knit fabrics, broad knitted
- elastic fabrics, broad knitted
- jersey knitted fabric
- netted fabrics, broad knitted
- pile fabrics, broad knitted
- stitch-knit fabric
- warp knit (tricot) fabrics, broad knitted, cellulosic, and non-cellulosic
- wool fabrics, broad knitted.

Also covered are activities such as

- arachne stitch-knit fabric forming
- interlock fabric knitting
- malimo stitch-through fabric forming
- milanese fabric warp knitting
- purl knitted fabric, weft knitting
- raschel machine fabric, warp knitting
- rib knitted fabric, weft knitting
- stitch-through fabric forming
- tricot fabric, warp knitting
- weft knitting, circular and flat.

## **Cross-reference**

D-289-10 : Wool Yarn and Woven Cloth

## **RESCINDED - Leather Tanneries Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-13
<b>CU Code</b>	1711-000 : Leather Tanneries Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in tanning, currying, colouring, and finishing leather of all types. This category includes products such as

- bag, case and strap leather
- bookbinders' leather
- finished leather
- garment leather
- glove leather
- harness and saddlery leather
- lace, welting and belting, leather
- leather splits
- shoe leather for uppers, linings, and soles
- upholstery leather.

It also covers activities such as

- retanning hides
- tanning hides and skins
- waterproofing leather.

## **RESCINDED - Footwear Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-14
<b>CU Code</b>	1712-000 : Footwear Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in manufacturing footwear of leather or other materials.

Included is the manufacture of

- athletic footwear
- boots
- moccasins
- overshoes and galoshes
- sandals
- shoes
- skate boots without blades or wheels
- ski boots
- slippers
- snowmobile boots

- work boots and shoes.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-538-01 : Sporting Goods Operations



## **RESCINDED - Luggage, Purses, and Handbags Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-15
<b>CU Code</b>	1713-000 : Luggage, Purses, and Handbags Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing hand luggage, purses, and handbags made of leather, plastic, textile, or other materials.

This also includes employers engaged in the manufacture of

- attaches and briefcases
- billfolds and wallets
- leather musical instrument cases
- money pouches
- school and sport bags
- tote bags
- utility and fitted cases (excluding trunks)
- vanity cases
- writing cases.

## Cross-reference

D-289-16 : Other Leather and Allied Products Amendment/08

## **RESCINDED - Other Leather and Allied Products Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-16
<b>CU Code</b>	1719-000 : Other Leather and Allied Products Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in manufacturing goods usually associated with the leather industry and not elsewhere classified.

This includes the manufacture of

- boot and shoe cut stock
- boot and shoe findings
- boot and shoe heels
- collars
- gaskets
- holsters
- jewellery cases
- leashes and leads
- lifts and heels

- linings for boots and shoes
- machine belts
- saddlery
- shoe lasts
- soles
- trunks (luggage)
- washers
- watch straps.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-289-15 : Luggage, Purses, and Handbags Amendment/08

D-301-01 : Men's and Boys' Clothing

D-301-03 : Women's Clothing

D-393-05 : Buttons, Buckles, and Clothes Fasteners

## **RESCINDED - Fur Goods Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	289: Cloth, Carpets, and Textile Products
<b>Document Number</b>	D-289-17
<b>CU Code</b>	2495-000 : Fur Goods Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in fur clothing custom work and manufacturing women's, men's, and children's fur garments and fur trimmings, including

- capes
- coats and jackets
- collars
- cuffs
- custom dressing and dyeing of furs
- gloves
- hats
- stoles.

## Cross-reference

C-181-02 : Furs and Skins, Ranch

C-181-08 : Furs, Skins, and Other Trapping

D-301-01 : Men's and Boys' Clothing

D-301-03 : Women's Clothing

D-301-05 : Children's Clothing Amendment/09

D-301-08 : Gloves

F-641-05 : Fur Stores

## RESCINDED - Men's and Boys' Clothing

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-01
<b>CU Code</b>	2431-099 : Men's and Boys' Clothing

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing men's and boys' clothing of knit or woven fabric, or any material including leather and imitation leather (except fur and vulcanized rubber).

This includes the manufacturing of products such as

- athletic and t-shirts
- greatcoats, military
- hunting coats
- jackets, separate (including sport coats and blazers)
- jeans, pants, slacks, and trousers
- overcoats and topcoats
- parkas
- rainwear (including plastic film)
- short coats (textile fabric, leather, or imitation leather)

- shorts (Bermuda, Jamaica, gym, and boxer)
- ski suits (jackets and pants)
- snowmobile suits
- sport shirts and suits
- suits (excluding custom tailored)
- sweatsuits
- windbreakers
- workshirts.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-289-16 : Other Leather and Allied Products Amendment/08

D-289-17 : Fur Goods Amendment/08

D-301-06 : Sweaters

D-301-07 : Occupational Clothing

D-301-11 : Other Clothing and Apparel Operations

D-301-11 : Other Clothing and Apparel Operations



## RESCINDED - Women's Clothing

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-03
<b>CU Code</b>	2441-099 : Women's Clothing

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing women's and girls' clothing of woven or knitted textile material as well as leather and imitation leather.

Included in this are

- artificial fur coats
- athletic suits
- blouses
- bra dresses
- bridal wear
- co-ordinates
- coats, long and short (except fur)
- culottes
- dresses

- ensemble dresses
- jackets, blazers
- jackets, outerwear
- jackets, short-sleeved and sleeveless
- jeans
- jumpers
- maternity dresses
- pants/skirt suits
- raincoats
- shells
- shirt waist dresses
- shirts
- shorts (gym, Bermuda, Jamaica, etc.)
- ski clothing
- skirts
- slacks
- snowmobile suits
- sport suits
- sportswear
- suits
- sweatsuits
- t-shirts
- two-piece dresses
- vests
- windbreakers
- wool coats.

## **Cross-reference**

D-289-16 : Other Leather and Allied Products Amendment/08

D-289-17 : Fur Goods Amendment/08

D-301-05 : Children's Clothing Amendment/09

D-301-06 : Sweaters

D-301-07 : Occupational Clothing

D-301-11 : Other Clothing and Apparel Operations

## RESCINDED - Clothing Contractors Amendment /07

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<b>Application Date</b>	January 1, 2007
<b>Published</b>	January 3, 2007
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-04
<b>CU Code</b>	2445-000 : Clothing Contractors Amendment /07

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing clothing on a contract basis. Included are establishments engaged in embroidering, hem-stitching, and pleating for the clothing trade.

Included in this category is the business activity of applying embroidery, such as company or sports logos, on shirts, caps, bags, and other textile articles, on a custom basis.

Also included is the manufacture of embroidered labels, textile crests and badges.

Excluded is the production of embroidered fabric which is classified in one of the CUs in RG 289.

### Cross-reference

D-289-03 : [Narrow Fabrics Amendment /07](#)

D-289-09 : [Other Processed Textile Products Amendments/08](#)

D-289-10 : [Wool Yarn and Woven Cloth](#)

D-289-11 : [Other Spun Yarn and Woven Cloth Operations](#)

D-289-12 : [Broad Knitted Fabrics](#)

## **RESCINDED - Children's Clothing Amendment/09**

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<b>Application Date</b>	January 1, 2009
<b>Published</b>	January 5, 2009
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-05
<b>CU Code</b>	2451-000 : Children's Clothing Amendment/09

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in manufacturing girls', children's and infants' clothing according to recognized size scales, whether of knit or woven fabric, textile material, or leather and imitation leather.

Also included is the manufacture of

- bathrobes
- beachwear
- blouses and shells
- children's costume play-suits
- coat sets (walking sets)
- coats (excluding fur)
- coveralls
- dresses
- fitted cloth diapers

- kimonos
- outerwear
- overalls (excluding knitted)
- panties, briefs (including sets)
- raincoats (including capes)
- shirts
- short coats
- shorts (Bermuda, Jamaica, gym, etc.)
- ski and snow pants
- skirts (including culottes)
- slacks (including slims) and jeans
- sleepwear
- slippers and half-slippers
- snowsuits
- suits, jackets, and blazers
- undershirts, vests, and tops
- underwear.

## **Cross-reference**

D-289-07 : Hygiene Products of Textile Materials Amendment/09

D-289-17 : Fur Goods Amendment/08

D-301-03 : Women's Clothing

D-301-11 : Other Clothing and Apparel Operations

## RESCINDED - Sweaters

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-06
<b>CU Code</b>	2491-000 : Sweaters

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing men's, women's and children's sweaters of wool, cotton, or man-made fibre yarns alone or in combination with other materials such as suede, other leather, or imitation leather incorporated into the garment.

This includes the production of

- cardigans
- coat sweaters
- pullovers
- sweater knitting
- sweater vests
- sweaters
- turtle-neck sweaters.

### Cross-reference

D-301-01 : Men's and Boys' Clothing

D-301-03 : Women's Clothing

## RESCINDED - Occupational Clothing

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-07
<b>CU Code</b>	2492-000 : Occupational Clothing

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing occupational clothing, uniforms, and separate components of uniforms of knit or woven fabric, or of any material including asbestos, excluding vulcanized rubber.

This includes the production of

- church vestments, academic and burial garments
- coveralls (excluding children's)
- laboratory clothing
- medical clothing
- occupational clothing
- overalls (excluding children's)
- protective industrial clothing
- school uniforms
- surgical clothing



- uniforms (excluding hats and caps).

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-301-01 : Men's and Boys' Clothing

D-301-03 : Women's Clothing

D-301-08 : Gloves

D-301-11 : Other Clothing and Apparel Operations

## RESCINDED - Gloves

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-08
<b>CU Code</b>	2493-000 : Gloves

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing gloves, mitts, and mittens of leather, textile, or other materials either alone or in various combinations (excluding fur and rubber) for men, women, and children.

This includes the production of

- asbestos gloves
- driving gloves
- gloves, leather and fabric combination, dress, work and other
- gloves, plastic or plastic coated, dress or work
- leather gloves
- mitts
- work gloves.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-289-17 : Fur Goods Amendment/08

D-301-07 : Occupational Clothing

D-538-01 : Sporting Goods Operations

## RESCINDED - Hosiery

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-09
<b>CU Code</b>	2494-000 : Hosiery

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing hosiery for men, women, and children, including

- greige hosiery
- panty hose
- socks (including work socks)
- stockings.

### Cross-reference

D-289-06 : [Contract Textile Dyeing and Finishing](#)

## RESCINDED - Foundation Garments

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-10
<b>CU Code</b>	2496-000 : Foundation Garments

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing foundation garments such as

- brassieres, bandeau and long-line
- corselettes (pull-on and zipper)
- corsets
- girdles
- panty girdles.

## **RESCINDED - Other Clothing and Apparel Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-11
<b>CU Code</b>	2499-000 : Other Clothing and Apparel Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing items of apparel which are not elsewhere classified such as

- bathing suits (excluding children's)
- beachwear (excluding children's)
- belts, body, garter, and sanitary
- bra-slips
- cabana sets
- dusters and housecoats
- hats (excluding fur and hard hats)
- lingerie
- loungewear, women's
- millinery (excluding fur hats)
- neckties

- nightgowns
- panties (excluding children's).

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-301-01 : Men's and Boys' Clothing

D-301-03 : Women's Clothing

D-301-05 : Children's Clothing Amendment/09

D-301-07 : Occupational Clothing

## **RESCINDED - Fibre and Filament Yarn Operations Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	301: Clothing, Fibre, and Yarn
<b>Document Number</b>	D-301-12
<b>CU Code</b>	1811-000 : Fibre and Filament Yarn Operations Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing filament and monofilament yarn from resins or glass, synthetic staple fibre, tow and tops from filament or monofilament yarn, elastic yarn, and tire cord yarn from various synthetic and natural materials.

This also includes throwing synthetic fibres and the manufacture and processing of

- cellulosic fibres (acetate, rayon, tri-acetate)
- cigarette tow
- elastic yarn (rubber, spandex, and other synthetic elastomers)
- filament or spun yarns of synthetic fibres
- synthetic fibres blended with other fibres
- non-cellulosic fibres, staple, tow, and tops (acrylic, polyamide, polyester, olefin, etc.)
- polyamide (nylon) and monofilament yarn.



Excluded from this category is the activity of producing fibre and yarn as part of the process in manufacturing a textile product under RG 289. For instance, the processing of fibre to produce twine or rope is classified in D-289-09, Other Processed Textile Products.

## **Cross-reference**

D-289-09 : Other Processed Textile Products Amendments/08

D-289-11 : Other Spun Yarn and Woven Cloth Operations

## **RESCINDED - Prefabricated Wooden Buildings**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	308: Millwork and Other Wood Industries
<b>Document Number</b>	D-308-01
<b>CU Code</b>	2541-000 : Prefabricated Wooden Buildings

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing prefabricated or pre-cut buildings of wood frame construction.

Included is the manufacture of wood frame, timberframe, or log prefabricated buildings such as

- cottages
- farm buildings
- garages
- houses
- modular buildings
- school buildings
- sheds.

### **Note**

Prefabricated (factory-built) buildings include all buildings that are manufactured at a plant either in

sections, complete units, or in components for "on-site" erection.

## **Cross-reference**

D-375-06 : Mobile Buildings Amendment/11

G-723-02 : Industrial, Commercial, and Institutional Construction

G-764-01 : Homebuilding Operations Amendment/07

## **RESCINDED - Other Millwork Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	308: Millwork and Other Wood Industries
<b>Document Number</b>	D-308-02
<b>CU Code</b>	2549-000 : Other Millwork Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of the following products

- bannisters and railings
- beams, laminated wood
- cross arms, wooden
- flooring, strips or tiles
- lumber cores
- moulding, wooden
- partitions, wooden
- rafters, laminated wood
- roof trusses, wooden
- stairs, prefabricated, wooden
- tongue and groove lumber

- trusses, laminated wood.

## **Note**

Millwork is defined as a cutting and/or fabricating activity that adds value to the product above and beyond basic forest product activities listed in the CUs in Class A.

## RESCINDED - Other Wood Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 24, 2005
<b>Subject</b>	308: Millwork and Other Wood Industries
<b>Document Number</b>	D-308-03
<b>CU Code</b>	2599-000 : Other Wood Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of the following wooden products

- agglomerated cork (boards, rods, and slats)
- artificial fire logs and starters
- carriages, wooden
- cooperage products (barrels)
- dowelling
- excelsior, wood
- fence posts, untreated wood (shaped)
- fuel pellets
- furniture legs
- handles
- hardboard products, including clipboards

- insulator pins and brackets
- ladders
- lamp and lantern bases and parts
- match blocks and splints
- reels, spools, and bobbins
- rulers
- shuttles
- snowfences (wire and lath)
- tableware
- turned and shaped goods
- utensils
- wheel spokes, wooden
- window shade rollers
- wood flour.

Included is the manufacture of wooden boats and ships, as well as the manufacture of wooden hulls, sub-assemblies, and accessories not in conjunction with the manufacture or assembly of a complete boat or ship. Examples of boats or ships include

- cabin cruisers
- canoes and kayaks
- fishing boats
- houseboats
- lifeboats
- outboard motor boats
- rowboats, skiffs and dories
- sailboats
- yachts, motor and sailing.

Also included is the maintenance, servicing, or repair of wooden boats and ships whether carried out by the manufacturer or on a custom basis, except for non-structural repairs carried out by a marina employer classified in **F-670-05, Marine Equipment, Sales and Rentals.**

## Cross-reference

A-033-02 : Sawmill and Planing Mill Products

D-263-01 : Other Plastic Product Operations Amendment/09

D-308-02 : Other Millwork Products

D-312-01 : Wooden Box and Pallet Operations

D-375-07 : Metal Boat and Ship Building Operations

D-507-04 : Other Petroleum and Coal Products

F-670-05 : Marine Equipment, Sales and Rentals



## RESCINDED - Wooden Cabinet Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	311:Wooden Cabinets
<b>Document Number</b>	D-311-01
<b>CU Code</b>	2542-000 : Wooden Cabinet Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing wooden kitchen cabinets, bathroom vanities (finished and unfinished), and wooden tops for tables, bars, and counters (finished and unfinished).

Included is the manufacture of

- cabinet components, including doors
- kitchen cabinets, wooden
- vanity components.

### Cross-reference

D-325-02 : Wooden Household Furniture

G-764-04 : Finish Carpentry

## RESCINDED - Wooden Box and Pallet Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	312: Wooden Boxes and Pallets
<b>Document Number</b>	D-312-01
<b>CU Code</b>	2561-000 : Wooden Box and Pallet Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing, repairing, altering, or modifying wooden boxes and pallets.

This includes products such as

- ammunition boxes
- baskets
- cases
- containers (excluding barrels)
- crates
- dunnage for the automobile industry
- food boxes
- packing cases
- shook boxes.

### Cross-reference

D-308-03 : Other Wood Operations

## RESCINDED - Upholstered Household Furniture

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	322: Upholstered Furniture
<b>Document Number</b>	D-322-01
<b>CU Code</b>	2612-000 : Upholstered Household Furniture

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing household furniture whose distinguishing material is upholstery fabric.

Included is the production of

- chesterfields
- hassocks
- recliners
- sofas (including sofa beds)
- upholstered household chairs
- upholstered living room chairs.

### Cross-reference

D-322-02 : Furniture Refinishing and Repair Shops

D-328-01 : Bed Springs and Mattresses

## **RESCINDED - Furniture Refinishing and Repair Shops**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	322: Upholstered Furniture
<b>Document Number</b>	D-322-02
<b>CU Code</b>	6213-000 : Furniture Refinishing and Repair Shops

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the repair and refinishing of furniture.

Included are activities such as

- antique furniture repair
- furniture reupholstering
- paint and varnish stripping
- polishing furniture.

### **Cross-reference**

D-322-01 : Upholstered Household Furniture

F-636-05 : Musical Instrument Stores

F-636-50 : Drapery Stores Amendment/06

F-636-55 : Household Furniture, Appliances, Television, and Stereo Stores

G-719-02 Painting and Decorating

## **RESCINDED - Metal Household Furniture**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	323: Metal Furniture
<b>Document Number</b>	D-323-01
<b>CU Code</b>	2619-000 : Metal Household Furniture

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing household furniture whose chief component material is not wood or upholstery.

Included is the manufacture of

- freestanding metal or plastic kitchen cabinets
- household metal beds
- household metal chairs
- household metal children's furniture
- household metal cots
- household metal kitchen furniture
- household metal tables
- metal card table and chair sets
- metal nursery furniture

- outdoor furniture (excluding wood or concrete)
- wrought iron furniture.

## **Cross-reference**

D-325-02 : Wooden Household Furniture

D-496-03 : Other Concrete Products

## **RESCINDED - Metal Office and Institutional Furniture and Fixtures**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	323: Metal Furniture
<b>Document Number</b>	D-323-02
<b>CU Code</b>	2641-099 : Metal Office and Institutional Furniture and Fixtures

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing furniture and fixtures for motels, hotels, restaurants, stores, offices, and institutions whose chief component material is metal.

Included is the manufacture of

- church furniture
- counters
- dental chairs and cabinets
- display and show cases
- filing equipment, vertical or lateral
- folding and stacking auditorium or theatre chairs
- hospital beds
- hospital furniture
- hotel furniture

- institutional furniture and fixtures
- laboratory furniture
- metal work stations
- office bookcases, and cabinets
- office chairs and desks
- office tables
- professional furniture and fixtures
- public building furniture and fixtures
- school furniture
- shelving, office, retail and wholesale
- store furniture.

## **Cross-reference**

D-308-02 : Other Millwork Products

D-325-03 : Non-metal Office and Institutional Furniture and Fixtures

D-387-03 : Other Metal Fabricating Operations Amendments /05



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**RESCINDED - Coffins and Caskets**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	325: Wooden and Other Non-metal Furniture
<b>Document Number</b>	D-325-01
<b>CU Code</b>	2581-000 : Coffins and Caskets

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**Status**

Compulsory under Schedule 1

**Scope**

Business activities include the manufacture of coffins, caskets, burial lowering devices, and other morticians' supplies. Also included is the lining of burial caskets and coffins.

## **RESCINDED - Wooden Household Furniture**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	325: Wooden and Other Non-metal Furniture
<b>Document Number</b>	D-325-02
<b>CU Code</b>	2611-000 : Wooden Household Furniture

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing household furniture of all kinds whose chief component material is wood, such as

- bedroom furniture
- bookcases
- cabinets for radios, television sets, and record players
- cedar chests
- chairs
- children's furniture
- dining room furniture
- domestic sewing machine cabinets
- free standing cabinets
- hall furniture

- household furniture
- household furniture components (includes assembling and finishing)
- kitchen furniture
- living room furniture
- outdoor household furniture
- wooden laundry hampers.

## **Cross-reference**

D-311-01 : Wooden Cabinet Operations

D-323-01 : Metal Household Furniture

D-328-02 : Other Furniture Parts and Fixtures

## **RESCINDED - Non-metal Office and Institutional Furniture and Fixtures**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	325: Wooden and Other Non-metal Furniture
<b>Document Number</b>	D-325-03
<b>CU Code</b>	2649-099 : Non-metal Office and Institutional Furniture and Fixtures

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in manufacturing furniture and fixtures for hotels, motels, restaurants, stores, offices, and institutions. The items are made of wood, textile, plastic, or other materials except metal.

Included is the manufacture of

- church furniture
- counters
- dental chairs and cabinets
- display and show cases
- filing equipment, vertical or lateral
- flip charts
- hospital beds
- hotel furniture

- laboratory furniture
- marker boards
- office bookcases, cabinets, chairs, desks, and tables
- professional furniture and fixtures
- public building furniture and fixtures
- school furniture
- store furniture
- tack boards.

## **Cross-reference**

D-308-02 : Other Millwork Products

D-323-02 : Metal Office and Institutional Furniture and Fixtures

## RESCINDED - Bed Springs and Mattresses

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	328: Furniture Parts and Fixtures
<b>Document Number</b>	D-328-01
<b>CU Code</b>	2691-000 : Bed Springs and Mattresses

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing bed springs and mattresses, including

- bed bases, upholstered
- bed spring assemblies
- cotton felt mattresses
- foam plastic mattresses
- foam rubber mattresses
- mattress stuffing, tufting, and quilting
- spring-filled mattresses
- waterbed mattresses.

### Cross-reference

D-322-01 : Upholstered Household Furniture

## **RESCINDED - Other Furniture Parts and Fixtures**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	328: Furniture Parts and Fixtures
<b>Document Number</b>	D-328-02
<b>CU Code</b>	2699-000 : Other Furniture Parts and Fixtures

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing furniture components, parts, and fixtures which are not elsewhere classified.

This includes

- backs and seats, furniture component (excluding plastic)
- curtain rods and fixtures
- drapery hardware
- furniture frames, wooden or metal
- lockers (including metal)
- lumbar seat supports
- mirror frames
- photograph or picture frames.

Also included here is the manufacture of frames and related hardware for sliding mirror doors, excluding assembly. Excluded is the manufacture of a complete piece of furniture, whether assembled or disassembled.

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-325-02 : Wooden Household Furniture

D-374-01 : Other Door and Window Operations

D-496-03 : Other Concrete Products



## **RESCINDED - Business Forms Printing**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	333: Printing Platemaking and Binding
<b>Document Number</b>	D-333-01
<b>CU Code</b>	2811-000 : Business Forms Printing

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the contract or custom printing of business forms including business and accounting records.

This category includes the printing of

- account books
- autographic register forms
- business forms
- cheque books
- continuous forms
- fanfold forms
- individual gummed sets (forms)
- job printing, business forms
- ledger books

- manifold business forms
- receipt books
- sales checkbooks
- snap-out sets (forms)
- unit sets (forms).

## **Note**

The commercial printing operations included in this category typically use offset or web printing machines. Some operations may also use digital printing machinery. Included as an incidental activity is graphic design when carried out to support a printing business activity.

## **Cross-reference**

I-958-14 : Business Service Centres

## **RESCINDED - Other Commercial Printing Amendment/09**

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<b>Application Date</b>	January 1, 2009
<b>Published</b>	January 5, 2009
<b>Subject</b>	333: Printing Platemaking and Binding
<b>Document Number</b>	D-333-02
<b>CU Code</b>	2819-000 : Other Commercial Printing Amendment/09

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include commercial printing activities without publishing, which are not elsewhere classified.

This category also includes the printing of

- advertising material
- bank notes
- board games
- bond and stock certificates
- books and catalogues
- commercial job printing (excluding business forms)
- custom or contract commercial printing (excluding business forms)
- decalcomanias, dry transfer
- greeting cards and invitations

- maps
- music, sheet and book
- newspapers, pamphlets, magazines, and periodicals
- paper ruling
- paper seals, labels, and tags
- picture post cards and visiting cards
- plans and designs
- postage and revenue stamps
- silk screening on any material (except retail silk screening)
- stationery
- tickets.

Included is the encoding of information onto plastic items such as credit cards, customer loyalty cards, debit cards, health cards, licences, identification plates, badges, emblems, tags, and insignia. Activities incidental to the encoding include the embossing of lettering or numbering, and the application of an activations sticker, hologram, magnetic strip or signature strip.

Excluded from this category is printing on plastic or cellulose film for packaging purposes.

## Note

The commercial printing operations included in this category typically use offset or web printing machines. Some operations may also use digital printing machinery. Included as an incidental activity is graphic design when carried out to support a printing business activity.

## Cross-reference

A-039-05 : Paper Bags

D-263-01 : Other Plastic Product Operations Amendment/09

D-335-01 : Book Publishing

D-335-02 : Other Publishing Operations

D-335-03 : Newspapers, Magazines, and Periodicals

D-335-04 : Other Combined Publishing and Printing Operations

D-341-02 : Coated and Treated Products

D-538-02 : Toys and Games

I-958-14 : Business Service Centres

## **RESCINDED - Platemaking, Typesetting, and Binding Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	333: Printing Platemaking and Binding
<b>Document Number</b>	D-333-03
<b>CU Code</b>	2821-001 : Platemaking, Typesetting, and Binding Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include providing specialized services to advertising agencies, and to the printing and publishing trades.

This includes activities such as

- allied post-printing, covering, or finishing operations
- book gilding, bronzing, and edging
- book repairing (bookbinding)
- colour separation (excluding digitized)
- composing type for the printing trade
- cylinders, printing, engraving, or etching service
- electrotype plate preparation service
- engraving printing plates
- engraving textile printing rolls

- etching on copper and steel for printing plates
- gold stamping on books
- hand or machine bindery work
- lithographic plates or stones preparation service
- photocomposition and photoengraving service
- plate printing and engraving
- steel line engraving, printing
- stereotype plate preparation service
- typesetting for the printing trade (hot press).

It also covers products such as

- albums, photographic
- blankbooks
- image bearing photographic films
- loose-leaf binders and parts
- printers' dies
- rotogravure printing plates.

Also included is the manufacture of steel-rule dies for the printing and folding carton industries. This integrated operation involves the production of laser-cut or machine-cut wood patterns with steel-rule inserts based on computer generated or manually drawn designs.

## **Cross-reference**

D-382-01 : Metal Die, Mould, and Pattern Operations

D-529-05 : Jewellery and Silverware Operations

F-636-07 : Jewellery and Watch Stores

I-958-14 : Business Service Centres

I-962-08 : Motion Picture Laboratories and Video Production Facilities

## **RESCINDED - Book Publishing**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	335: Publishing
<b>Document Number</b>	D-335-01
<b>CU Code</b>	2831-000 : Book Publishing

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the publishing but not the printing of books.

This category includes the publication of

- almanacs
- atlases
- dictionaries
- directories
- encyclopedias
- fiction books
- professional books
- school textbooks
- technical books
- telephone directories

- yearbooks.

## Note

Publishing for the purposes of classification in this rate group indicates that the publisher and/or the author of the intellectual property being published are protected by copyright. An incidental function of the publisher is to distribute or arrange for the distribution of the work.

## Cross-reference

D-333-02 : Other Commercial Printing Amendment/09

D-335-04 : Other Combined Publishing and Printing Operations

I-958-14 : Business Service Centres



## **RESCINDED - Other Publishing Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	335: Publishing
<b>Document Number</b>	D-335-02
<b>CU Code</b>	2839-000 : Other Publishing Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include publishing activities, without printing, which are not elsewhere classified.

This category includes the publication of

- magazines
- maps
- music
- newspapers
- pamphlets
- periodicals
- technical magazines and periodicals
- trade magazines and periodicals.

## Note

Publishing for the purposes of classification in this rate group indicates that the publisher and/or the author of the intellectual property being published are protected by copyright. An incidental function of the publisher is to distribute or arrange for the distribution of the work.

## Cross-reference

D-333-02 : Other Commercial Printing Amendment/09

D-335-03 : Newspapers, Magazines, and Periodicals

D-335-04 : Other Combined Publishing and Printing Operations

I-958-14 : Business Service Centres

I-962-05 : Other Advertising Services

## RESCINDED - Newspapers, Magazines, and Periodicals

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	335: Publishing
<b>Document Number</b>	D-335-03
<b>CU Code</b>	2841-000 : Newspapers, Magazines, and Periodicals

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the combined printing and publishing of newspapers, technical, trade, or other magazines and periodicals.

### Note

Publishing for the purposes of classification in this rate group indicates that the publisher and/or the author of the intellectual property being published are protected by copyright. An incidental function of the publisher is to distribute or arrange for the distribution of the work.

The commercial printing operations included in this category typically use offset or web printing machines. Some operations may also use digital printing machinery. Included as an incidental activity is graphic design when carried out to support a printing/publishing business activity.

### Cross-reference

D-333-02 : Other Commercial Printing Amendment/09

D-335-02 : Other Publishing Operations

I-958-14 : Business Service Centres

## **RESCINDED - Other Combined Publishing and Printing Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	335: Publishing
<b>Document Number</b>	D-335-04
<b>CU Code</b>	2849-000 : Other Combined Publishing and Printing Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include combined publishing and printing activities which are not elsewhere classified. This category includes the publishing and printing of

- almanacs
- atlases
- books
- dictionaries
- directories
- encyclopedias
- pamphlets
- sheet music
- street guides.

## Note

Publishing for the purposes of classification in this rate group indicates that the publisher and/or the author of the intellectual property being published are protected by copyright. An incidental function of the publisher is to distribute or arrange for the distribution of the work.

The commercial printing operations included in this category typically use offset or web printing machines. Some operations may also use digital printing machinery. Included as an incidental activity is graphic design when carried out to support a printing/publishing business activity.

## Cross-reference

D-333-02 : Other Commercial Printing Amendment/09

D-335-01 : Book Publishing

D-335-02 : Other Publishing Operations

I-958-14 : Business Service Centres

I-962-05 : Other Advertising Services

## RESCINDED - Paperboard Folding Cartons

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	338: Folding Carton
<b>Document Number</b>	D-338-01
<b>CU Code</b>	2731-000 : Paperboard Folding Cartons

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing printed and non-printed items such as set-up boxes, folding boxes and cartons, and fibrous cans from various kinds of paperboard. Also included is the sheeting of paperboard in conjunction with the subsequent manufacture of products falling under this category.

Included are

- boxes, folding
- boxes, rigid
- boxes, set-up
- cartons, folding
- dividers for shipping cartons, paperboard
- fibrous cans
- milk cartons
- tubs
- point of purchase display boxes.

Excluded from this category are the manufacture and sheeting of corrugated paper or board.

## Note

Incidental activities include the manufacture of products falling under this category using thin corrugated paper or board (type F or G flute) **but only** in conjunction with a paperboard box or carton manufacturing operation.

Printing on paperboard is included under this category, only when it is carried out in conjunction with the manufacturing of items covered by this classification unit. Commercial printing that is not performed in conjunction with such manufacturing activities is classified in D-333-02.

## Cross-reference

A-041-01 : Corrugated Box Operations

A-039-02 : Paperboard

D-333-02 : Other Commercial Printing Amendment/09

D-333-03 : Platemaking, Typesetting, and Binding Operations

D-533-01 : Sign and Display Operations

## RESCINDED - Coated and Treated Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	341: Paper Products
<b>Document Number</b>	D-341-02
<b>CU Code</b>	2791-000 : Coated and Treated Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include coating, laminating, or treating paper (except asphalt roofing), with or without printing.

This category includes the production of

- blueprint paper
- clay-coated and enamelled paper and paperboard
- gummed paper and paper tape (including paper sheets)
- plastic coated paper
- printed wrapping paper
- tracing paper
- transfer paper (gold, silver)
- vegetable parchment
- wallpaper



- waxed paper
- whiteprint paper.

Included here is the custom lamination of posters, plastic film, or cellulose film, as well as the custom lamination or coating of plastic or cellulose film.

Printing on plastic or cellulose film for the purpose of packaging is also included here.

## **Cross-reference**

A-039-05 : Paper Bags

D-238-02 : Other Rubber Operations

D-261-01 : Plastic Film and Sheeting Operations

D-261-02 : Fabric Coating Operations

D-263-01 : Other Plastic Product Operations Amendment/09

D-263-02 : Plastic Bag Operations

D-289-06 : Contract Textile Dyeing and Finishing

D-507-01 : Asphalt Roofing

## **RESCINDED - Stationery Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	341: Paper Products
<b>Document Number</b>	D-341-03
<b>CU Code</b>	2792-000 : Stationery Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in converting paper stock into stationery products, such as

- adding machine paper rolls
- business machine paper supplies
- cash register paper rolls
- envelopes
- exercise books and pads
- filing folders
- index cards or guides
- loose-leaf fillers
- notebooks
- pads and tablets, paper
- papeteries

- scribblers
- tabulating cards
- typewriter paper
- writing paper, cut, boxed, plain, or ruled.

## **RESCINDED - Other Converted Paper Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	341: Paper Products
<b>Document Number</b>	D-341-05
<b>CU Code</b>	2799-000 : Other Converted Paper Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include converting paper stock into products which are not elsewhere classified.

This category includes the production of

- cellulosic insulation
- cheque paper
- cigarette paper in books and tubes
- excelsior (paper)
- fillers for egg cases
- moulded pulp egg cartons
- moulded pulp meat trays
- moulded pulp or paper food containers
- pails
- paper baking, bonbon, and drinking cups

- paper food packaging cups
- paper medical and surgical supplies
- paper and paperboard drums
- paper plates and drinking straws
- paper telegraph tape
- paper twine
- reinforced and safety paper.

Also included is the production of bags, boxes, containers, laminates, and pie plates made from aluminum foil.

## **Cross-reference**

D-289-09 : Other Processed Textile Products Amendments/08

D-501-06 : Non-metallic Mineral Insulating Material Operations

F-636-25 : Paper and Paper Products, Wholesale

## RESCINDED - Other Primary Steel Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	352: Steel and Other Smelting and Refining Industries
<b>Document Number</b>	D-352-01
<b>CU Code</b>	2919-000 : Other Primary Steel Operations

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### Status

Compulsory under Schedule 1

### Scope

Operations classified here are of two types: integrated and non-integrated. Integrated operations generally include establishments producing pig iron in blast furnaces for smelting into molten steel in steelmaking vessels. Subsequent processing includes casting and rolling the steel into primary shapes.

Non-integrated operations may produce molten steel from scrap or pre-reduced pellets in a steelmaking vessel before casting. Alternatively, they may perform only the final steps of rolling, drawing, or extruding.

This category includes the production of

- bands, iron and steel
- bars, steel
- billets, steel
- blooms, steel
- coke, coal (produced in iron or steel plants)
- continuous cast steel
- pig iron (including remelted iron)

- primary iron
- rails, steel
- rods, steel
- rolled, cast, and extruded (including cold drawn) steel (excluding extruded pipe)
- sheet steel
- slabs, steel
- sponge iron
- steel ingots
- steel plates
- strip steel
- structural shapes
- wire and wire rod, steel.

Excluded from this category are

- foundry operations engaged exclusively in casting
- the manufacture of steel pipes and tubes
- the manufacture of wire products using processes other than rolling, drawing, or extruding
- the altering or reprocessing of steel plate using purchased plate or on a custom basis.

## Note

Steel plate, also called "plate steel" or "heavy gauge steel", is defined as having a thickness of 3/16 (.188) inch (4.78 millimetres) or greater.

## Cross-reference

D-352-02 : Steel Pipe and Tube Operations

D-358-01 : Iron Foundry Operations

D-358-03 : Steel Foundries

D-375-03 : Plate Work Amendment/07

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-393-02 : Wire and Wire Rope

D-507-04 : Other Petroleum and Coal Products

## **RESCINDED - Steel Pipe and Tube Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	352: Steel and Other Smelting and Refining Industries
<b>Document Number</b>	D-352-02
<b>CU Code</b>	2921-000 : Steel Pipe and Tube Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing steel pipes and tubes using processes such as hot rolling (for seamless pipe), spiral welding, and "U and O" welding.

This category includes the production of

- hollow structural sections
- line pipe for fluids and gases
- mechanical pipe and tubing, steel and steel alloy
- oil pipe and tube (casing, tubing, and drill pipe)
- piling pipes
- pipe and tubing, steel and steel alloy
- plumbing pipes
- pressure tubing
- raw conduit (rigid mechanical tubing)



- standard pipes
- transmission pipes.

Excluded from this category is the manufacture of pipe and tube products from basic pipe and tube shapes using fabricating processes such as bending, threading, and turning.

## **Cross-reference**

D-352-01 : Other Primary Steel Operations

D-375-03 : Plate Work Amendment/07

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-477-03 : Non-current-carrying Wiring Devices

## **RESCINDED - Other Primary Smelting and Refining Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	352: Steel and Other Smelting and Refining Industries
<b>Document Number</b>	D-352-03
<b>CU Code</b>	2959-000 : Other Primary Smelting and Refining Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include smelting and refining non-ferrous metal (except aluminum, and gold bullion at the mine site).

This category includes the production of

- antimony metal
- bismuth metal
- cadmium metal
- chromium metal
- cobalt metal
- copper and copper alloy in primary forms
- copper anodes for refining
- gold and gold alloys in primary forms
- magnesium metal

- manganese metal
- nickel and nickel alloys in primary forms
- silicon metal
- titanium metal
- tungsten metal
- zinc ingots and slabs.

Also included is the refining of uranium oxides.

## **Cross-reference**

B-110-01 : Gold Mine Operations

D-361-01 : Primary Production of Aluminum

D-361-03 : Copper and Copper Alloy Rolling, Casting, and Extruding

## RESCINDED - Iron Foundry Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	358: Foundries
<b>Document Number</b>	D-358-01
<b>CU Code</b>	2941-000 : Iron Foundry Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing iron castings, including

- cast iron pipe and pipe fittings
- castings, grey iron
- castings, malleable iron
- ductile modular iron castings
- engine block castings and cylinder heads, grey iron
- grinding balls, cast iron
- hydrants, grey iron castings
- ingot moulds, grey iron
- intake and exhaust manifolds
- municipal castings (manhole covers, sewer gratings), grey iron
- pipe fittings, malleable iron

- pole line hardware, cast iron
- soil pipe and pipe fittings, cast iron
- water pipe and pipe fittings, cast iron.

Excluded from this classification unit is the machining of cast parts.

## Note

Deburring and cleaning cast products are considered incidental to the main casting operation.

## Cross-reference

D-352-01 : Other Primary Steel Operations

D-385-01 : General Machine Shops

D-385-02 : Automotive Machine Shops

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-420-01 : Motor Vehicle Engine and Parts Operations

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## RESCINDED - Ferro-alloys

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	358: Foundries
<b>Document Number</b>	D-358-02
<b>CU Code</b>	2911-000 : Ferro-alloys

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of ferro-alloys.

This category includes the production of

- ferro-alloys
- ferro-chrome
- ferro-columbium
- ferro-maganese
- ferro-silicon.

## RESCINDED - Steel Foundries

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	358: Foundries
<b>Document Number</b>	D-358-03
<b>CU Code</b>	2912-000 : Steel Foundries

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of steel castings.

### Cross-reference

D-352-01 : Other Primary Steel Operations

## RESCINDED - Primary Production of Aluminum

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	361: Non-ferrous Metal Industries
<b>Document Number</b>	D-361-01
<b>CU Code</b>	2951-000 : Primary Production of Aluminum

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### Status

Compulsory under Schedule 1

### Scope

Business activities include producing aluminum from alumina or bauxite, and in refining aluminum.

This category includes the production of

- aluminum alloys in primary forms
- aluminum ingots.

Also included are activities such as

- alumina smelting
- aluminum refining
- bauxite smelting.

### Cross-reference

D-352-03 : Other Primary Smelting and Refining Operations

D-361-02 : Aluminum Rolling, Casting, and Extruding



D-361-04 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

D-387-03 : Other Metal Fabricating Operations Amendments /05

## **RESCINDED - Aluminum Rolling, Casting, and Extruding**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	361: Non-ferrous Metal Industries
<b>Document Number</b>	D-361-02
<b>CU Code</b>	2961-000 : Aluminum Rolling, Casting, and Extruding

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing aluminum and aluminum alloys into primary shapes, pipe, tubing, and aluminum powder.

This category includes the manufacture of

- aluminum bars, rods, and structural shapes (including alloys)
- aluminum castings
- aluminum foil
- aluminum pipe and tubing
- aluminum plate, sheet, and strip
- aluminum wire and cable, not insulated
- aluminum engine block castings and cylinder heads
- aluminum intake manifolds.

Excluded from this classification unit is the manufacture of aluminum or aluminum alloy products using the pressure die casting process.

Also excluded from this classification unit is the machining of cast parts.

## **Note**

Deburring and cleaning casted products are considered incidental to a casting operation.

## **Cross-reference**

D-361-01 : Primary Production of Aluminum

D-361-04 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

D-385-01 : General Machine Shops

D-385-02 : Automotive Machine Shops

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-393-02 : Wire and Wire Rope

D-420-01 : Motor Vehicle Engine and Parts Operations

D-466-02 : Communication and Energy Wire and Cable Products

## **RESCINDED - Copper and Copper Alloy Rolling, Casting, and Extruding**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	361: Non-ferrous Metal Industries
<b>Document Number</b>	D-361-03
<b>CU Code</b>	2971-000 : Copper and Copper Alloy Rolling, Casting, and Extruding

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing copper and copper alloy castings and extrusions such as

- bars, rods, and shapes
- bronze powder
- castings and forgings (excluding pipe fittings)
- copper alloy discs for cartridge cases
- copper anodes for plating
- copper powder
- ingots
- pipe and tubing
- plate, sheet, strip and flat products
- wire and cable (not insulated)
- wire rods.

Excluded from this classification unit is the manufacture of copper or copper alloy castings or extrusions using the pressure die casting process.

## **Cross-reference**

D-352-03 : Other Primary Smelting and Refining Operations

D-361-04 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-393-02 : Wire and Wire Rope

D-466-02 : Communication and Energy Wire and Cable Products

## **RESCINDED - Other Rolled, Cast, and Extruded Non-ferrous Metal Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	361: Non-ferrous Metal Industries
<b>Document Number</b>	D-361-04
<b>CU Code</b>	2999-000 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing non-ferrous metals (except aluminum and copper) such as zinc, lead, nickel, titanium, and their alloys in cast, extruded, or rolled shapes.

Also included is the pressure die casting of all non-ferrous metals and their alloys including aluminum and copper, and the recovery of non-ferrous metals from scrap.

This category includes the production of

- antimony lead, primary forms
- babbitt metal (lead or tin base)
- lead bars, rods, plates, sheets, castings
- lead and lead alloys in primary forms
- lead shot
- nickel anodes for plating
- nickel bars, rods, plates, sheets, castings

- nickel and nickel alloys, basic shapes (including ball bearings, foam, pellets, and powder)
- solders
- titanium, primary forms
- zinc anodes for plating
- zinc dust
- zinc and zinc alloy castings.

## **Cross-reference**

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-361-03 : Copper and Copper Alloy Rolling, Casting, and Extruding

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-393-02 : Wire and Wire Rope

## RESCINDED - Other Door and Window Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	374: Doors and Windows
<b>Document Number</b>	D-374-01
<b>CU Code</b>	3031-000 : Other Door and Window Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing doors, windows, sashes, and frames from any material except wood.

Materials used include aluminum, steel, vinyl, and other plastics. Extrusion of the metal or plastic is incidental to the main business activity.

This category includes the manufacture of non-wooden

- bifolding doors
- combination doors
- door and window frames
- doors (louvre, flush)
- double-hung window units
- garage doors
- pre-hung doors



- sashless window units
- window sashes (storm, screen)
- window shutters
- window units, framed (including stained ornamental or hermetically sealed glass).

Also included in this category is the manufacture or assembly of sliding mirror doors, with the exception of frames and related hardware for sliding mirror doors.

Excluded is the manufacture of wooden doors, frames, and window units which are coated with metal, vinyl, or other plastic.

## **Cross-reference**

D-328-02 : Other Furniture Parts and Fixtures

D-374-02 : Wooden Door and Window Operations

D-375-02 : Other Ornamental and Architectural Metal Products

D-502-01 : Primary Glass and Glass Container Operations

D-502-02 : Other Glass Products

F-681-03 : Other Building Materials, Sales Amendment/06

G-751-01 : Siding Work Amendment/07

G-751-02 : Glass and Glazing Work Amendment/07

## **RESCINDED - Wooden Door and Window Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	374: Doors and Windows
<b>Document Number</b>	D-374-02
<b>CU Code</b>	2543-000 : Wooden Door and Window Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing wooden doors and frames, and wooden window units and frames, including those covered with metal, vinyl or other plastic.

Included is the manufacture of wooden

- bifolding doors
- combination doors
- door and window frames
- doors (louvre, flush)
- double-hung window units
- garage doors
- pre-hung doors
- sashless window units
- window sashes (storm, screen)

- window shutters
- window units, framed (including stained ornamental or hermetically sealed glass).

## **Cross-reference**

D-374-01 : Other Door and Window Operations

D-502-02 : Other Glass Products

F-681-01 : Lumber, Plywood, and Millwork, Sales Amendment/06

G-751-01 : Siding Work Amendment/07

G-751-02 : Glass and Glazing Work Amendment/07

G-764-04 : Finish Carpentry

## RESCINDED - Portable and Other Prefabricated Metal Buildings

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-01
<b>CU Code</b>	3032-000 : Portable and Other Prefabricated Metal Buildings

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing small, portable, and other prefabricated metal buildings such as

- garden sheds
- greenhouses
- utility buildings, steel frame construction.

### Cross-reference

D-375-04 : [Pre-engineered Metal Buildings](#)

## **RESCINDED - Other Ornamental and Architectural Metal Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-02
<b>CU Code</b>	3039-000 : Other Ornamental and Architectural Metal Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing ornamental and architectural metal products which are not elsewhere classified.

This category includes the production of metal

- art goods (excluding statues)
- balconies
- ceilings
- curtain wall
- docks and accessories
- fences, fencing, and posts (excluding wire and wire filled)
- fire escapes
- flooring, open steel
- framing systems

- gates (excluding wire)
- gratings
- grill work
- ladders for permanent installation
- moulding
- partitions
- railings
- store fronts, ornamental
- weatherstrip and trim.

## **Cross-reference**

D-374-01 : Other Door and Window Operations

D-390-01 : Other Stamped and Pressed Metal Product Operations

D-393-04 : Other Wire Products

D-542-01 : Other Manufacturing Operations

G-711-08 : Fencing and Deck Installation

G-737-02 : Ornamental and Fabricated Metal Installation

G-751-01 : Siding Work Amendment/07

G-764-03 : Rough and Framing Carpentry

## RESCINDED - Plate Work Amendment/07

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-03
<b>CU Code</b>	3022-000 : Plate Work Amendment/07

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### Status

Compulsory under Schedule 1

### Scope

Business activities include altering or reprocessing heavy gauge steel pipe, plate, sheets or strips using purchased steel or on a custom basis and using processes such as cutting, forging, grinding, turning, and welding.

Excluded are "cutting to length" and "grinding to remove rough finish" as business activities in their own right as set out in CU 387-05, Metal Service Centres, Processing. However, "cutting to length" or "grinding to remove rough finish" are not separately classified when incidental to the manufacture of a product in this classification unit.

Also included is the manufacture, which may include incidental processing of any kind, of non-structural items made of heavy gauge steel such as

- chutes
- culverts
- flumes
- hoppers
- hot metal cars

- penstocks
- sheet piling
- water control gates

## Note

Heavy gauge steel is defined as having a thickness of 3/16 (.188) inch (4.78 millimetres) or greater.

The thickness of the steel as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## Cross-reference

D-352-01 : Other Primary Steel Operations

D-352-02 : Steel Pipe and Tube Operations

D-375-08 : Metal Tank Operations Amendment/08

D-375-05 : Other Fabricated Structural Metal Products

D-377-01 : Other Metal Coating

D-377-02 : Powder Painting

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-387-04 : Metal Heat Treating

D-387-05 : Metal Service Centres, Processing Amendment/08



## RESCINDED - Pre-engineered Metal Buildings

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-04
<b>CU Code</b>	3023-000 : Pre-engineered Metal Buildings

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing pre-engineered metal buildings but not prefabricated portable metal buildings.

This category also includes the production of

- metal aircraft hangars, pre-engineered
- metal garages
- metal office and factory buildings
- pre-engineered metal buildings
- structural components and shapes for metal buildings.

### Cross-reference

D-375-01 : Portable and Other Prefabricated Metal Buildings

G-748-03 : Structural Steel Erection

## RESCINDED - Other Fabricated Structural Metal Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-05
<b>CU Code</b>	3029-000 : Other Fabricated Structural Metal Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing heavy gauge metal and metal alloy parts for structural purposes not elsewhere classified. These include fabricated bar joists, concrete construction forms, and parts for pre-engineered metal structures (excluding buildings).

Included are parts for

- baffles
- bridges (including bailey bridges)
- chimneys
- high metal stacks
- standpipes
- transmission towers
- trestles
- windmills.

Excluded from this category is the on-site manufacture or assembly of any of the above items involving

millwrighting and rigging.

## **Note**

Heavy gauge steel is defined as having a thickness of 3/16 (.188) inch (4.78 millimetres) or greater.

The thickness of the steel as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## **Cross-reference**

D-375-03 : Plate Work Amendment/07

D-375-04 : Pre-engineered Metal Buildings

G-711-02 : Highways, Streets, and Small Bridges

G-737-01 : Millwright and Rigging Work Amendment/08

H-830-01 : Power and Telecommunication Transmission Lines

## RESCINDED - Mobile Buildings Amendment/11

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<b>Application Date</b>	January 1, 2011
<b>Published</b>	April 1, 2011
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-06
<b>CU Code</b>	3244-000 : Mobile Buildings Amendment/11

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing mobile homes. A mobile home is defined as a portable structure built on a chassis and designed to be used without a permanent foundation as a year-round dwelling when connected to utilities (not self-propelled).

This category also includes the production of

- mobile buildings for commercial use
- mobile bunk houses
- mobile classrooms
- mobile construction offices
- mobile homes.

### Cross-reference

D-308-01 : Prefabricated Wooden Buildings

D-421-08 : Recreational Vehicle and Trailer Operations

## **RESCINDED - Metal Boat and Ship Building Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-07
<b>CU Code</b>	3271-099 : Metal Boat and Ship Building Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of all types of metal boats and ships including

- cabin cruisers
- canoes and kayaks
- cargo ships
- cruise and passenger ships
- dredges
- ferries
- fishing vessels
- houseboats
- lifeboats
- motor boats, inboard and outboard
- rowboats, skiffs, and dories

- sailboats
- scows and barges
- tankers (ships)
- tugs
- warships
- yachts, motor and sailing

Included is the manufacture of metal boat or ship hulls, sub-assemblies, and accessories not in conjunction with the manufacture or assembly of a complete boat or ship.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis, except for non-structural repairs carried out by a marina employer.

This category also includes shipyard operations and the operation of drydocks.

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-308-03 : Other Wood Operations

D-403-03 : Other Machinery and Equipment Operations

F-670-05 : Marine Equipment, Sales and Rentals

## RESCINDED - Metal Tank Operations Amendment/08

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	375: Structural and Architectural Products
<b>Document Number</b>	D-375-08
<b>CU Code</b>	3021-000 : Metal Tank Operations Amendment/08

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing gas cylinders, processing tanks, and storage tanks made of heavy gauge steel.

This category also includes the manufacture of the following items, regardless of the thickness or type of metal

- gas holders
- liquified petroleum gas tanks
- pressure vessels, tanks, and kettles
- septic tanks
- vacuum tanks.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded from this category is the manufacture of truck tank bodies or railway tank cars.

Also excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## **Note**

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, *stationary* machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. *Stationary* is defined as permanently fixed or mounted in place.

Heavy gauge steel is defined as having a thickness of 3/16 (.188) inch (4.78 millimetres) or greater. This thickness of steel is sometimes called "plate steel" or "steel plate."

The thickness of the steel as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## **Cross-reference**

D-375-03 : **Plate Work Amendment/07**

D-387-03 : **Other Metal Fabricating Operations Amendments /05**

D-389-01 : **Metal Closure and Container Operations**

D-390-01 : **Other Stamped and Pressed Metal Product Operations**

D-432-01 : **Truck and Bus Body Operations**

D-442-01 : **Railroad Rolling Stock Operations**

G-737-01 : **Millwright and Rigging Work Amendment/08**

I-933-08 : **Industrial Maintenance and Repair Contracting Amendment/06**



## RESCINDED - Other Metal Coating

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	377: Coating of Metal Products
<b>Document Number</b>	D-377-01
<b>CU Code</b>	3041-001 : Other Metal Coating

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### Status

Compulsory under Schedule 1

### Scope

Business activities include spray or dip coating metal and metal products, as well as coating metal products with protective material such as Teflon (trade name). Also included is the metal coating of other materials such as plastic.

This category includes custom metal work activities such as

- anodizing
- coating
- electroplating (except jewellery and silverware)
- hot dipping (including galvanizing)
- protective film forming
- spraying
- vitreous enamelling.

Included here is the operation of paint or spray paint shops, including preparatory work such as sanding and sandblasting, by an employer other than a motor vehicle body repair or paint shop.

Also included is the in-shop installation or repair of rubber lining in metal tanks.

## **Note**

Included in this classification are the activities of buffing, polishing, cleaning, descaling and deburring, but only when carried out as incidental activities to the custom metal coating business activities listed above.

## **Cross-reference**

D-377-02 : Powder Painting

D-385-01 : General Machine Shops

D-385-02 : Automotive Machine Shops

D-529-05 : Jewellery and Silverware Operations

F-630-03 : Paint and Body Repair Shops

G-711-09 : Swimming Pool Installation

G-719-02 : Painting and Decorating

## RESCINDED - Powder Painting

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	377: Coating of Metal Products
<b>Document Number</b>	D-377-02
<b>CU Code</b>	3041-002 : Powder Painting

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### Status

Compulsory under Schedule 1

### Scope

Business activities include custom spray painting of metal products using powder paint. The painting of motor vehicles or motor vehicle parts as a business by an employer other than an autobody repair shop is included here. Also covered is the operation of spray paint shops other than autobody repair shops.

### Cross-reference

D-377-01 : [Other Metal Coating](#)

## RESCINDED - Basic Hardware

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	379: Hardware, Tools, and Cutlery
<b>Document Number</b>	D-379-01
<b>CU Code</b>	3061-000 : Basic Hardware

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of basic hardware such as builders' hardware, appliance hardware, and marine hardware.

This category includes the manufacture of

- appliance hardware (refrigerator, stove, etc.)
- builders' and shelf hardware
- cabinet hardware and fittings
- casket hardware and fittings
- furniture hardware and fittings
- hinges (except motor vehicle)
- locks and keys (except motor vehicle)
- luggage and travel trunk fittings
- marine and rigging hardware.

## Cross-reference

D-393-03 : Industrial Fasteners

D-421-04 : Other Motor Vehicle Accessories, Parts, and Assemblies

D-424-01 : Motor Vehicle Stamping Operations

## RESCINDED - Hand Tools and Implements

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	379: Hardware, Tools, and Cutlery
<b>Document Number</b>	D-379-02
<b>CU Code</b>	3063-000 : Hand Tools and Implements

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing hand tools (except power-driven) and implements such as

- augers, braces, hand drills, and gimlets (carpenter's)
- axes and hatchets
- calipers and dividers
- canthooks, peavies and pike poles
- chisels, hand
- files and rasps
- forks, garden
- garden tools
- gauges, feeler
- hammers
- hand saws and blades, woodworking

- hoes
- levels and plumb lines
- mechanics' tools
- planes, protractors, and squares
- rakes
- spades, shovels and scoops
- squares, carpentry
- tradesmen's measuring tools
- wrenches.

## **Cross-reference**

D-403-03 : Other Machinery and Equipment Operations

D-411-02 : Agricultural Implement Operations

## **RESCINDED - Other Hardware, Tools, and Cutlery**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	379: Hardware, Tools, and Cutlery
<b>Document Number</b>	D-379-03
<b>CU Code</b>	3069-000 : Other Hardware, Tools, and Cutlery

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing hardware, tools, and cutlery which are not elsewhere classified, such as

- anvils
- band saw blades, woodworking or metal cutting
- bits, woodworking
- chain saw parts (saw chains)
- circular saw blades, woodworking or metal cutting
- cutlery (excluding precious metal)
- cutting and forming tools (excluding hand tools)
- drill bits (excluding rock drilling)
- hack saw blades, metal cutting
- jigs and fixtures



- machine knives
- metallic carbide basic forms
- punches (excluding hand tools)
- safety razor blades (including stainless)
- table flatware, steel (including stainless)
- taps and reamers
- tungsten carbide tools (excluding hand tools)
- vises
- welding equipment parts (non-electric).

## **Cross-reference**

D-382-01 : Metal Die, Mould, and Pattern Operations

D-403-03 : Other Machinery and Equipment Operations

D-411-01 : Industrial Machinery Operations

D-529-05 : Jewellery and Silverware Operations

## **RESCINDED - Metal Die, Mould, and Pattern Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	382: Metal Dies, Moulds, and Patterns
<b>Document Number</b>	D-382-01
<b>CU Code</b>	3062-000 : Metal Die, Mould, and Pattern Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing moulds, dies, and foundry patterns of metal alloys.

This category includes the production of

- dies, metalworking
- dies, paper and leather cutting (except steel-rule dies)
- dies, tungsten carbide
- dies, wire drawing
- forming dies and moulds
- foundry patterns, metal alloy
- moulds, metal (including moulds for plastic or rubber products machinery).

Included here is the high precision repair or refinishing of moulds. This activity may involve the TIG (tungsten inert gas) welding process.

### **Cross-reference**

D-333-03 : Platemaking, Typesetting, and Binding Operations

D-379-03 : Other Hardware, Tools, and Cutlery

D-542-01 : Other Manufacturing Operations

G-737-03 : Other Trade Work Amendment/06

I-933-06 : Other Repair Services

## **RESCINDED - Heating Equipment**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	383: Heating, Refrigeration, and Air Conditioning Equipment
<b>Document Number</b>	D-383-01
<b>CU Code</b>	3071-000 : Heating Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing major heating apparatus (except power boilers).

This category includes the production of

- blowers for warm air heating equipment
- burners, oil and gas
- cast iron sectional heating boilers
- diffusers
- domestic fuel oil filters and cartridges
- electric air space heaters for fixed or permanent installation
- fireplaces, metal
- grills, hot air heating
- heating boilers
- heating radiators

- heating stoves
- registers, hot air
- solar heat collectors and panels
- steam and hot water space heating equipment
- unit heaters
- warm air furnaces.

## **Cross-reference**

D-383-02 : Commercial Refrigeration and Air Conditioning Equipment

D-403-03 : Other Machinery and Equipment Operations

D-408-02 : Power Boiler and Heat Exchanger Operations

D-460-03 : Small Electrical Appliance Operations

D-477-02 : Electrical Switchgear and Protective Equipment

G-707-02 : Plumbing, Heating, and Air Conditioning, Installation Amendment/08

## **RESCINDED: Commercial Refrigeration and Air Conditioning Equipment**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	383: Heating, Refrigeration, and Air Conditioning Equipment
<b>Document Number</b>	D-383-02
<b>CU Code</b>	3121-000 : Commercial Refrigeration and Air Conditioning Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electric and non-electric commercial refrigerating equipment, including self-contained air conditioning and equipment, and parts for installation in custom and built-in air conditioning systems. Also included are unit coolers, cooling towers, and heat pumps.

This category also includes the manufacture of

- air conditioners and air conditioning equipment (excluding window type)
- air conditioning and commercial refrigeration accessories and parts
- beverage coolers (excluding coin-operated)
- frozen food storage cabinets
- humidifiers for warm air furnaces
- refrigerated counter units
- refrigerated display cases, commercial
- refrigeration compressors and condensing units, commercial

- refrigeration units, mechanical, truck, or railway car
- storage cabinets, commercial refrigeration.

## **Cross-reference**

D-383-01 : Heating Equipment

D-402-01 : Major Appliance Operations

D-421-06 : Motor Vehicle Air Conditioners

D-460-03 : Small Electrical Appliance Operations

D-468-08 : Other Office, Store, and Business Machines

G-707-02 : Plumbing, Heating, and Air Conditioning, Installation Amendment/08

## RESCINDED - General Machine Shops

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	385: Machine Shops
<b>Document Number</b>	D-385-01
<b>CU Code</b>	3081-001 : General Machine Shops

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### Status

Compulsory under Schedule 1

### Scope

Business activities include providing custom machining and repair services for the trade. Also included is the custom manufacture of parts as required for individual repair jobs.

This category includes

- machining
- metal boring and drilling
- metal grinding, lapping, and honing
- metal punching.

Included in this classification unit is the dynamic balance testing of industrial rotating equipment to measure vibration.

Also included is the machining of new cast parts, except auto parts.

Excluded is any of the above activities when carried out in conjunction with, or under the same contract as, an industrial maintenance or repair service contract.

Also excluded are automotive machine work and the manufacture of automotive parts and complete



machines.

## **Cross-reference**

D-385-02 : Automotive Machine Shops

D-420-01 : Motor Vehicle Engine and Parts Operations

D-425-01 : Motor Vehicle Wheel and Brake Operations

I-933-05 : Electric Motor Repair

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## RESCINDED - Automotive Machine Shops

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	385: Machine Shops
<b>Document Number</b>	D-385-02
<b>CU Code</b>	3081-002 : Automotive Machine Shops

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### Status

Compulsory under Schedule 1

### Scope

Business activities include rebuilding or remanufacturing of previously manufactured automotive engines and other major components or systems.

Activities include

- brake, drum, and disk resurfacing
- camshaft regrinding
- crankshaft regrinding
- engine rebuilding
- flywheel resurfacing
- machining automotive parts, custom work
- manual transmission rebuilding
- rebuilding rack and pinion or other steering mechanisms.

This classification unit includes the machining of new cast auto parts provided it is not part of an integrated motor vehicle engine assembly operation.

Also included are the following custom automotive and non-automotive metal work activities: buffing, polishing, cleaning, descaling and deburring.

Excluded from this classification unit is the manufacturing of new motor vehicle engines and parts.

## **Cross-reference**

D-377-01 : Other Metal Coating

D-385-01 : General Machine Shops

D-420-01 : Motor Vehicle Engine and Parts Operations

D-425-01 : Motor Vehicle Wheel and Brake Operations

F-630-06 : Motor Vehicle Transmission Repair and Replacement Shops

F-636-58 : Other Motor Vehicle Parts and Accessories, Wholesale

## **RESCINDED - Metal Plumbing Fixtures and Fittings**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	387: Other Metal Fabricating Industries
<b>Document Number</b>	D-387-01
<b>CU Code</b>	3091-000 : Metal Plumbing Fixtures and Fittings

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing metal plumbing fixtures and plumbers' brass goods, including

- bath tubs, metal (including enamelled)
- faucets
- fittings, toilet tanks
- lavatories, metal (including enamelled)
- metal wash basins (plumbing fixture)
- plumbers' brass goods (excluding pipes, valves, and pipe fittings)
- plumbing fixtures, metal
- sanitary ware, metal and enamelled metal
- sinks, metal (including enamelled)
- stainless steel sinks
- toilet bowls and tanks, enamelled iron.

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-390-01 : Other Stamped and Pressed Metal Product Operations

D-485-03 : Ceramic, Porcelain, and China Operations

## RESCINDED - Metal Valves

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	387: Other Metal Fabricating Industries
<b>Document Number</b>	D-387-02
<b>CU Code</b>	3092-000 : Metal Valves

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing metal valves, such as

- radiator valves (non-motor vehicle)
- valves, corporation brass
- valves, metal (butterfly, angle, check, gate, and globe, excluding penstock).

Excluded from this classification unit are motor vehicle valves.

### Cross-reference

D-420-01 : Motor Vehicle Engine and Parts Operations

D-425-01 : Motor Vehicle Wheel and Brake Operations

## **RESCINDED - Other Metal Fabricating Operations Amendments /05**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	June 22, 2005
<b>Subject</b>	387: Other Metal Fabricating Industries
<b>Document Number</b>	D-387-03
<b>CU Code</b>	3099-001 : Other Metal Fabricating Operations Amendments /05

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities are limited to the fabrication of

- axles, forged
- bearings, including automotive
- chain, forged
- chests (except stamped or pressed)
- fire extinguishers, hand
- firearms and parts
- fireplace furnishings
- forgings, steel
- gaskets
- industrial bins and racks
- machine stands

- pipe fittings (excluding cast iron)
- products fabricated from pipe and tubing with a wall thickness less than 3/16 (.188) inch (4.78 millimeters)
- pole line hardware (excluding cast iron)
- printers' rollers
- rail spikes
- safes (except stamped or pressed)
- scaffolding equipment, demountable
- security boxes (except stamped or pressed)
- tie plates
- vaults.

Also included are

- precision metal products such as chassis, control panels, heatsinks, housings, and powersinks for electric/electronic equipment except when manufactured using a stamping or pressing process
- the cutting of sheet metal on a custom basis without further processing
- the cutting, bending and tying or welding of reinforcing steel (rebar) excluding installation.

## Note

Sheet metal is defined as metal less than 3/16 (.188) inch (4.78 millimetres) in thickness.

The thickness of the metal as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## Cross-reference

D-420-01 : Motor Vehicle Engine and Parts Operations

G-751-08 : Steel Reinforcing Amendment/06



## RESCINDED - Metal Heat Treating

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	387: Other Metal Fabricating Industries
<b>Document Number</b>	D-387-04
<b>CU Code</b>	3099-002 : Metal Heat Treating

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### Status

Compulsory under Schedule 1

### Scope

Business activities include custom heat treating of metal articles.

### Note

This includes the process called induction hardening whereby the metal is heated by a high frequency electrical field and then quenched with water to produce a hardened condition.

### Cross-reference

D-387-03 : [Other Metal Fabricating Operations Amendments /05](#)

## **RESCINDED - Metal Service Centres, Processing Amendment/08**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	387: Other Metal Fabricating Industries
<b>Document Number</b>	D-387-05
<b>CU Code</b>	3099-003 : Metal Service Centres, Processing Amendment/08

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the processing of primary iron, steel and non-ferrous metal shapes of any thickness. Included here are metal service centres that perform processing on some or all such shapes.

Primary shapes are those resulting from primary metal production processes like rolling, casting, or extruding and include

- ingots, blooms and billets
- bars, rods, angles, wide flange beams and other structural shapes
- pipes and tubes
- plate, sheet and strip
- rails
- sheet piling.

Also included here are

- expanded metal sheets

- grating
- wire and wire fabricated products
- wire rope and cable.

Processing means the alteration of any of the above products and includes

- coil levelling
- slitting to width
- pickling
- cutting to length
- shearing to length or specified dimension
- multiple length saw cutting
- burning to specified dimension
- plate sawing to specified dimension
- grinding to remove rough finish caused by above finish processes prior to shipment
- milling tool steel to finer tolerances
- blanking.

## Note

- Excluded from this classification unit are any products and processes classified in Rate Group 375, Structural and Architectural Products, in Rate Group 352, Steel and Other Smelting and Refining Industries and in Rate Group 361, Non-Ferrous Metal Industries.
- This CU should be read in conjunction with F-685-01, Metal Products, Wholesale.

## Cross-reference

D-352-01 : Other Primary Steel Operations

D-352-02 : Steel Pipe and Tube Operations

D-358-01 : Iron Foundry Operations

D-358-03 : Steel Foundries

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-361-03 : Copper and Copper Alloy Rolling, Casting, and Extruding

D-361-04 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

- D-375-01 : Portable and Other Prefabricated Metal Buildings
- D-375-02 : Other Ornamental and Architectural Metal Products
- D-375-03 : Plate Work Amendment/07
- D-375-04 : Pre-engineered Metal Buildings
- D-375-05 : Other Fabricated Structural Metal Products
- D-375-06 : Mobile Buildings Amendment/11
- D-375-07 : Metal Boat and Ship Building Operations
- D-375-08 : Metal Tank Operations Amendment/08
- F-685-01 : Metal Products, Wholesale
- I-958-19 : Manufacturer's Agents
- I-958-21 : Other Brokers

## **RESCINDED - Metal Closure and Container Operations**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	389: Metal Closures and Containers
<b>Document Number</b>	D-389-01
<b>CU Code</b>	3042-000 : Metal Closure and Container Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing stamped or pressed sheet metal barrels, cans, closures, accessories, and parts.

Included are products such as

- barrels
- bottle caps
- cans (food, beverage, aerosol, or garbage)
- caps
- closures, accessories and parts
- collapsible tubes
- cosmetic containers
- drums
- gas cylinders and parts

- kegs
- pails.

Excluded from this category are products whose composition includes less than 50 per cent sheet metal.

## **Note**

Sheet metal is defined as metal less than 3/16 (.188) inch (4.78 millimetres) in thickness. The thickness of the metal as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## **Cross-reference**

D-375-08 : Metal Tank Operations Amendment/08

D-375-03 : Plate Work Amendment/07

D-390-01 : Other Stamped and Pressed Metal Product Operations

## **RESCINDED - Other Stamped and Pressed Metal Product Operations**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	390: Other Stamped and Pressed Metal Products
<b>Document Number</b>	D-390-01
<b>CU Code</b>	3049-000 : Other Stamped and Pressed Metal Product Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing stamped or pressed sheet metal products which are not elsewhere classified.

This category includes metal products such as

- awnings
- chests
- cooking utensils
- culvert pipe (corrugated metal)
- ducts and pipes
- eavestroughing
- expanded metal
- flooring (excluding open steel)
- food utensils

- gutters
- highway guard rail
- license plates
- portable ladders
- roof deck and drainage equipment
- siding
- tanks, domestic hot water heater
- toolboxes, tool cabinets, and tool chests.

Included here is the manufacture of metal corner bead, lath, and studs except when manufactured as part of a metal framing system.

Also included here is the minting of coins.

Excluded from this category are motor vehicle stampings and products whose composition includes less than 50 percent sheet metal.

## Note

Sheet metal is defined as metal less than 3/16 (.188) inch (4.78 millimetres) in thickness.

The thickness of the metal as ordered, not the various mill tolerances considered acceptable by the industry upon delivery, is the determining factor for classification purposes.

## Cross-reference

D-375-08 : Metal Tank Operations Amendment/08

D-375-02 : Other Ornamental and Architectural Metal Products

D-375-03 : Plate Work Amendment/07

D-375-05 : Other Fabricated Structural Metal Products

D-387-01 : Metal Plumbing Fixtures and Fittings

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-389-01 : Metal Closure and Container Operations

D-424-01 : Motor Vehicle Stamping Operations

D-432-01 : Truck and Bus Body Operations

G-707-03 : Sheet Metal and Other Duct Work



## RESCINDED - Upholstery and Coil Springs

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	393: Wire Products
<b>Document Number</b>	D-393-01
<b>CU Code</b>	3051-000 : Upholstery and Coil Springs

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing wire springs including

- bed springs (coils)
- coil springs
- motor vehicle upholstering springs
- upholstering springs.

Excluded from this classification unit are motor vehicle engine and suspension springs.

### Cross-reference

D-420-01 : Motor Vehicle Engine and Parts Operations

D-421-02 : Motor Vehicle Steering and Suspension Parts

## RESCINDED - Wire and Wire Rope

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	393: Wire Products
<b>Document Number</b>	D-393-02
<b>CU Code</b>	3052-000 : Wire and Wire Rope

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### Status

Compulsory under Schedule 1

### Scope

Business activities include fabricating steel wire and steel wire rope.

This category includes the production of

- flat, twisted or braided wire
- steel wire, multiple strand
- steel wire, plain, coated or not coated (excluding insulated)
- steel wire rope.

Excluded from this category is the manufacture of steel wire or wire rod using a primary process such as rolling, drawing, or extruding.

### Cross-reference

D-289-09 : [Other Processed Textile Products Amendments/08](#)

D-352-01 : [Other Primary Steel Operations](#)

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-361-03 : Copper and Copper Alloy Rolling, Casting, and Extruding

D-361-04 : Other Rolled, Cast, and Extruded Non-ferrous Metal Products

D-393-03 : Industrial Fasteners

D-466-02 : Communication and Energy Wire and Cable Products

## RESCINDED - Industrial Fasteners

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	393: Wire Products
<b>Document Number</b>	D-393-03
<b>CU Code</b>	3053-000 : Industrial Fasteners

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of industrial metal fasteners, including items for use in the motor vehicle manufacturing industry.

This category includes the manufacture of

- bolts, metal
- fasteners (snap-type and speed)
- nuts
- rivets
- screws
- washers from wire.

### Cross-reference

D-379-01 : Basic Hardware

D-393-02 : Wire and Wire Rope

D-393-05 : Buttons, Buckles, and Clothes Fasteners

## RESCINDED - Other Wire Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	393: Wire Products
<b>Document Number</b>	D-393-04
<b>CU Code</b>	3059-000 : Other Wire Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing wire products which are not elsewhere classified.

This category includes the manufacture of

- animal and pet cages, wire
- barbed wire
- coil chain
- garment hangers, wire
- nails, wire
- staples
- steel wool
- tacks
- wardrobe accessories, wire
- welding electrodes (rods)

- welding wire
- wire chain links, shackles, and fittings
- wire fencing
- wire filled gates
- wire hoops
- wire mesh
- wire screen
- wire shelves.

## **Cross-reference**

D-352-01 : Other Primary Steel Operations

D-375-02 : Other Ornamental and Architectural Metal Products

D-393-02 : Wire and Wire Rope

D-533-01 : Sign and Display Operations

## RESCINDED - Buttons, Buckles, and Clothes Fasteners

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	393: Wire Products
<b>Document Number</b>	D-393-05
<b>CU Code</b>	3992-000 : Buttons, Buckles, and Clothes Fasteners

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing buttons, buckles (excluding shoe), and clothes fasteners, including

- button backs and parts
- buttons, apparel
- dome fasteners
- fasteners, slide or hookless
- hook and eye fasteners
- slide fasteners, metal or plastic (coil or chain)
- snap fasteners.

### Cross-reference

D-289-16 : Other Leather and Allied Products Amendment/08

D-393-03 Industrial Fasteners



## **RESCINDED - Major Appliance Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	402: Major Appliances and Transmission Equipment
<b>Document Number</b>	D-402-01
<b>CU Code</b>	3321-000 : Major Appliance Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing major household-type appliances and machines.

This category includes the production of

- air conditioning units, window type
- barbeques (non-commercial)
- clothes dryers, domestic
- cooking ovens, domestic
- cooking stoves and ranges, domestic
- cooking top mountings, domestic
- dishwashers, household
- freezers, household
- micro-wave ovens, household
- refrigerators, household

- sewing machines and attachments, domestic
- washing machines, domestic.

## **Cross-reference**

D-383-02 : Commercial Refrigeration and Air Conditioning Equipment

D-460-03 : Small Electrical Appliance Operations

## **RESCINDED - Turbine and Mechanical Power Transmission Equipment**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	402: Major Appliances and Transmission Equipment
<b>Document Number</b>	D-402-02
<b>CU Code</b>	3194-000 : Turbine and Mechanical Power Transmission Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing hydraulic and mechanical power transmission equipment, turbines (except for aircraft), and parts for nuclear power reactors.

This category also includes the production of

- engine parts, diesel (excluding automotive and locomotive)
- hydraulic cylinders
- hydraulic power transmission equipment and parts
- mechanical power transmission equipment and parts
- nuclear power reactor parts (excluding nuclear fuel bundle containers)
- pneumatic power transmission equipment and parts
- turbines and parts, steam, hydraulic, or gas (excluding aircraft and automotive).

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## **Note**

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, *stationary* machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. Stationary is defined as permanently fixed or mounted in place.

## **Cross-reference**

D-403-03 : **Other Machinery and Equipment Operations**

D-417-01 : **Aircraft and Aerospace Manufacturing Amendment/06**

G-737-01 : **Millwright and Rigging Work Amendment/08**

I-933-08 : **Industrial Maintenance and Repair Contracting Amendment/06**

## **RESCINDED - Electrical Transformer Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	402: Major Appliances and Transmission Equipment
<b>Document Number</b>	D-402-03
<b>CU Code</b>	3371-000 : Electrical Transformer Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing power transformers, ballasts, transformers for lamps, and other transformers and transformer parts (excluding telephone and telegraph transformers).

This category includes the production of

- ballasts and transformers, lighting fixture
- constant current transformers (street lighting)
- control and signalling transformers
- distribution transformers
- ignition transformers (oil and gas)
- laminations for transformers
- power transformers
- transformer parts.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis.

## Cross-reference

D-460-01 : Lighting Fixtures

D-468-02 : Electronic Parts and Components

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Sawmill and Woodworking Machinery**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2008
<b>Subject</b>	403: Other Machinery and Equipment
<b>Document Number</b>	D-403-01
<b>CU Code</b>	3193-000 : Sawmill and Woodworking Machinery

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing sawmill machinery and parts, veneer and plywood machinery and parts, and woodworking machinery.

This category also includes the production of

- band saws
- drag and gang saws
- lathes, wood turning
- particle board forming machinery
- planers, woodworking
- sanding machines, stationary
- sawmill machinery and parts
- veneer drying machinery
- veneer and plywood forming machinery

- wood chippers
- woodforming machinery
- woodworking machinery and parts.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, *stationary* machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. *Stationary* is defined as permanently fixed or mounted in place.

## Cross-reference

G-737-01 : **Millwright and Rigging Work Amendment/08**

I-933-08 : **Industrial Maintenance and Repair Contracting Amendment/06**



## **RESCINDED - Other Machinery and Equipment Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	403: Other Machinery and Equipment
<b>Document Number</b>	D-403-03
<b>CU Code</b>	3199-000 : Other Machinery and Equipment Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing the following machinery and equipment

- air purification equipment
- ball bearings, ground (including mounted)
- building board making machinery
- car washing equipment
- cement mill machinery
- chain saws and parts (excluding chains), gas and electric
- chemical products machinery
- clay products machinery
- concrete products machinery
- cooking and food-warming equipment, commercial (including ranges, ovens, broilers)
- dust collection equipment

- food processing machinery
- fuel dispensing pumps and parts
- furnaces, industrial
- handcarts
- hedge trimmers, gas and electric
- industrial cleaning equipment
- internal combustion engines (small engines)
- kilns, industrial
- laundry equipment, commercial
- lawn mowers, power (gas and electric)
- maintenance, diagnostic, servicing and repair equipment for motor vehicles and aircraft (excluding automotive and other vehicle lifts and hoists)
- metalworking machinery
- nuclear fuel bundle containers
- outboard motors
- ovens, industrial
- packaging machinery
- paper making machinery
- paper stock preparation machinery
- pharmaceutical products machinery
- plastics industry machinery
- pollution equipment
- power driven hand tools
- printing industries machinery
- pulp making machinery
- pulp sheet making machinery
- pushcarts
- roller bearings, including mounted
- rubber industries machinery

- sewage treatment equipment
- sleeve bearings, including mounted
- snow blowers/throwers
- strapping machinery
- textile industries machinery
- waste treatment equipment
- water filtration equipment
- water softening equipment
- water treatment equipment
- weaving machinery
- wheel balancing machines
- wheelbarrows.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, *stationary* machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

The manufacture of automotive or other vehicle lifts and hoists is excluded from **D-403-03, Other Machinery and Equipment Operations** and is classified in **D-411-01, Industrial Machinery Operations**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. *Stationary* is defined as permanently fixed or mounted in place.

## Cross-reference

D-375-07 : **Metal Boat and Ship Building Operations**

D-379-02 : **Hand Tools and Implements**

D-379-03 : Other Hardware, Tools, and Cutlery

D-383-01 : Heating Equipment

D-402-02 : Turbine and Mechanical Power Transmission Equipment

D-408-01 : Compressor, Pump, and Industrial Fan Operations

D-417-01 : Aircraft and Aerospace Manufacturing Amendment/06

D-420-01 : Motor Vehicle Engine and Parts Operations

D-468-08 : Other Office, Store, and Business Machines

G-737-01 : Millwright and Rigging Work Amendment/08

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Elevator and Escalator and Parts Manufacturing Amendment/07**

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<b>Application Date</b>	January 1, 2007
<b>Published</b>	January 3, 2007
<b>Subject</b>	406: Elevators and Escalators
<b>Document Number</b>	D-406-01
<b>CU Code</b>	3192-002 : Elevator and Escalator and Parts Manufacturing Amendment/07

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of personnel carrying devices and lifts, including

- construction site elevators
- elevating devices
- elevator interiors, manufactured
- elevators and parts (except farm)
- escalators and parts
- home elevators and lifts
- moving sidewalks
- ski lifts.

### **Cross-reference**

D-406-02 : Elevator and Escalator Installation, Service, and Repair Amendment/07

D-411-01 : Industrial Machinery Operations

D-411-02 : Agricultural Implement Operations

## **RESCINDED - Elevator and Escalator Installation, Service, and Repair Amendment/07**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	406: Elevators and Escalators
<b>Document Number</b>	D-406-02
<b>CU Code</b>	4291-001 : Elevator and Escalator Installation, Service, and Repair Amendment/07

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture, sale, and installation of personnel carrying devices and lifts such as elevators and escalators. The category includes on-site assembly and installation.

Also included is the manufacture and installation of elevator interiors.

This includes products such as

- construction site elevators
- home elevators and lifts
- moving sidewalks
- ski lifts.

Also included is the alteration, maintenance, servicing, or repair of any item whose manufacture falls within RG 406 whether carried out by the manufacturer or on a custom basis.

### **Cross-reference**

D-406-01 : Elevator and Escalator and Parts Manufacturing Amendment/07

D-411-01 : Industrial Machinery Operations

D-411-02 : Agricultural Implement Operations

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06



## **RESCINDED - Compressor, Pump, and Industrial Fan Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	408: Boilers, Pumps, and Fans
<b>Document Number</b>	D-408-01
<b>CU Code</b>	3191-000 : Compressor, Pump, and Industrial Fan Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing compressors, pumps, industrial fans, and blowers.

This category also includes the manufacture of

- blowers, industrial, and parts
- compressors and parts, air and gas
- fans, industrial, and parts
- household water pumping systems, self-contained
- power ventilators (including roof unit)
- pumps (centrifugal, reciprocating, rotary) and parts (excluding hydraulic power pumps and fuel dispensing pumps).

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in I-933-08, Industrial Maintenance and Repair Contracting.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for G-737-01, Millwright and Rigging Work.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. Stationary is defined as permanently fixed or mounted in place.

## Cross-reference

D-403-03 : Other Machinery and Equipment Operations

D-460-03 : Small Electrical Appliance Operations

G-737-01 : Millwright and Rigging Work Amendment/08

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## RESCINDED - Power Boiler and Heat Exchanger Operations

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	408: Boilers, Pumps, and Fans
<b>Document Number</b>	D-408-02
<b>CU Code</b>	3011-000 : Power Boiler and Heat Exchanger Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing power boilers and parts, and industrial heat exchangers, including those used for nuclear generated steam.

This category also includes the production of

- fire tube power boilers
- heat exchangers, industrial (excluding air conditioning and refrigeration)
- water tube power boilers.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for G-737-01, Millwright and Rigging Work.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. Stationary is defined as permanently fixed or mounted in place.

## Cross-reference

D-383-01 : Heating Equipment

G-737-01 : Millwright and Rigging Work Amendment/08

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## RESCINDED - Industrial Machinery Operations

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	411: Agricultural , Construction, and Mining Machinery
<b>Document Number</b>	D-411-01
<b>CU Code</b>	3192-001 : Industrial Machinery Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing industrial machinery and equipment. Included are construction machinery, oil and gas field equipment, petroleum refining machinery and parts, mining, quarry, and ore dressing machinery and parts, hoist and lifting machinery, and materials handling equipment.

This category also includes the production of

- boat lifts
- concrete mixing equipment
- construction machinery and equipment
- conveyors and conveying systems and parts (excluding agricultural and personnel carrying devices)
- cranes, industrial
- dredging equipment and earth boring machinery
- excavating equipment
- fork lift trucks and parts
- gas, and oil field equipment (including pipeline pumping equipment and parts)

- graders and scrapers, self-propelled
- hoisting machinery (excluding personnel carrying devices)
- automotive vehicle hoists and lifting equipment and machinery
- hoists and lifting machinery for all types of transportation equipment, e.g. aircraft, automobiles, buses, subway cars, etc
- lifting equipment, including industrial lifting magnets
- industrial trucks, tractors, trailers, stackers, and parts
- loaders (excluding agricultural)
- log handling equipment and parts
- off-highway trucks
- railway maintenance machinery such as rail, utility, and tie cranes, switch brooms, and tie spacers
- road maintenance machinery and equipment
- road rollers
- rock drill bits and rock drilling machinery and parts
- snow removal machinery and equipment
- sweepers, street and warehouse
- tree harvesting and handling equipment and parts.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

The manufacture of automotive or other vehicle lifts and hoists is classified in **D-411-01, Industrial Machinery Operations** and not in **D-403-03, Other Machinery and Equipment Operations** or **D-432-01, Truck and Bus Body Operations**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. Stationary is defined as permanently fixed or mounted in place.

## **Cross-reference**

D-379-03 : Other Hardware, Tools, and Cutlery

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-406-01 : Elevator and Escalator and Parts Manufacturing Amendment/07

D-406-02 : Elevator and Escalator Installation, Service, and Repair Amendment/07

D-411-02 : Agricultural Implement Operations

D-421-07 : Other Transportation Equipment

G-737-01 : Millwright and Rigging Work Amendment/08

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Agricultural Implement Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	411: Agricultural , Construction, and Mining Machinery
<b>Document Number</b>	D-411-02
<b>CU Code</b>	3111-000 : Agricultural Implement Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing agricultural implements, including farm tractors, accessories, and parts.

This category also includes the production of

- agricultural implements (excluding hand tools)
- barn equipment
- combines and cultivators
- conveyors and conveying systems and parts, agricultural
- dairy farm machinery and equipment
- elevators, farm
- farm loader attachments for tractors
- fertilizer spreader
- garden and lawn tractors



- grain processing machinery and equipment
- harrows, swathers, and plows
- harvesting machinery and attachments
- haying machinery
- land rollers, agricultural
- materials handling equipment, agricultural
- poultry farm machinery and equipment
- seed drills (excluding hand implements)
- seeders, agricultural
- silo unloaders
- soil packers, agricultural
- sprayers and dusters, agricultural
- stone and rock pickers
- threshing machinery and attachments
- tobacco harvesting machinery
- wagons, agricultural
- weeders, windrowers, and winnowers.

Maintenance, service or repair on *mobile* industrial machinery and equipment falling under this CU is considered incidental to the manufacturing activity.

One-off maintenance or repair is included as an incidental activity and is not classified separately.

Excluded is the taking of contracts to maintain, service or repair stationary industrial machinery and equipment whose manufacture falls within this CU, and is classified in **I-933-08, Industrial Maintenance and Repair Contracting**.

## Note

The on-site erection, hoisting, installation, dismantling, removal, or re-installation of large-scale, stationary machinery and equipment whose manufacture falls within this CU is classified separately according to the listing for **G-737-01, Millwright and Rigging Work**.

*Mobile* is defined as requiring mobility (either self-propelled or towable) for its operation. Stationary is defined as permanently fixed or mounted in place.

## Cross-reference

D-379-02 : Hand Tools and Implements

D-406-01 : Elevator and Escalator and Parts Manufacturing Amendment/07

D-406-02 : Elevator and Escalator Installation, Service, and Repair Amendment/07

D-411-01 : Industrial Machinery Operations

D-419-01 : Motor Vehicle Assembly Operations

G-737-01 : Millwright and Rigging Work Amendment/08

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Aircraft and Aerospace Manufacturing Amendment/06**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	417: Aircraft and Aircraft Parts
<b>Document Number</b>	D-417-01
<b>CU Code</b>	3211-000 : Aircraft and Aerospace Manufacturing Amendment/06

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing aircraft and aircraft assemblies, equipment, aircraft sub-assemblies, engines and standard parts.

Included is the manufacturing and assembly of

- aircraft
- standard aircraft parts
- aircraft engines and standard engine parts
- aircraft and aircraft engine bearings and bearing assemblies
- airframes and airframe sub-assemblies
- guided missiles and space vehicles
- landing gear and landing gear assemblies
- pontoons, aircraft
- propellers, aircraft

- turbines, aircraft type.

This category includes the manufacture of all other flying machines such as hot air balloons, blimps, and dirigibles.

Excluded is the manufacture of commercial parts.

## Note

"Standard parts" and "Commercial parts" are defined in section 101.01(1) Transport Canada's Aviation Regulations 2004-3 as:

"Standard part", in respect of an aircraft, means a part manufactured in conformity with a specification that

(a) is established, published and maintained by an organization setting consensus standards or by a government agency, and

(b) includes design, manufacturing, test and acceptance criteria and identification requirements.

"Commercial part", in respect of an aircraft, means a part

(a) that is not specifically designed or produced for use as an aeronautical product, (b) that is made to a specification or catalogue description and marked under an identification scheme of the maker, and (c) whose failure does not adversely affect the continued safe flight and take-off and landing of the aircraft.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU when carried out by a manufacturer already classified under this CU.

## Cross-reference

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-375-08 : Metal Tank Operations Amendment/08

D-385-01 : General Machine Shops

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-402-02 : Turbine and Mechanical Power Transmission Equipment

D-421-07 : Other Transportation Equipment

D-468-04 : Other Communication and Electronic Equipment

D-529-02 : Other Instruments

E-553-04 : Aircraft Servicing and Maintenance Amendments\08

F-636-24 : Other Machinery, Equipment, and Supplies, Wholesale

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## RESCINDED - Motor Vehicle Assembly Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	419: Motor Vehicle Assembly
<b>Document Number</b>	D-419-01
<b>CU Code</b>	3231-000 : Motor Vehicle Assembly Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the assembly of all motor vehicle chassis. Also included is the assembly of automobiles (including minivans, passenger vans, and sports utility vehicles), truck tractors, and ladder and pumper trucks (firefighting).

The activities of anodizing, metal heat treating, painting, or polishing are also included here when they are an integral part of the assembly process.

Also included is the supply of motor vehicle and motor vehicle component manufacturing labour to business activities listed in, or falling under, CUs in rate groups 419 to 432 inclusive.

Excluded from this category is the assembly of bus, truck, or van bodies, and the mounting of bus, truck, or van bodies onto chassis.

### Note

In the supply of labour industry, the agency supplying and paying the worker, not the employer to whom the worker is supplied, is responsible for covering the agency's workers under the *Workplace Safety and Insurance Act*.

These workers perform a variety of functions that are normally

- part of the day-to-day operations, and
- usually carried out by permanent staff

of the employer to whom they are supplied.

The activity of the worker, not the business activity of the employer to whom the worker is supplied, determines the classification of the worker's earnings.

For example, the earnings of a truck assembly worker supplied to a dump truck manufacturer are classified in this CU.

All workers supplied are compulsorily covered under Schedule 1 even if

- the work activity they carry out, or
- the business activity of the employer to whom they are supplied

is not covered according to the "Status" line of the relevant CU in the ECM.

Excluded from this category is the provision of a service whereby the employer providing the workers is responsible for creating a product as required by a written contract specifying types of deliverables, cost, timeframe for delivery, etc.

## **Cross-reference**

**D-411-02 : Agricultural Implement Operations**

**D-432-01 : Truck and Bus Body Operations**

**I-929-01 : Supply of Non-clerical Labour Operations Amendment/07**

## **RESCINDED - Motor Vehicle Engine and Parts Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	420: Motor Vehicle Engines and Parts
<b>Document Number</b>	D-420-01
<b>CU Code</b>	3251-000 : Motor Vehicle Engine and Parts Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities are limited to the manufacture of motor vehicle

- alternators and generators
- camshafts, connecting rods, crankshafts
- carburetors
- distributors
- engine pumps
- engine valves, intake and exhaust
- engines, complete (diesel, gasoline, liquified gas)
- fan hubs and pulleys
- flywheels and ring gears
- intercooler and turbocharger manifolds
- piston rings

- pistons
- rocker arms and assemblies
- starting motors
- valve lifters and springs
- wrist (gudgeon) pins.

This classification unit includes the machining of new cast auto parts provided it is carried out as part of an integrated motor vehicle engine assembly operation.

Also included is the manufacture of snowmobile engines and parts.

Excluded is any of the above manufactured using a metal stamping process.

The supply of labour to business activities in this CU is classified in **D-419-01, Motor Vehicle Assembly Operations.**

## **Cross-reference**

D-358-01 : Iron Foundry Operations

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-385-02 : Automotive Machine Shops

D-387-03 : Other Metal Fabricating Operations Amendments /05



## **RESCINDED - Motor Vehicle Electrical Parts**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	420: Motor Vehicle Engines and Parts
<b>Document Number</b>	D-420-02
<b>CU Code</b>	3252-001 : Motor Vehicle Electrical Parts

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing motor vehicle electrical parts, including

- battery heaters
- block heaters
- cigarette lighters
- electric lighting fixtures
- electronic ignition parts
- horns
- ignition coils, for internal combustion engines
- ignition parts (excluding distributor)
- safety lamps
- sensors (including airflow, exhaust gas recirculation, fuel, pedal, throttle position)
- spark plugs for internal combustion engines

- windshield washer/wiper mechanisms.

Also included is the manufacture of defrosters and heaters for permanent installation except when manufactured in conjunction with motor vehicle air conditioning equipment.

The supply of labour to business activities in this CU is classified in D-419-01, *Motor Vehicle Assembly Operations*.

Excluded from this category is the manufacture of motor vehicle starting motors and wiring harnesses.

## **Cross-reference**

D-419-01 : Motor Vehicle Assembly Operations

D-420-01 : Motor Vehicle Engine and Parts Operations

D-421-06 : Motor Vehicle Air Conditioners

D-466-01 : Wiring Harnesses

## **RESCINDED - Battery Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	420: Motor Vehicle Engines and Parts
<b>Document Number</b>	D-420-03
<b>CU Code</b>	3391-000 : Battery Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing dry cells, storage batteries, and storage cells, parts, and supplies for batteries.

This includes the production of

- automobile batteries
- alkaline batteries
- battery cables and ground straps
- flashlight batteries
- hearing aid batteries
- lead acid batteries
- nickel cadmium batteries
- radio batteries.

## **RESCINDED - Motor Vehicle Steering and Suspension Parts**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-02
<b>CU Code</b>	3254-000 : Motor Vehicle Steering and Suspension Parts

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of motor vehicle steering and suspension parts, and railway rolling stock springs.

This category also includes the production of

- chassis springs (coil, leaf), motor vehicle
- shock absorbers
- spindles, motor vehicle
- springs, railway rolling stock
- steering columns, motor vehicle
- steering gear assemblies, motor vehicle
- steering wheels, motor vehicle
- suspension control arms and assemblies, motor vehicle
- sway bar assemblies

- tie rods, tie rod ends and assemblies
- torsion bars, motor vehicle.

The supply of labour to business activities in this CU is classified in D-419-01, *Motor Vehicle Assembly Operations*.

## **Cross-reference**

D-393-01 : Upholstery and Coil Springs

D-419-01 : Motor Vehicle Assembly Operations

D-442-01 : Railroad Rolling Stock Operations

## RESCINDED - Motor Vehicle Plastic Parts

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-03
<b>CU Code</b>	3256-000 : Motor Vehicle Plastic Parts

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing plastic or fibreglass parts or accessories for motor vehicles, including

- automobile bodies, fibreglass
- automobile convertible tops, fibreglass
- automobile grills, plastic
- fenders, plastic
- intake manifolds and manifold covers, plastic
- lenses, plastic
- moulded parts, plastic
- mouldings, plastic
- mudguards, plastic
- trim, plastic.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly Operations](#).

## **RESCINDED - Other Motor Vehicle Accessories, Parts, and Assemblies**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-04
<b>CU Code</b>	3259-001 : Other Motor Vehicle Accessories, Parts, and Assemblies

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities are limited to the manufacture of motor vehicle

- catalytic converters
- clutch assemblies (pressure and clutch plates)
- differential and rear axle assemblies
- differential coolers
- drive shafts
- exhaust and tail pipes
- filters
- heat exchange products
- jacks
- key hardware
- latches (door, hood, or trunk)

- locks
- metal seat frames
- mirrors
- mufflers and resonators
- oil coolers
- pedal assemblies, brake or clutch
- power steering coolers
- radiators
- tire chains
- trailer hitches
- transmission coolers
- transmissions
- universal joints
- valence mouldings and trim
- window mouldings and trim
- windshield assemblies and related parts.

Included are small-scale, non-structural window hardware and decorative items manufactured using a metal stamping process.

Also included is quality assurance work on a custom basis where the contract also provides for minor alteration, modification, or repair to parts if necessary.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly Operations](#).

Excluded from this category are rubber motor vehicle parts.

## **Note**

A structural stamping is any stamped body frame or related component that is weight-bearing or contributes to the structural integrity of the motor vehicle body.



## RESCINDED - Powder Metallurgy Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-05
<b>CU Code</b>	3259-002 : Powder Metallurgy Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of metal articles of all types, including auto parts, using powder metallurgy technology.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly Operations](#).

### Note

The powdered metal part is produced by placing a precise quantity of finely pulverized metal powder in a mold and compressing it into shape with intense pressure. At this stage, the product has no strength or hardness and can be easily broken. The parts are then placed on a conveyor belt which carries them through a sintering furnace where the parts are exposed to a high-temperature treatment process that metallurgically bonds the particles.

### Cross-reference

D-387-03 : [Other Metal Fabricating Operations Amendments /05](#)

D-419-01 : [Motor Vehicle Assembly Operations](#)

## RESCINDED - Motor Vehicle Air Conditioners

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-06
<b>CU Code</b>	3259-003 : Motor Vehicle Air Conditioners

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of motor vehicle air conditioners and components, with or without defrosting, heating, or ventilating components. The installation of the equipment is incidental to its manufacture.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly Operations](#).

### Cross-reference

D-383-02 : [Commercial Refrigeration and Air Conditioning Equipment](#)

D-419-01 : [Motor Vehicle Assembly Operations](#)

D-420-02 : [Motor Vehicle Electrical Parts](#)

## RESCINDED - Other Transportation Equipment

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-07
<b>CU Code</b>	3299-000 : Other Transportation Equipment

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### Status

Compulsory under Schedule 1

### Scope

Business activities are limited to the manufacture of

- air-cushioned vehicles
- all-terrain vehicles (ATVs), wheeled, tracked
- amphibious vehicles
- motorcycles
- off-highway tracked vehicles (excluding diesel crawler tractors)
- personal water craft (jetski, etc.)
- snowmobiles.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly Operations](#).

## **RESCINDED - Recreational Vehicle and Trailer Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	421: Other Motor Vehicle Parts and Equipment
<b>Document Number</b>	D-421-08
<b>CU Code</b>	3243-000 : Recreational Vehicle and Trailer Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing non-commercial trailers, motor homes, and camper bodies.

This category also includes the production of

- boat trailers
- camper bodies
- camper bodies, chassis-mounted, plastic
- motor homes (self-propelled)
- tent trailers
- trailers, non-commercial
- travel trailers
- utility trailers, non-commercial.

Also included is the retrofitting and wholesaling of vans to motor vehicle dealers.

Excluded is the customizing of vans on a retail basis for individual consumers.

## Cross-reference

D-375-06 : Mobile Buildings Amendment/11

F-630-02 : Garages (general repairs)

F-670-04 : Motor Home and Travel Trailer Dealers

## **RESCINDED - Motor Vehicle Stamping Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	424: Motor Vehicle Stampings
<b>Document Number</b>	D-424-01
<b>CU Code</b>	3253-000 : Motor Vehicle Stamping Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the production of motor vehicle metal stampings using a blanking, hydroforming, pressing, or stamping process. Value-added activities such as anodizing, metal heat treating, painting, or polishing, and the assembly of additional components, are included here when they are an integral part of the stamping process. This category includes all structural metal stampings, regardless of size.

Included are

- body frames
- body stampings
- bumpers and bumperettes
- crossmembers
- doors
- fenders
- fuel tanks

- hinges (door, hood, and trunk)
- hoods
- truck bed stampings.

Excluded from this category are small-scale, non-structural metal stampings such as window hardware and decorative items.

The supply of labour to business activities in this CU is classified in **D-419-01, *Motor Vehicle Assembly Operations***.

## **Note**

A structural stamping is any stamped body frame or related component that is weight-bearing or contributes to the structural integrity of the motor vehicle body.

## **Cross-reference**

D-419-01 : ***Motor Vehicle Assembly Operations***

D-421-02 : ***Motor Vehicle Steering and Suspension Parts***

D-421-04 : ***Other Motor Vehicle Accessories, Parts, and Assemblies***

D-432-01 : ***Truck and Bus Body Operations***

## RESCINDED - Motor Vehicle Wheel and Brake Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	425: Motor Vehicle Wheels and Brakes
<b>Document Number</b>	D-425-01
<b>CU Code</b>	3255-000 : Motor Vehicle Wheel and Brake Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing motor vehicle brake parts and wheels (rims).

This category also includes the production of motor vehicle

- brake cylinders, master and wheel
- brake drums
- brake sets
- disc brake assemblies
- hub caps
- tire valves and parts
- vacuum brake boosters
- wheel side rings, lock rings, rims, weights, and spacers.

Excluded is rebuilding or remanufacturing of any of the above items listed.

The supply of labour to business activities in this CU is classified in [D-419-01, Motor Vehicle Assembly](#)



Operations.

**Cross-reference**

D-358-01 : Iron Foundry Operations

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-385-01 : General Machine Shops

D-385-02 : Automotive Machine Shops

## **RESCINDED - Motor Vehicle Fabric Accessory Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	428: Motor Vehicle Fabric Accessories
<b>Document Number</b>	D-428-01
<b>CU Code</b>	3257-000 : Motor Vehicle Fabric Accessory Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing motor vehicle upholstery products and various articles of trim from fabrics of natural or man-made materials. These products may be used in equipment for any transportation industry, including aircraft, railway, and other transit systems.

Included is the manufacture of

- air bags/passive restraint systems
- automobile body and head linings
- automobile convertible tops
- fabric accessories (including vinyl and other man-made fabrics)
- matting for soundproofing
- seat or safety belt assemblies
- seat covers
- seat cushions and backs
- seats (excluding metal frames)

- tonneau covers
- trimmings fabrics.

Also included here is the assembly of vehicle seats.

The supply of labour to business activities in this CU is classified in D-419-01, *Motor Vehicle Assembly Operations*.

Excluded from this category is the manufacture of carpets and mats for the motor vehicle industry.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-261-02 : Fabric Coating Operations

D-289-05 : Carpet, Mat, and Rug Operations

D-419-01 : Motor Vehicle Assembly Operations

D-421-04 : Other Motor Vehicle Accessories, Parts, and Assemblies

## **RESCINDED - Truck and Bus Body Operations**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	432: Trucks, Buses, and Trailers
<b>Document Number</b>	D-432-01
<b>CU Code</b>	3241-000 : Truck and Bus Body Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of bus, truck, or van body components. Also included is the assembly or mounting of these components onto already manufactured and assembled bus, truck, or van chassis.

Included is the manufacture of

- bus bodies
- commercial van bodies (cube)
- delivery truck bodies
- dump bodies, truck
- hydraulic hoisting devices or equipment for dump truck or tow truck bodies that are an integral part of the chassis.
- stake bodies, truck
- tailgate loaders
- tank bodies, truck

- utility and service truck bodies (including tire and tow truck).

The supply of labour to business activities in this CU is classified in D-419-01, Motor Vehicle Assembly Operations.

## **Cross-reference**

D-375-08 : Metal Tank Operations Amendment/08

D-419-01 : Motor Vehicle Assembly Operations

D-432-02 : Commercial Trailer Operations

F-630-02 : Garages (general repairs)

## **RESCINDED - Commercial Trailer Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	432: Trucks, Buses, and Trailers
<b>Document Number</b>	D-432-02
<b>CU Code</b>	3242-000 : Commercial Trailer Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing commercial, full, and semi-trailers of all types.

This category includes the production of

- car transport trailers
- demountable cargo containers
- dry bulk trailers
- dry freight van trailers
- dump trailers
- logging trailers
- lowbed trailers
- pole trailers
- semi-trailers
- stake trailers

- tank trailers.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis.

## **Cross-reference**

D-432-01 : Truck and Bus Body Operations

F-630-02 : Garages (general repairs)

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Railroad Rolling Stock Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	442: Railroad Rolling Stock
<b>Document Number</b>	D-442-01
<b>CU Code</b>	3261-000 : Railroad Rolling Stock Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacturing, rebuilding, or repairing of locomotives and railroad cars, including frames and parts but excluding springs. These cars may be for passengers or freight including special purpose cars and mine cars.

This category also includes the production of

- brakes and parts, railway rolling stock
- flat cars, railway
- freight cars
- gondola cars, railway
- hopper cars
- locomotive engines and parts, diesel and semi-diesel
- military armoured vehicles
- ore cars
- railway cars



- rapid transit cars, railway
- refrigerator cars, railway
- street cars
- tank cars, railway
- trolley buses
- wheels, railway rolling stock.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis.

## **Cross-reference**

D-411-01 : Industrial Machinery Operations

D-421-02 : Motor Vehicle Steering and Suspension Parts

E-580-01 : Railway Transport

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## **RESCINDED - Lighting Fixtures**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	460: Lighting and Small Electrical Appliances
<b>Document Number</b>	D-460-01
<b>CU Code</b>	3331-000 : Lighting Fixtures

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electric lighting fixtures for buildings, streets, floodlights, and spotlights.

This category also includes the production of

- controlling equipment, street light
- floodlight fixtures, electric
- fluorescent lighting fixtures
- incandescent lighting fixtures
- lamp holders
- lighting fixtures, electric
- mercury vapour light fixtures
- searchlight fixtures, electric
- spotlight fixtures, electric

- street lighting equipment.

## **Cross-reference**

D-402-03 : Electrical Transformer Operations

D-460-02 : Lamps and Shades

D-477-02 : Electrical Switchgear and Protective Equipment

## **RESCINDED - Lamps and Shades**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	460: Lighting and Small Electrical Appliances
<b>Document Number</b>	D-460-02
<b>CU Code</b>	3332-000 : Lamps and Shades

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in manufacturing electric lamps and shades of all types and all materials, excluding bulbs and tubes.

This category includes the production of

- chandeliers
- desk lamps
- floor lamps
- lamp shades
- pole lamps
- portable lamps (electric)
- swag lamps
- table lamps
- tiffany lamps.

## Cross-reference

D-460-01 : Lighting Fixtures

D-460-05 : Electric Lamps (bulbs and tubes)

## **RESCINDED - Small Electrical Appliance Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	460: Lighting and Small Electrical Appliances
<b>Document Number</b>	D-460-03
<b>CU Code</b>	3311-001 : Small Electrical Appliance Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing small electrical appliances.

This category also includes the production of electric

- coffee makers
- cooking plates and grills
- deep fat fryers (including fry pans and saucepans)
- dehumidifiers, portable
- electric blankets and heating pads
- fans (excluding industrial)
- flat irons
- floor polishers
- food mixers and blenders
- hair styling equipment, domestic

- heaters for swimming pools
- heating elements for electric appliances
- humidifiers, portable
- immersion heaters for water
- indirect water heaters and converters
- jackets for circulating type water heaters
- kettles and toasters (including sandwich toasters)
- rangettes
- razors and toothbrushes
- spaceheaters, portable
- steamers and vaporizers
- waffle irons
- water heaters, complete (oil, gas, electric), domestic.

## **Cross-reference**

D-289-04 : Household Products of Textile Materials

D-383-01 : Heating Equipment

D-383-02 : Commercial Refrigeration and Air Conditioning Equipment

D-402-01 : Major Appliance Operations

D-408-01 : Compressor, Pump, and Industrial Fan Operations

D-460-04 : Vacuum Cleaners and Systems

## **RESCINDED - Vacuum Cleaners and Systems**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	460: Lighting and Small Electrical Appliances
<b>Document Number</b>	D-460-04
<b>CU Code</b>	3311-002 : Vacuum Cleaners and Systems

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing portable and built-in vacuum cleaners and systems.

### **Cross-reference**

D-460-03 : [Small Electrical Appliance Operations](#)



## **RESCINDED - Electric Lamps (bulbs and tubes)**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	460: Lighting and Small Electrical Appliances
<b>Document Number</b>	D-460-05
<b>CU Code</b>	3333-000 : Electric Lamps (bulbs and tubes)

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electric bulbs, tubes, and related light sources.

This category includes the production of

- discharge lamps, high intensity (mercury, sodium, metal and halide)
- electric light bulbs and tubes
- flashlight bulbs
- fluorescent tubes
- incandescent bulbs
- infra red lamps
- photographic bulbs, lamps and tubes
- sealed beam lamps
- ultra violet lamps
- vapour lamps.

**Cross-reference**

D-460-02 : Lamps and Shades

## RESCINDED - Wiring Harnesses

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	466: Communication and Energy Wire Products
<b>Document Number</b>	D-466-01
<b>CU Code</b>	3252-002 : Wiring Harnesses

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of all types of wiring harness such as those used in electrical appliances, motor vehicles and electronic business equipment.

This category also includes the manufacture of electric extension cords.

### Cross-reference

D-420-02 : [Motor Vehicle Electrical Parts](#)

## **RESCINDED - Communication and Energy Wire and Cable Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	466: Communication and Energy Wire Products
<b>Document Number</b>	D-466-02
<b>CU Code</b>	3381-000 : Communication and Energy Wire and Cable Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electric wire and cable, both insulated (armoured) and non-insulated, including

- annunciator wire and cable
- asbestos covered electric wire and cable
- electric building wire and cable
- electric fixture wire
- fibre optic cable
- flexible cords
- heating cable
- magnet wire and cable
- power cables
- radio wire and cable

- telephone wire and cable
- television wire and cable.

## **Cross-reference**

D-361-02 : Aluminum Rolling, Casting, and Extruding

D-361-03 : Copper and Copper Alloy Rolling, Casting, and Extruding

D-393-02 : Wire and Wire Rope

## **RESCINDED - Compact Disc Players, Radios, and Television Receivers**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	466: Communication and Energy Wire Products
<b>Document Number</b>	D-466-03
<b>CU Code</b>	3341-000 : Compact Disc Players, Radios, and Television Receivers

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing radio and television receiving sets, sound playing and recording equipment and parts (except electronic parts), and video recording and duplicating equipment.

This category includes the production of

- audio recording and duplicating equipment
- compact disc players
- digital audio tape players
- loudspeakers
- phonographs
- radio and phonograph combinations
- radio receiving sets, automobile, home, clock, etc.
- record player and tape recorder parts (excluding electronic parts)
- stereo amplifiers

- tape players
- television converters
- television receiving sets, domestic
- video recording and duplicating equipment.

## **Cross-reference**

D-468-02 : Electronic Parts and Components

D-468-05 : Musical Instruments

D-468-09 : Magnetic and Optical Media

## **RESCINDED - Telecommunication Equipment**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-01
<b>CU Code</b>	3351-000 : Telecommunication Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing telephone, telegraph, and microwave transmitting and related equipment and parts.

This category includes the manufacture of

- carrier current equipment
- central office and switching equipment
- facsimile machines
- intercommunicating telephone sets
- microwave transmitting equipment
- multiplex equipment
- station apparatus
- subscriber apparatus.



Included in the warranty and extended service contracts provided by the manufacturer for electronic products with computerized components is the testing, maintenance, or repair of hardware or software for these components.

Excluded from this category is the testing, maintenance, or repair by a manufacturer of electronic products sold by another employer.

## **Cross-reference**

D-468-04 : Other Communication and Electronic Equipment

## **RESCINDED - Electronic Parts and Components**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-02
<b>CU Code</b>	3352-001 : Electronic Parts and Components

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include employers engaged in manufacturing electronic components and parts, including

- audio frequency amplifiers (excluding stereo amplifiers)
- capacitors
- connectors
- crystals (mounted) and holders
- electronic chips and bubbles
- integrated circuits
- photovoltaic solar module panels/converters
- power packs (non-rotating power supply converter units)
- printed circuits for electronic equipment
- receiving tubes

- resistors
- satellite parts and components (including for earth stations)
- semi-conductors (transistor, rectifier)
- television picture tubes (including rebuilt)
- transformers.

Included in the warranty and extended service contracts provided by the manufacturer for electronic products with computerized components is the testing, maintenance, or repair of hardware or software for these components.

Excluded from this category is the testing, maintenance, or repair by a manufacturer of electronic products sold by another employer.

Also excluded from this category are items manufactured for the motor vehicle industry.

## **Cross-reference**

D-402-03 : Electrical Transformer Operations

D-420-02 : Motor Vehicle Electrical Parts

D-466-03 : Compact Disc Players, Radios, and Television Receivers

D-468-04 : Other Communication and Electronic Equipment

D-468-06 : Electronic Computing and Peripheral Equipment

## **RESCINDED - Precision Miniature Metal Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-03
<b>CU Code</b>	3352-002 : Precision Miniature Metal Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of precision miniature metal castings or machined precision miniature metal parts. These lightweight components generally weigh less than 280 grams (ten ounces) and are used in electrical, electronic, and mechanical assemblies/subassemblies such as computers, clocks, timing devices, switches, controls, toys, hand tools, and sporting goods. Also included is the manufacture of metal key tags.

### **Cross-reference**

D-387-03 : [Other Metal Fabricating Operations Amendments /05](#)

## **RESCINDED - Other Communication and Electronic Equipment**

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<b>Application Date</b>	January 1, 2006
<b>Published</b>	April 12, 2006
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-04
<b>CU Code</b>	3359-000 : Other Communication and Electronic Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electronic equipment (excluding telephone and telegraph) which is not elsewhere classified, such as

- antennae (including parts and mountings)
- aviation and marine radio communication equipment
- citizens' band (C.B.) radio communication equipment
- closed circuit television equipment
- electronic navigational aids and related devices
- electronic process control equipment
- intercommunication systems (excluding telephone)
- land mobile radio communication equipment
- micro-wave transmitting equipment (excluding telephone)
- pagers

- point to point radio communication equipment
- public address systems
- radar and sonar equipment, commercial or defence
- radio broadcast equipment
- studio equipment, radio or television broadcast
- transmitting equipment, radio or television broadcast (including antenna).

Also included is the manufacture of alarm and security systems such as access control systems, burglar alarm or intrusion systems, and fire or smoke alarm systems. Signals systems (excluding railway and traffic) are included here.

Included in this category is the testing, inspection, maintenance or repair of the equipment or systems in this category, and of non-household electronic equipment not elsewhere classified, but only when carried out separately from installation. Such activities include the testing, maintenance or repair of hardware or software for computerized components, and may be carried out under warranty contracts, extended service contracts, or contracts entered into on a custom basis.

## **Cross-reference**

D-417-01 : Aircraft and Aerospace Manufacturing Amendment/06

D-468-01 : Telecommunication Equipment

D-477-01 : Industrial Electrical Equipment Operations

D-477-02 : Electrical Switchgear and Protective Equipment

D-477-04 : Other Electrical Products

D-529-01 : Indicating, Recording, and Controlling Instruments

D-529-02 : Other Instruments

E-553-04 : Aircraft Servicing and Maintenance Amendments\08

F-636-56 : Appliance, Television, Radio, and Stereo Repair

F-668-03 : Electrical and Electronic Equipment, Sales Operations

G-704-01 : Electrical Work

I-911-01 : Security Services

I-958-06 : Computer Equipment Maintenance and Repair

## RESCINDED - Musical Instruments

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-05
<b>CU Code</b>	3994-001 : Musical Instruments

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing acoustic and electric musical instruments and parts.

This includes the manufacture of

- organs (may include installation)
- percussion instruments
- pianos
- stringed musical instruments
- wind instruments, musical.

### Cross-reference

D-468-09 : Magnetic and Optical Media

## **RESCINDED - Electronic Computing and Peripheral Equipment**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-06
<b>CU Code</b>	3361-000 : Electronic Computing and Peripheral Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electronic data processing equipment, such as

- analog electronic computing and processing equipment
- central processing units, electronic
- computer hardware
- computer peripheral equipment, digital electronic
- computers, single package, digital electronic
- control units (magnetic tape drive, disk/drum, input-output), digital electronic
- digital electronic computing and processing equipment
- disk drives
- drum drives
- electronic computers (excluding parts and components)
- electronic data processing machinery and equipment (excluding parts and components)



- input or output devices, computer connectors (keyboard terminals, punch card, optical scanning), digital electronic
- input or output on-line devices (printers, plotters, readers, punched media), digital electronic
- key-punch drives
- memory modules (basic and add-on), digital electronic
- peripheral processing units (including channels), digital electronic
- tape drives.

## **Cross-reference**

D-468-02 : Electronic Parts and Components

D-468-08 : Other Office, Store, and Business Machines

I-958-06 : Computer Equipment Maintenance and Repair

## **RESCINDED - Electronic Office, Store, and Business Machines**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-07
<b>CU Code</b>	3362-000 : Electronic Office, Store, and Business Machines

---

### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electronic office, store, and business machines, such as

- accounting machines
- adding machines
- balances for store, home, office, or factory (excluding scientific)
- business machines and equipment
- calculating machines
- cash registers
- scales (excluding scientific).

### **Cross-reference**

D-468-08 : [Other Office, Store, and Business Machines](#)

D-529-02 : [Other Instruments](#)

## **RESCINDED - Other Office, Store, and Business Machines**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-08
<b>CU Code</b>	3369-000 : Other Office, Store, and Business Machines

---

### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing office, store, and business machines and equipment (except electronic).

This category includes the production of

- adding machines
- banking machines (automated teller machines)
- calculating machines
- cash registers
- dispensing machines (excluding gas and oil dispensing pumps)
- hair dryers, commercial
- scales, for store, home, office, or factory (excluding scientific scales)
- tape dispensing machines
- typewriters (all types), excluding ribbons

- vending machines and parts.

## **Cross-reference**

D-383-02 : Commercial Refrigeration and Air Conditioning Equipment

D-403-03 : Other Machinery and Equipment Operations

D-468-06 : Electronic Computing and Peripheral Equipment

D-468-07 : Electronic Office, Store, and Business Machines

D-529-02 : Other Instruments

D-542-01 : Other Manufacturing Operations

## RESCINDED - Magnetic and Optical Media

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	468: Electronic Equipment and Other Communication Devices
<b>Document Number</b>	D-468-09
<b>CU Code</b>	3994-002 : Magnetic and Optical Media

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of magnetic and optical media such as audio and video tapes, CD-ROMs, diskettes, and hard disk media.

This includes the manufacture of

- audio/video recording tape
- audio/video duplicating tape
- compact discs
- computer diskettes
- digital audio tape.

Included is the reproduction onto these media of sound recordings and video recordings from a master tape or disk.

Also included in this category is the reproduction onto these media of software applications from a master CD-ROM, compact disc, program, or tape for mass market purposes.

Excluded from this category is software design or development preceding the reproduction of software

applications for mass market purposes.

## **Note**

The sale of software products for mass market purposes by software developers who also reproduce the software themselves is included in this category. In this case, incidental activities such as providing documentation for the product, assisting in software installation, and providing software support services would also be included in this category.

## **Cross-reference**

D-466-03 : Compact Disc Players, Radios, and Television Receivers

D-468-05 : Musical Instruments

F-668-01 : Computer and Related Equipment, Sales

I-958-04 : Software Development and Computer Services

I-958-06 : Computer Equipment Maintenance and Repair

I-962-08 : Motion Picture Laboratories and Video Production Facilities

I-962-09 : Sound Recording Services

## **RESCINDED - Industrial Electrical Equipment Operations**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2008
<b>Subject</b>	477: Industrial Electrical Equipment
<b>Document Number</b>	D-477-01
<b>CU Code</b>	3379-000 : Industrial Electrical Equipment Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing electrical industrial equipment which is not elsewhere classified, such as

- arc welding machinery and equipment
- battery chargers
- brakes and drives (electrical control)
- converter equipment and parts
- electric induction motors (A.C.)
- electric motors
- electric railway and vehicle motors (A.C. and D.C.)
- generator sets and lighting units, self-contained
- generators and motors (D.C., excluding automotive)
- industrial inverter and rectifying equipment

- low voltage contactors
- motor control centres (A.C.)
- motor starters
- railway vehicle breaking control systems
- rectifiers (mercury arc, metallic, semi-conductor)
- relays, magnetic multipole
- synchronous motors and condensers.

The rebuilding of industrial electric motors is also included in this classification unit.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis.

## **Cross-reference**

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-420-01 : Motor Vehicle Engine and Parts Operations

D-468-04 : Other Communication and Electronic Equipment

D-477-02 : Electrical Switchgear and Protective Equipment

D-529-01 : Indicating, Recording, and Controlling Instruments

F-668-03 : Electrical and Electronic Equipment, Sales Operations

I-933-05 : Electric Motor Repair

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06



## **RESCINDED - Electrical Switchgear and Protective Equipment**

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<b>Application Date</b>	May 1, 2018
<b>Published</b>	May 1, 2018
<b>Subject</b>	477: Industrial Electrical Equipment
<b>Document Number</b>	D-477-02
<b>CU Code</b>	3372-000 : Electrical Switchgear and Protective Equipment

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing switchgear and protective equipment (electric lighting, distribution and control).

This category includes the production of

- bus and trolley duct-feeders, plug-in (including top-off units)
- cabinets, wireways, gutters, surface raceways (excluding conduit and metallic tubing)
- connectors, transmission, distribution, power and industrial (excluding fixture and outlet box)
- disconnecting switches, indoor and outdoor
- electric control panels, industrial
- enclosed electrical protective equipment
- fuses and cutouts (including parts) and power fuse links
- low voltage air circuit breakers
- low voltage switchboards, fused or circuit

- oil circuit reclosers and sectionalizers (25 k.v. or less)
- panelboards, distribution, lighting and residential
- potheads and power capacitors
- power circuit breakers
- relays, switchgear type (protective, auxiliary, regulating)
- switchgear assemblies.

Also included is the maintenance, servicing, or repair of any item whose manufacture falls within this CU whether carried out by the manufacturer or on a custom basis.

## **Cross-reference**

D-383-01 : Heating Equipment

D-460-01 : Lighting Fixtures

D-468-04 : Other Communication and Electronic Equipment

D-477-01 : Industrial Electrical Equipment Operations

D-477-03 : Non-current-carrying Wiring Devices

D-477-04 : Other Electrical Products

D-529-01 : Indicating, Recording, and Controlling Instruments

I-933-08 : Industrial Maintenance and Repair Contracting Amendment/06

## RESCINDED - Non-current-carrying Wiring Devices

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	477: Industrial Electrical Equipment
<b>Document Number</b>	D-477-03
<b>CU Code</b>	3392-000 : Non-current-carrying Wiring Devices

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### Status

Compulsory under Schedule 1

### Scope

Business activities include producing conduit and fittings for electrical wiring and non-current-carrying electrical wiring devices. This category includes the manufacture of

- electrical metallic tubing (EMT)
- electrical outlet receptacles
- electrical switch boxes and covers
- electrical wall plates
- junction boxes and covers
- rigid or flexible conduit for electric wiring (excluding raw conduit).

### Cross-reference

D-352-02 : Steel Pipe and Tube Operations

D-477-02 : Electrical Switchgear and Protective Equipment

## **RESCINDED - Other Electrical Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	477: Industrial Electrical Equipment
<b>Document Number</b>	D-477-04
<b>CU Code</b>	3399-000 : Other Electrical Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing any electrical products which are not elsewhere classified, such as

- attachment plugs, caps, taps, and connectors
- carbon and graphite electrodes
- Christmas tree lighting sets
- coal cathodes
- fuses and parts (excluding power fuses)
- graphite, metal graphite, and carbon brush stock and brushes
- polymeric (non-ceramic) electrical insulators
- railway and street traffic signal systems
- renewal elements for cartridge fuses
- switches.

## **Cross-reference**

D-358-01 : Iron Foundry Operations

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-468-04 : Other Communication and Electronic Equipment

D-477-02 : Electrical Switchgear and Protective Equipment

D-485-03 : Ceramic, Porcelain, and China Operations

D-529-11 : Art Supplies

D-542-01 : Other Manufacturing Operations

## RESCINDED - Bricks, Tiles, and Clay Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	485: Bricks, Ceramics, and Abrasives
<b>Document Number</b>	D-485-01
<b>CU Code</b>	3511-000 : Bricks, Tiles, and Clay Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing structural clay products (except refractories). Clay pit operations are included here.

This category includes the manufacture of

- bricks
- building blocks
- crude clays
- drain tile
- floor and wall tile
- hollow structural or partition tile
- interlocking brick
- sewer pipe and fittings.

### Cross-reference

D-485-02 [Refractories](#)

## RESCINDED - Refractories

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	485: Bricks, Ceramics, and Abrasives
<b>Document Number</b>	D-485-02
<b>CU Code</b>	3591-000 : Refractories

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing refractory products.

This category includes the production of

- calcined magnesite
- fire brick
- foundry facings
- graphite and other carbon refractories
- refractory cements and mortars.

### Cross-reference

D-485-01 : Bricks, Tiles, and Clay Products

D-501-01 : Hydraulic Cement

D-501-02 : Lime Operations

## RESCINDED - Ceramic, Porcelain, and China Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	485: Bricks, Ceramics, and Abrasives
<b>Document Number</b>	D-485-03
<b>CU Code</b>	3512-000 : Ceramic, Porcelain, and China Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing ceramic, porcelain, and china products such as

- art and decorative ware (excluding handmade)
- plumbing fixtures
- porcelain insulators for electric equipment
- pottery
- sanitary ware
- tableware
- toilet bowls and tanks.

### Cross-reference

D-387-01 : Metal Plumbing Fixtures and Fittings

D-477-04 : Other Electrical Products

D-529-06 : Arts and Crafts



## **RESCINDED - Abrasives Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	485: Bricks, Ceramics, and Abrasives
<b>Document Number</b>	D-485-04
<b>CU Code</b>	3571-000 : Abrasives Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing grinding wheels and other abrasive products.

This category includes the production of

- abrasive cloth or paper
- abrasive wheels (including segments and diamond)
- artificial abrasive grains (including alumina, silicon, and carbide)
- artificial abrasives, crude
- boron carbide, crude
- fused alumina, crude
- garnet paper
- pulp stones
- sandpaper
- sharpening stones
- silicon carbide, crude (including firesand).

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## **RESCINDED - Concrete Pipe**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	496: Concrete Products
<b>Document Number</b>	D-496-01
<b>CU Code</b>	3541-000 : Concrete Pipe

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in manufacturing plain, reinforced, or prestressed concrete culvert pipe, sewer pipe, and pipe fittings.

### **Cross-reference**

D-496-02 : Structural Concrete Products

## RESCINDED - Structural Concrete Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	496: Concrete Products
<b>Document Number</b>	D-496-02
<b>CU Code</b>	3542-000 : Structural Concrete Products

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing precast concrete products for structural and other architectural purposes.

This category includes the production of

- precast concrete floor slabs
- prestressed structural concrete products (excluding pipe)
- reinforced structural concrete products (excluding pipe)
- structural concrete products (excluding bricks, blocks, and pipe).

### Cross-reference

D-496-01 : Concrete Pipe

D-496-03 : Other Concrete Products

G-748-02 : Precast Concrete Installation

## **RESCINDED - Other Concrete Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	496: Concrete Products
<b>Document Number</b>	D-496-03
<b>CU Code</b>	3549-000 : Other Concrete Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing concrete products not elsewhere classified. This category includes the production of

- bricks
- building blocks
- burial vaults
- cast stone (excluding structural)
- furniture
- patio stones
- septic tanks
- silo staves
- stairs and landings
- storage tanks

- utility poles.

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-323-01 : Metal Household Furniture

D-328-02 : Other Furniture Parts and Fixtures

D-496-02 : Structural Concrete Products

## RESCINDED - Ready-mix Concrete Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	497: Ready-mix Concrete
<b>Document Number</b>	D-497-01
<b>CU Code</b>	3551-000 : Ready-mix Concrete Operations

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing and delivering ready-mix concrete.

### Cross-reference

F-681-03 : Other Building Materials, Sales Amendment/06

G-751-06 : Concrete Finishing Amendment/09

## RESCINDED - Hydraulic Cement

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-01
<b>CU Code</b>	3521-000 : Hydraulic Cement

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### Status

Compulsory under Schedule 1

### Scope

Business activities include producing hydraulic cement including

- masonry cement
- portland cement
- pozzolana cement
- stucco.

### Cross-reference

D-485-02 : [Refractories](#)

## RESCINDED - Lime Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-02
<b>CU Code</b>	3581-000 : Lime Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the production of

- calcined dolomite
- calcined limestone
- hydrated lime
- lime
- quicklime.

Excluded from this category is the quarrying of limestone prior to the lime operation.

### Cross-reference

B-134-03 : Limestone Quarries

D-485-02 : Refractories



## **RESCINDED - Asbestos Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-03
<b>CU Code</b>	3592-000 : Asbestos Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing asbestos based products such as

- asbestos cement cloth
- asbestos paper
- brake linings
- clutch facings
- gaskets
- insulation
- mill board
- packing materials
- pipe coverings
- pipe and tile, asbestos-cement
- shingles, boards, and sheets, asbestos-cement.

## Cross-reference

D-501-06 : Non-metallic Mineral Insulating Material Operations

D-542-01 : Other Manufacturing Operations

## RESCINDED - Gypsum Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-04
<b>CU Code</b>	3593-000 : Gypsum Products

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in the manufacture of gypsum products such as

- calcined gypsum plaster
- gypsum block
- gypsum lath (rock lath)
- gypsum sheathing
- gypsum tile
- gypsum wallboard.

### Cross-reference

B-119-08 : [Gypsum Mines](#)

## **RESCINDED - Other Non-metallic Mineral Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-05
<b>CU Code</b>	3599-000 : Other Non-metallic Mineral Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing non-metallic mineral products which are not elsewhere classified, such as

- dimensional stone
- drilling muds (including compounds and conditioners)
- foundry facings, natural stone
- mica, blocks or sheets
- optical and piezo-electric cut quartz and tourmaline
- roofing granules
- statuary stone
- stone bases
- stone furniture
- stone markers and monuments.

## Cross-reference

F-636-33 : Other Wholesale Product Operations

F-636-53 : Monument and Tombstone Dealers

## **RESCINDED - Non-metallic Mineral Insulating Material Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	501: Non-metallic Mineral Products
<b>Document Number</b>	D-501-06
<b>CU Code</b>	3594-000 : Non-metallic Mineral Insulating Material Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing fibrous glass basic products, mineral wool, expanded vermiculite, and perlite.

This category includes the production of

- glass fibre felts, mats and batts, untreated
- glass wool
- insulation, fibreglass
- mineral wool, batts or granulated.

### **Cross-reference**

D-258-01 :  Foamed and Expanded Plastic Operations

D-341-05 :  Other Converted Paper Products

D-501-03 :  Asbestos Products

D-502-02 :  Other Glass Products

## **RESCINDED - Primary Glass and Glass Container Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	502: Glass Products
<b>Document Number</b>	D-502-01
<b>CU Code</b>	3561-000 : Primary Glass and Glass Container Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in blowing and moulding glass containers and manufacturing sheet and plate glass, including hermetically sealed glass for installation in window units.

This category includes the production of glass

- bottles
- carboys
- containers
- jars
- medicinal vials and ampoules.

### **Cross-reference**

D-374-01 : Other Door and Window Operations

D-502-02 : Other Glass Products

G-751-02 : Glass and Glazing Work Amendment/07

## RESCINDED - Other Glass Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	502: Glass Products
<b>Document Number</b>	D-502-02
<b>CU Code</b>	3562-000 : Other Glass Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing glass products (except glass containers) such as

- auto safety glass
- cooking utensils
- glass blanks
- laminated glass
- mirrors, plate or sheet glass
- watch and clock glass.

### Cross-reference

D-501-06 : Non-metallic Mineral Insulating Material Operations

D-502-01 : Primary Glass and Glass Container Operations



## RESCINDED - Asphalt Roofing

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	507: Petroleum and Coal Products
<b>Document Number</b>	D-507-01
<b>CU Code</b>	2721-000 : Asphalt Roofing

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing asphalt saturated roofing and siding materials. Also included is the laminating of asphalt paper.

Included are products such as

- asphalt roofing (paper base)
- felt roofing, asphalt saturated
- mineral surface asphalt roofing
- roll roofing
- sheathing (kraft base), tar and asphalt coated or impregnated
- shingles
- siding.

## Cross-reference

A-033-01 : Shingles and Shakes

A-039-03 : Building Board

D-261-02 : Fabric Coating Operations

D-341-02 : Coated and Treated Products

## **RESCINDED - Refined Petroleum Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	507: Petroleum and Coal Products
<b>Document Number</b>	D-507-02
<b>CU Code</b>	3611-000 : Refined Petroleum Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include producing refined petroleum products except lubricating oils and greases.

Included are products such as

- alkylate, petroleum
- butane gas, refinery
- coke, petroleum (produced in petroleum refineries)
- diesel fuel
- feedstocks, petro-chemical
- fuel oils
- gasoline (including aviation)
- kerosene
- liquified petroleum gases (LPGs), refinery
- naphtha

- paraffin wax, crude or refined
- petroleum base for lubricating oils and greases
- refinery, still gas
- turbo fuel, aviation.

Also included are petroleum activities such as

- alkylating
- cracking and reforming
- distilling
- gas refining
- polymerizing
- refining.

## **Cross-reference**

D-507-03 : Lubricating Oil and Grease

D-507-04 : Other Petroleum and Coal Products

## **RESCINDED - Lubricating Oil and Grease**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	507: Petroleum and Coal Products
<b>Document Number</b>	D-507-03
<b>CU Code</b>	3612-000 : Lubricating Oil and Grease

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included here are employers engaged in producing lubricating oils and greases, such as

- axle grease
- cutting oils
- differential oils
- motor oils
- penetrating oils
- transformer oils
- transmission oils.

Also included are activities such as

- grease hydrogenating
- grinding oils
- lubricating oil and grease blending

- lubricating oil purifying and re-refining
- waste oil reprocessing.

## **Cross-reference**

D-507-02.: Refined Petroleum Products

## **RESCINDED - Other Petroleum and Coal Products**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	507: Petroleum and Coal Products
<b>Document Number</b>	D-507-04
<b>CU Code</b>	3699-000 : Other Petroleum and Coal Products

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### **Status**

Compulsory under Schedule 1

### **Scope**

Included are employers engaged in producing petroleum and coal products which are not elsewhere classified. This includes coking plants operating independently of iron or steel plants or petroleum refineries.

This category also includes the production of

- asphalt, emulsified
- asphalt, liquid
- asphalt paving materials
- briquettes, coal or coke
- coal coke (not produced in iron or steel plants)
- petroleum coke (not produced in petroleum refineries)
- synthetic gasoline (from coal).

## Cross-reference

D-308-03 : Other Wood Operations

D-352-01 : Other Primary Steel Operations

D-507-02 : Refined Petroleum Products

D-524-01 : Other Chemical Products



## RESCINDED - Paint and Varnish

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	512 Resins, Paint, Ink, and Adhesives
<b>Document Number</b>	D-512-01
<b>CU Code</b>	3751-000 : Paint and Varnish

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in tinting colours and manufacturing paints, varnishes, lacquers, enamels, and shellac.

This also includes the production of

- ceramic enamelling paints
- driers, paint prepared
- enamels (including auto, industrial, and marine)
- fillers, wood
- glass paints
- leads in oil
- oil base paints
- oil stain
- paint thinners and removers

- primers (undercoat)
- putty, glazier's
- sealers (coating)
- stains.

## RESCINDED - Printing Ink

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	512 Resins, Paint, Ink, and Adhesives
<b>Document Number</b>	D-512-02
<b>CU Code</b>	3791-000 : Printing Ink

---

### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing printing inks such as

- duplicating ink
- letterpress ink
- lithographing ink
- rotogravure ink
- screen process ink
- stamping ink.

## RESCINDED - Adhesives

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	512 Resins, Paint, Ink, and Adhesives
<b>Document Number</b>	D-512-03
<b>CU Code</b>	3792-000 : Adhesives

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing industrial and household adhesives, glues, caulking compounds, sealants, and rubber cements from vegetable, animal, or synthetic plastic materials.

This category also includes the production of

- adhesive, natural
- adhesives, synthetic resin base
- caulking compounds
- glue, vegetable
- linoleum cement
- mucilage
- neoprene rubber adhesives
- polyvinyl acetate adhesives
- rubber adhesives

- sealing compounds
- tape
- tile cement.

## **RESCINDED - Plastic and Synthetic Resin Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	512 Resins, Paint, Ink, and Adhesives
<b>Document Number</b>	D-512-04
<b>CU Code</b>	3731-000 : Plastic and Synthetic Resin Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing synthetic resins in such forms as powders, granules, flakes, or liquids, or in compounding synthetic resins into moulding compounds.

This category includes products such as

- acrylic resins
- amino-aldehyde resins
- cellulose acetate (including acetate butyrate)
- cellulose nitrate (nitrocotton)
- cellulose xanthate (viscose)
- cellulosic resins
- coumarone-indene resins
- epoxy and hardened protein resins
- hydroxyethylcellulose

- ion exchange resins
- methylcellulose
- phenol-formaldehyde resins
- polyamide resins (including nylon)
- polyester, vinyl, and polyethylene resins
- polymerized resins
- polypropylene resins
- polyurethane resins
- silicone resins
- sodium carboxymethylcellulose
- styrene and synthetic resins.

This category also includes activities such as blending, coagulating, compounding, condensing, polymerizing (solution, emulsion, radiation), precipitating, and regenerating plastics and synthetic resins.

## **Cross-reference**

D-524-01 : Other Chemical Products

D-524-05 : Industrial Organic Chemicals

## **RESCINDED - Pharmaceutical and Medicine Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	514: Pharmaceuticals and Medicines
<b>Document Number</b>	D-514-01
<b>CU Code</b>	3741-000 : Pharmaceutical and Medicine Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing drugs and medicines for human or animal use.

This category includes the production of

- anaesthetics
- antacids
- anti-infectives
- antibacterials
- antibiotics (including veterinary)
- anticholinergics
- anticonvulsants
- antinauseants
- antiseptics
- antispasmodics



- antitoxins
- bacterins
- blood and blood fractions, human use biologicals
- cardiac drugs
- cathartics
- central nervous system stimulants
- contraceptive preparations (including oral)
- dental fitting materials
- dental impression compounds
- dermatological preparations
- digestants
- diuretics
- haematological agents
- hormones and synthetic substitutes
- hypnotic drugs
- hypotensive agents
- internal analgesics and antipyretics
- laxatives
- liver extract, injectable
- micro and macro pre-mixes, feed additive drugs
- mouthwashes, medicinal
- muscle relaxants
- nutriment preparations, therapeutic
- ophthalmic agents
- oral antiseptics, medicinal
- psychotherapeutic agents
- purgatives
- respiratory tract agents
- sedatives

- serums
- sulphonamides
- vaccines
- vasoconstrictors
- vasodilators
- vitamins and vitamin preparations.

## **Note**

When the manufacture of hard capsules or the encapsulating process using soft capsules is part of an integrated manufacturing process for any of the products listed above, it is considered an incidental activity and is not separately classified.

## **Cross-reference**

D-524-01 : Other Chemical Products

## **RESCINDED - Soap and Cleaning Compound Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	517: Soap and Toiletries
<b>Document Number</b>	D-517-01
<b>CU Code</b>	3761-000 : Soap and Cleaning Compound Operations

---

### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing soap in any form, detergents, cleaners, cleansers, bleaches, and fabric softeners.

This category also includes the production of

- automatic dishwashing detergents (including bottle cleaning compounds)
- bleaches, granular or liquid
- cleaning compounds
- cleaning preparations
- detergents, synthetic, granular or liquid
- fabric softeners
- floor cleaners, solvent
- general purpose cleaners, household or industrial
- impregnated metal pads (soap and other detergents)

- mechanic's hand soap and paste
- oven cleaners
- rug cleaners
- scouring cleansers (including powders, pastes, and cakes)
- soap bars, toilet, laundry, and household
- soft soap, paste and jelly
- toilet bowl cleaner (including toilet flush)
- waterless hand soap.

## **Cross-reference**

D-517-02 : Toiletry Operations

## **RESCINDED - Toiletry Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	517: Soap and Toiletries
<b>Document Number</b>	D-517-02
<b>CU Code</b>	3771-000 : Toiletry Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing perfumes, cosmetics, and other toilet preparations, such as

- after-shave lotions
- anti-perspirants and deodorants, personal
- bath oils, salts, bubble bath
- colognes, fragrance preparations and perfumes
- creams, cleansing, hormone, moisturizing
- dentifrices
- depilatories
- eye shadows and eyebrow pencils
- foundations (make-up)
- hair preparations
- hair shampoo, rinses, tints and dyes

- hair sprays
- hair tonics and dressings
- lip colouring preparations
- lotions, face, hand and body
- make-up base, cake, cream or liquid
- manicuring preparations
- mascara
- potpourri
- mouthwashes (excluding medicinal)
- powder, face or body
- pre-shave products
- rouge
- sachets
- shaving cream, soap or lotion
- suntan preparations
- talcum powder
- toilet water.

## **Note**

When the manufacture of hard capsules or the encapsulating process using soft capsules is part of an integrated manufacturing process for any of the products listed above, it is considered an incidental activity and is not separately classified.

## **Cross-reference**

D-517-01 : Soap and Cleaning Compound Operations

D-524-01 : Other Chemical Products

## RESCINDED - Other Chemical Products

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-01
<b>CU Code</b>	3799-001 : Other Chemical Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing chemical products which are not elsewhere classified, such as

- accelerators
- additives for concrete
- additives for mineral oils and greases
- additives for petroleum products
- alkylenes, mixed
- animal litter
- anti-freeze, automotive
- anti-knock preparations
- anti-oxidants
- automobile polish (including cleaner)
- automotive chemicals, prepared

- blends of essential oils
- boiler chemicals, prepared
- boot and shoe polish
- brake fluids
- buffing compounds, metal
- carbon, activated
- chemical specialities for leather industries
- chemical specialities for paper industries
- chemical specialities for textile industries
- clarifying preparations for wines and other fermented beverages
- clays, earths, and other mineral products, activated
- collecting reagents for concentrating ores, metals, or minerals, prepared
- compound catalysts
- compound hardening agents
- creosote mixtures (wood treating)
- defoamers and anti-foaming agents
- disinfectants, household
- emulsifiers
- essential oils, natural and synthetic
- fire extinguisher preparations
- foam retaining agents
- fungicides, home
- galvanizing and plating chemicals
- gelatin, inedible
- hard capsules
- herbicides, home and garden
- insecticides, home and garden (including repellants)
- ion exchangers (excluding synthetic resins)
- lyes from wood pulp manufacturing and their derivatives (including lignin)



- matches, book or box
- metal polish
- metalworking compounds, prepared
- oils, metal rolling and core (metalworking)
- paintballs, including the paint (non-toxic mixture)
- pentachlorophenol mixtures (wood treating)
- pesticides, home and garden
- petroleum cracking and refining catalysts
- petroleum refining catalysts
- pitch
- plasticizers
- polishing preparations, floor and furniture polish
- radiator compounds
- reforming and polymerization catalysts
- rust preventatives
- saccharin and similar artificial sweetening agents
- septic tank chemical preparations
- soft capsules (together with the encapsulating process)
- soldering and welding fluxes
- stabilizers
- starch and starch preparations, laundry
- stove polish
- surface active agents, prepared
- sweeteners, artificial
- synthetic waxes
- tar
- water treatment chemicals
- wood charcoal (including briquettes)
- wood treating preparations.

## Note

When the manufacture of hard capsules or the encapsulating process using soft capsules is done as part of another manufacturing business activity, it is considered incidental to that activity and is excluded from this classification unit.

## Cross-reference

D-507-04 : Other Petroleum and Coal Products

D-512-04 : Plastic and Synthetic Resin Operations

D-524-05 : Industrial Organic Chemicals

## **RESCINDED - Explosives**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-02
<b>CU Code</b>	3799-002 : Explosives

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include the manufacture of

- ammunition
- dynamite
- explosives
- fireworks
- fuses (detonating and safety).

## RESCINDED - Industrial Inorganic Chemicals

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-03
<b>CU Code</b>	3711-001 : Industrial Inorganic Chemicals

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing basic industrial inorganic chemicals that are not elsewhere classified, such as acids (except organic), alkalis, salts, radioactive chemical elements, and other inorganic compounds.

This category also includes the production of

- acetylene black
- ammonia, aqua or anhydrous (excluding fertilizer)
- antimony oxides
- arsenates
- barium hydroxide
- boric acid
- carbon black, channel, furnace or thermal
- carbon dioxide, liquid and solid
- carbonates, barium, calcium, lead, sodium, potassium

- chlorates, hypochlorates and perchlorates
- chlorides and oxychlorides
- chlorine
- chlorine dioxide
- chlorites and hypochlorites
- chromates
- chromium oxide
- copper oxide (cuprous oxide)
- deuterium oxide (heavy water)
- fluoboric acid
- hydrochloric acid
- hydrofluoric acid
- hydrofluosilicic acid
- hydrogen sulphide
- inorganic acids
- inorganic bases
- iron oxides (ferric oxides), natural and synthetic
- magnesium peroxide
- magnesium sulphate
- manganese dioxide
- metallic oxides, hydroxides and peroxides
- metallic salts and peroxysalts of inorganic acids
- molybdic oxide (molybdenum trioxide)
- nitrates, ammonium and potassium (excluding fertilizer)
- nitrates, barium, sodium and strontium
- nitrites (including sodium)
- oxygen compounds of non-metals or metalloids
- phosphates, ammonium and potassium (excluding fertilizer)
- phosphates, calcium, sodium and defluorinated

- phosphites
- phosphorous, red/amorphous, yellow
- potassium iodide
- radioactive chemical elements, isotopes and compounds
- selenium oxides
- silica gel
- silicates, lead, magnesium, potassium, sodium
- sodium aluminate
- sodium bicarbonate (baking soda) and sesquicarbonate
- sodium bisulphate (nitre cake) and thiosulphate
- sodium bromate and bromide
- sodium hydroxide (caustic soda), dry or liquid
- sodium sulphide and hydrosulphite
- sodium sulphite (anhydrous) and hydrosulphite (sodium dithionite)
- sulphates
- sulphuric acid (including oleum)
- titanium dioxide (excluding extended titanium dioxide)
- uranium oxide
- zinc ammonium chloride
- zinc hydrosulphite (zinc dithionite)
- zinc oxide.

This classification unit includes the recovery of salt from brine wells and salt brining, and the processing and refining of salt produced from brine wells and salt brining.

## **Cross-reference**

D-524-04 : Compressed Gas

D-524-05 : Industrial Organic Chemicals

## RESCINDED - Compressed Gas

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-04
<b>CU Code</b>	3711-002 : Compressed Gas

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing compressed gases, including

- nitrous oxide
- oxygen, gas and liquid.

### Cross-reference

D-524-03 : Industrial Inorganic Chemicals

## RESCINDED - Industrial Organic Chemicals

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-05
<b>CU Code</b>	3712-000 : Industrial Organic Chemicals

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing organic industrial chemicals that are not elsewhere classified, such as aliphatic acids, alcohols (except ethyl alcohol), glycols, unsaturated monomers, amine function compounds, and betone and quinine compounds.

This category also includes the production of

- acetic acid and derivatives
- acetone (2-propanone)
- acetylsalicylic acid
- acids, organic (including their anhydrides, halides, peroxides, peracids, and derivatives)
- acrylic acid and derivatives
- acyclic hydrocarbons
- alcohols and their derivatives (halogenated, sulphonated, nitrated, nitrosated)
- aldehydes
- aldrin, technical



- amine-function compounds
- amino acids
- benzene (benzol)
- benzene hexachloride
- benzoic acid and derivatives
- beta-naphthol
- bisphenol A
- butyl alcohols
- camphor, natural and synthetic
- carbolic acid
- carbon tetrachloride
- chlorinated phenols
- chloroform
- citric acid
- cresols
- cresylic acid
- cyclohexane
- decyl alcohol
- dichlorobenzene (ortho and para)
- dichlorodiphenyltrichloroethane (DDT, technical)
- esters
- ethyl chloride
- ethylene dibromide (ethylene bromide)
- ethylene dichloride
- ethylene glycol, mono-
- fatty acids and derivatives
- fluorinated halogen hydrocarbons
- formic acid and derivatives
- glycerol (glycerine), crude or refined

- halogenated hydrocarbon derivatives (aromatic, acrylic, saturated or not)
- hexamethylenediamine
- hexylene glycol
- hydrocarbons
- isophorone
- ketone-function compounds
- lactic acid
- lindane
- methyl alcohol (methanol, wood alcohol)
- methyl amyl alcohol
- methyl chloride
- methyl chlorophenoxyacetic acid (MCP or MCPA)
- methyl ethyl ketone
- methyl isobutyl ketone
- methylene chloride
- monoacids and their derivatives
- monohydric alcohols, saturated, and their derivatives
- naphthalene
- nitrogen-function compounds
- octyl alcohol (2 ethyl hexanol)
- organo-inorganic compounds
- organo-sulphur compounds
- oxygen-function acids and derivatives
- pentachlorophenol and its salts
- pentaerythritol
- perchloroethylene
- phenols and phenol-alcohols and their derivatives
- picric acid (trinitrophenol)
- polyacids and derivatives

- polymers, butadiene or butyl types
- propyl alcohols
- propylene glycol, mono-
- quinone-function compounds
- resorcinol (metadihydroxybenzene)
- salicylic acid
- salts of oxygen-function acid
- silicone fluids (excluding resins)
- sorbitol
- styrene monomer
- tartaric acid
- tetraethyl lead
- toluene (toluol)
- trichloroethylene
- trimethylol ethane
- urea (excluding fertilizer)
- vinyl chloride monomer (monochloroethylene)
- xylene (xylol).

## **Cross-reference**

D-230-01 : Distillery Products

D-512-04 : Plastic and Synthetic Resin Operations

D-524-01 : Other Chemical Products

D-524-03 : Industrial Inorganic Chemicals

## **RESCINDED - Chemical Fertilizer and Fertilizer Materials**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-06
<b>CU Code</b>	3721-000 : Chemical Fertilizer and Fertilizer Materials

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing chemical fertilizer and fertilizer materials, such as

- ammonium nitrate, fertilizer grade
- anhydrous ammonia fertilizer
- compost
- mulch
- nitrogenous fertilizers (including liquid)
- phosphatic fertilizers
- potassic fertilizers
- superphosphate
- urea, fertilizer grade.

Also included here is the manufacture of non-chemical fertilizer by blending manure and topsoil.

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## **RESCINDED - Mixed Fertilizers**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-07
<b>CU Code</b>	3722-000 : Mixed Fertilizers

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing mixed chemical fertilizers, including custom mixing by the manufacturer, N-P-K fertilizers, and urea-ammonium phosphate.

## **RESCINDED - Other Agricultural Chemicals**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	524: Chemical Industries
<b>Document Number</b>	D-524-08
<b>CU Code</b>	3729-000 : Other Agricultural Chemicals

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing herbicides, fungicides, insecticides, and other formulated agricultural chemicals including

- aldrin insecticides
- arsenicals, agricultural insecticides
- benzene hexachloride (BHC) insecticides
- botanical insecticides
- calcium arsenate insecticides
- chlordane insecticides
- chlorinated hydrocarbon base agricultural insecticides
- DDT insecticides
- endrin insecticides
- formulated agricultural chemicals (crop and seed treatments and herbicides)

- fungicides, agricultural
- herbicides, agricultural
- insecticide-fungicide combinations, agricultural
- lead arsenate insecticides
- lindane insecticides
- malathion insecticides
- methoxychlor insecticides
- miticides, specific
- nicotine insecticides
- organo-phosphate base agricultural insecticides
- parathion insecticides
- rotenone insecticides
- toxaphene insecticides.

## **RESCINDED - Indicating, Recording, and Controlling Instruments**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-01
<b>CU Code</b>	3911-000 : Indicating, Recording, and Controlling Instruments

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing mechanical, electrical, or electronic instruments for indicating, recording, or controlling.

This category includes the production of

- control valves, diaphragm or solenoid operated
- control valves and regulators for measuring and measuring-controlling instruments
- controls and accessories for heating and ventilating
- flow and liquid level instruments and accessories
- flow regulators
- galvanometers
- gas meter mechanisms and parts
- indicating instruments, parts, and accessories
- mechanical motion, rotation, timing, and cycle instruments



- pressure regulators (including reducing valves)
- recording instruments, parts, and accessories
- temperature regulators
- thermostats
- water meter mechanisms and parts.

Excluded from this category is the manufacture of electronic process control instruments and electrical industrial control instruments.

## **Cross-reference**

D-468-04 : Other Communication and Electronic Equipment

D-477-01 : Industrial Electrical Equipment Operations

D-477-02 : Electrical Switchgear and Protective Equipment

## RESCINDED - Other Instruments

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<b>Application Date</b>	January 1, 2006
<b>Published</b>	April 12, 2006
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-02
<b>CU Code</b>	3912-000 : Other Instruments

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing medical, professional, and scientific instruments.

This category includes the manufacture of

- aeronautical instruments
- balances, scientific
- engineering and geophysical instruments and apparatus
- hearing aids
- lasers, high frequency source of light and energy equipment
- navigational instruments (excluding electronic)
- ophthalmic (optical) examining and diagnostic equipment
- photographic equipment and supplies
- photographic film and plates (including X-ray), unexposed
- projectors (including image and cinematographic)

- pyrometers (including thermocouples) and accessories
- scales, scientific
- surgical instruments
- surveying instruments
- sutures and suture needles (including sutures with needles)
- thermometers and accessories
- x-ray equipment.

## **Cross-reference**

D-417-01 : Aircraft and Aerospace Manufacturing Amendment/06

D-468-04 : Other Communication and Electronic Equipment

D-468-07 : Electronic Office, Store, and Business Machines

D-468-08 : Other Office, Store, and Business Machines

D-529-10 : Other Medical Products

## **RESCINDED - Clocks and Watches**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-03
<b>CU Code</b>	3913-000 : Clocks and Watches

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing and/or assembling clocks, watches, watch parts, chronometers, and special time recorders.

This category also includes the manufacture of

- clock parts (cases, movements, springs)
- clocks, automobile
- clocks, battery operated
- clocks, key-wind
- clocks, synchronous electric (including alarm or kitchen)
- stop watches
- time recorders
- watch parts (cases, movements, jewels)
- wristwatches.

**Cross-reference**

D-529-05 : Jewellery and Silverware Operations

## RESCINDED - Ophthalmic Goods

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-04
<b>CU Code</b>	3914-000 : Ophthalmic Goods

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### Status

Compulsory under Schedule 1

### Scope

Included are employers engaged in manufacturing ophthalmic lenses, frames, and mountings.

This category includes the production of

- contact lenses
- eyeglasses, complete with lenses
- frames, eyeglass
- ophthalmic lenses
- safety eyeglasses
- spectacles
- sunglasses.

### Cross-reference

F-638-03 : [Ophthalmic Retailing](#)

H-875-09 : [Offices of Optometrists](#)

## RESCINDED - Jewellery and Silverware Operations

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-05
<b>CU Code</b>	3921-001 : Jewellery and Silverware Operations

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### Status

Compulsory under Schedule 1

### Scope

Business activities include manufacturing articles of precious metals (with or without precious stones) and imitation precious metals and stones. The electroplating of jewellery and silverware is included as an incidental activity and on a custom basis.

This category includes

- cigar and cigarette cases, precious metal
- costume jewellery (including imitation stones and pearls)
- emblems (pins, medals, insignia)
- jewellers' findings
- jewellery (including imitation)
- jewellery and silverware, metal embossing, engraving
- jewellery and silverware, metal filigreeing
- pearl jewellery
- pearls, imitation

- silverware plating
- table flatware, silverplate or sterling silver
- table holloware, silverplate or sterling silver
- trophies
- watch bracelets, metal.

## **Cross-reference**

D-333-03 : Platemaking, Typesetting, and Binding Operations

D-377-01 : Other Metal Coating

D-379-03 : Other Hardware, Tools, and Cutlery

D-529-03 : Clocks and Watches

D-542-01 : Other Manufacturing Operations



## RESCINDED - Arts and Crafts

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-06
<b>CU Code</b>	3921-002 : Arts and Crafts

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### Status

Compulsory under Schedule 1

### Scope

Business activities include producing ornamental or decorative items of wood, ceramic, clay, glass, or wax. The items are individually handcrafted with little or no machinery involved. The operations are small, engaging 5 or fewer workers. This does not include handmade wooden furniture, leather apparel, or footwear.

This category includes products such as

- ceramics
- dried flowers
- glass ornaments
- leather crafts
- macrame
- pottery
- stained glass.

Also included is candle dipping.

## Cross-reference

D-289-14 : Footwear Amendment/08

D-289-16 : Other Leather and Allied Products Amendment/08

D-301-11 : Other Clothing and Apparel Operations

D-325-02 : Wooden Household Furniture

D-485-03 : Ceramic, Porcelain, and China Operations

D-502-02 : Other Glass Products

D-517-02 : Toiletry Operations

D-529-08 : Artists

## **RESCINDED - Precious Metal Secondary Refining**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-07
<b>CU Code</b>	3922-000 : Precious Metal Secondary Refining

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include re-refining, re-melting, re-smelting, and/or rolling precious metals including gold, silver, and platinum.

This category includes the manufacture of precious metal alloys.

Also included are

- precious metals recovery
- precious metals rolling
- secondary smelting and refining, precious metals.

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**RESCINDED - Artists**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-08
<b>CU Code</b>	9999-003 : Artists

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**Status**

By application (non-covered)

**Scope**

Included are artists (painters) who paint pictures and murals.

**Cross-reference**

D-529-06 : Arts and Crafts

## RESCINDED - Dental Laboratories

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-09
<b>CU Code</b>	3999-002 : Dental Laboratories

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the operation of dental laboratories where artificial teeth and dentures are repaired or manufactured.

### Cross-reference

H-875-05 : Offices of Dentists

H-875-11 : Offices of Denturists

## RESCINDED - Other Medical Products

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-10
<b>CU Code</b>	3999-003 : Other Medical Products

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of medical products that are not elsewhere classified, such as

- artificial limbs
- belts, surgical (post-natal and posture)
- cervical collars
- corsets, orthopaedic
- elastic hosiery, orthopaedic
- elastic supports (arm, knee, and ankle)
- orthopaedic braces (spinal, cervical, leg, and knee)
- prosthetic devices
- supports, orthopaedic and surgical
- trusses, orthopaedic
- walking sticks

- wheel chairs, invalid chairs, and their parts.

Also included is the manufacture of orthopaedic shoes, but only when they are custom made or redesigned to medical specifications.

## **Cross-reference**

D-289-14 : Footwear Amendment/08

D-529-02 : Other Instruments

D-542-01 : Other Manufacturing Operations

## RESCINDED - Art Supplies

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	529: Jewellery and Instruments
<b>Document Number</b>	D-529-11
<b>CU Code</b>	3999-004 : Art Supplies

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### Status

Compulsory under Schedule 1

### Scope

Business activities include the manufacture of art supplies such as

- artificial flowers and foliage
- artificial fruits and feathers
- artists' paint brushes
- cake ornaments, inedible
- Christmas decorations (excluding lights)
- pens, pencils, and crayons
- wreaths, artificial.

### Cross-reference

D-477-04 : Other Electrical Products



## **RESCINDED - Sign and Display Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	533: Signs and Displays
<b>Document Number</b>	D-533-01
<b>CU Code</b>	3971-000 : Sign and Display Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing and erecting signs, signboards of a permanent nature, advertising display stands, name plates (excluding engraved or office nameplates), and other signs, such as

- billboards and bulletin boards
- displays, stands and fixtures (advertising)
- electric backlight signs
- exhibition booths
- letters and numerals, signs (excluding paper)
- mannequins
- signs, electric (including neon)
- signs and signboards, non-electric
- theatrical stage sets and backgrounds
- wire display racks.

Also included are activities such as sign painting and lettering.

## **Cross-reference**

D-393-04 : Other Wire Products

D-338-01 : Paperboard Folding Cartons

D-542-01 : Other Manufacturing Operations

I-962-02 : Advertising Agencies

I-962-04 : Display and Billboard Advertising

I-962-14 : Entertainment Production Companies and Artists

I-962-15 : Other Theatrical and Staged Entertainment Services

## **RESCINDED - Sporting Goods Operations**

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<b>Application Date</b>	January 1, 2008
<b>Published</b>	January 2, 2008
<b>Subject</b>	538: Sporting Goods and Toys
<b>Document Number</b>	D-538-01
<b>CU Code</b>	3931-000 : Sporting Goods Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing sporting, athletic, and recreational equipment of all types except firearms and shoes.

This category includes the production of

- archery equipment
- baseball and basketball equipment
- bicycles and tricycles (adults)
- billiard, pool and snooker equipment
- bowling alley equipment
- curling equipment
- fishing equipment
- football equipment
- golf equipment

- gymnasium equipment
- hockey equipment
- hunting equipment (excluding firearms)
- lacrosse equipment
- playground equipment (wooden or metal)
- skate boots with wheels or blades attached
- skates, ice (boots and blades assembled)
- skates, roller
- skiing equipment (excluding boots)
- snowshoes
- softball equipment
- table tennis equipment
- tennis, squash, and badminton equipment
- toboggans
- track and field equipment.

## **Cross-reference**

D-263-01 : Other Plastic Product Operations Amendment/09

D-289-14 : Footwear Amendment/08

D-387-03 : Other Metal Fabricating Operations Amendments /05

## RESCINDED - Toys and Games

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	538: Sporting Goods and Toys
<b>Document Number</b>	D-538-02
<b>CU Code</b>	3932-000 : Toys and Games

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing toys and games of any material, including

- baby carriages or strollers
- dolls (including parts and accessories)
- electronic toys and games
- games (excluding amusement park and playground)
- handicraft supplies
- hobbycraft kits
- model kits
- paint-by-number kits
- science kits, children's
- scooters, children's
- stencils and stencil kits

- stuffed animals
- toy furniture and household equipment
- toy guns and pistols
- toy vehicles, miniature
- toys, electric (including parts)
- tricycles, children's.

## **Cross-reference**

D-333-02 : Other Commercial Printing Amendment/09

## RESCINDED - Brooms, Brushes, and Mops

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	538: Sporting Goods and Toys
<b>Document Number</b>	D-538-03
<b>CU Code</b>	3991-000 : Brooms, Brushes, and Mops

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### Status

Compulsory under Schedule 1

### Scope

Included here are employers engaged in manufacturing brooms, brushes, mops, and similar products, including

- brushes, manual or mechanical accessory
- carpet sweepers
- mops and parts
- paint brushes (excluding artists)
- paint rollers and parts
- whisks.

### Cross-reference

D-542-01 : Other Manufacturing Operations

## **RESCINDED - Other Manufacturing Operations**

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<b>Application Date</b>	January 1, 2005
<b>Published</b>	January 3, 2005
<b>Subject</b>	542: Other Manufactured Products
<b>Document Number</b>	D-542-01
<b>CU Code</b>	3999-001 : Other Manufacturing Operations

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### **Status**

Compulsory under Schedule 1

### **Scope**

Business activities include manufacturing products which are not elsewhere classified, including

- artificial ice
- bamboo awnings
- candles
- cigar and cigarette cases (excluding jewellery)
- feathers, down, and quills (processed)
- gaskets (excluding asbestos, metal, plastic, or rubber)
- incense, charcoal or prepared
- jewellery cases (excluding precious metal)
- lighter fluid, packaged
- lighters and parts, smoking supplies (excluding precious metal), smokers' pipes
- models and patterns (excluding foundry)



- natural ice (includes cutting, storing, handling, and delivery)
- repair kits, for tubeless tires or tire tubes
- sewing accessories, needles, and pins
- statues or statuettes (all materials)
- typewriter ribbons
- umbrellas
- venetian blinds
- wigs, hair falls, toupees
- window shades and blinds.

## **Cross-reference**

D-238-02 : Other Rubber Operations

D-263-01 : Other Plastic Product Operations Amendment/09

D-382-01 : Metal Die, Mould, and Pattern Operations

D-387-03 : Other Metal Fabricating Operations Amendments /05

D-477-04 : Other Electrical Products

D-501-03 : Asbestos Products

D-529-05 : Jewellery and Silverware Operations

D-529-10 : Other Medical Products

D-533-01 : Sign and Display Operations

D-538-03 : Brooms, Brushes, and Mops